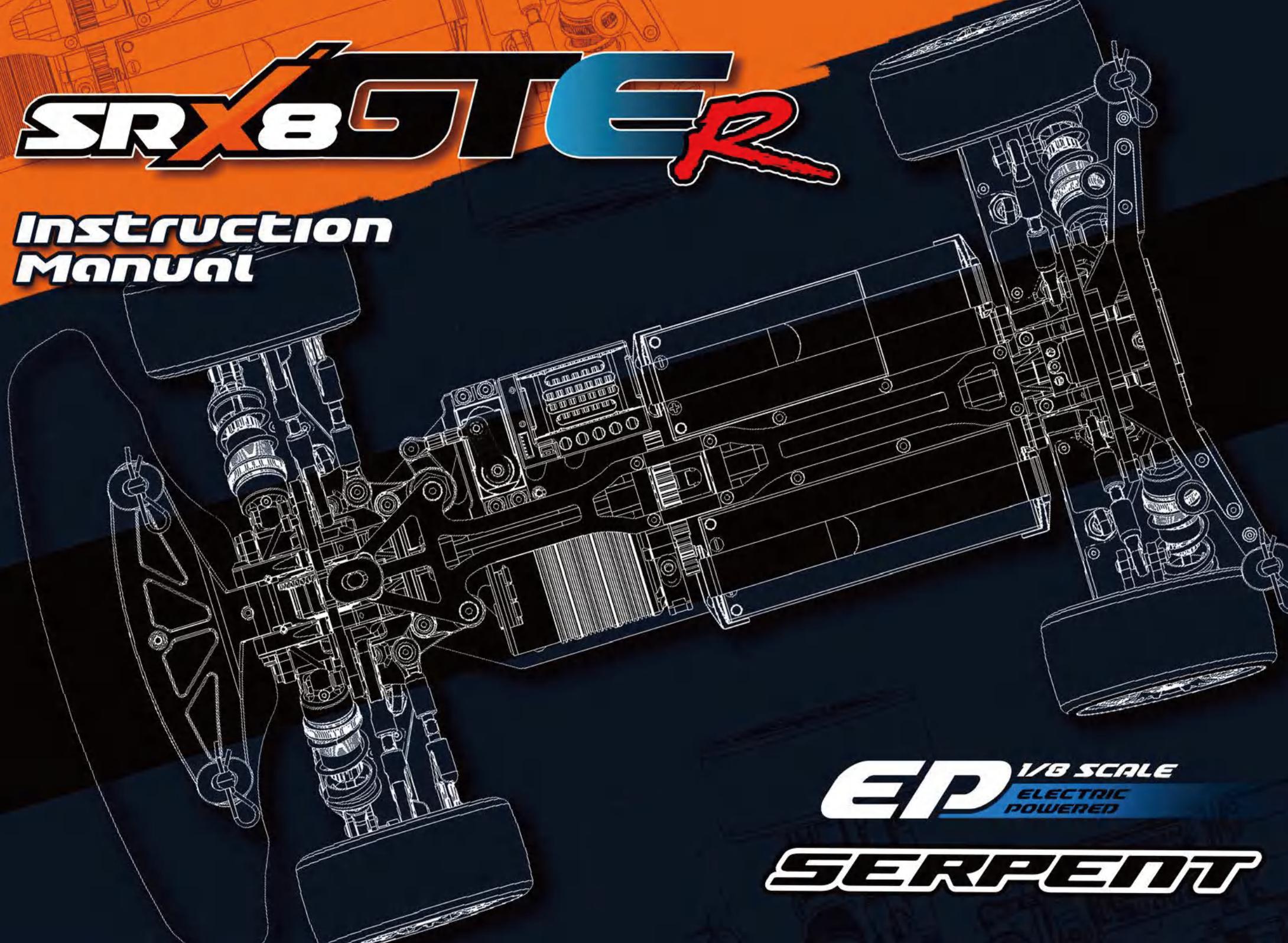


SRX8GT ER

**Instruction
Manual**



EP 1/8 SCALE
ELECTRIC
POWERED

SERPENT

INTRODUCTION

Thank you very much for selecting this Serpent rc car and thus become a member of the ever growing worldwide Serpent racing family. Serpent started in 1980 and has been growing its product-line and fan-base ever since.

The Serpent SRX8GTE R is a state of the art 1/8 scale 4wd GT which will give you the true Serpent racing experience. The assembly manual will guide you through all the steps to complete the car, so you can hit the track with a good base-set-up soonest. The Serpent design department succeeded to create a superbly performing car combined with ease of assembly and maintenance. The high quality standards of all parts and hardware will make racing your Serpent car a very rewarding activity!

Through our team, website and social media we will keep you up-to-date on all developments of the Serpent cars. We hope to meet you on the track and through our various media! Enjoy the drive!

Team Serpent
Multiple World Champions

INSTRUCTIONS

Serpent's long tradition of excellence extends to the instruction manuals, and this instruction manual is no exception. The easy-to-follow layout is richly illustrated with 3D-rendered full-color images to make your building experience quick and easy. Following the instructions will result in a well-built, high-performance race-car that will soon be able to unleash its full potential at the racetrack. The kit includes bags, with bag numbers, which refer to the same step in the manual. Open only the indicated bag(s) per step and finish that part of the assembly. Remaining parts will be needed later on in the assembly process.

PLASTIC PARTS

The Serpent moulded parts are very durable and hard. When assembling longer screws in new composite parts, make sure to use new hex bits in your (power) tools. Pre-threading also helps to avoid screw damage.

SETUP

In certain assembly steps you need to make basic adjustments, which will give you a good initial setup for your Serpent SRX8GTE R. Fine-tuning the initial setup is an essential part of building a high-performance race car like your Serpent SRX8GTE R.

EXPLODED VIEWS AND PARTS LIST

The exploded views and parts lists for the Serpent SRX8GTE R are presented in the Reference Guide section in the back of this manual. The exploded views show all the parts of a particular assembly step along with the Serpent part number and hotlink to the Serpent website. Part numbers in orange indicates that this part is an optional. Optionals part names and numbers are showed below.

CUSTOMER SERVICE

Serpent has made a strong effort to make this manual as complete and clear as possible. Additional info may be published in our website: www.serpent.com or you may ask your dealer or the Serpent distributor for advice, or email Serpent direct: info@serpent.com. The Serpent Facebook, Twitter and Youtube pages give additional means of support and communications.

SAFETY

Read and take note of the 'Read this First section' before proceeding to assemble the car-kit. This car-kit is intended for persons aged 16 or older.

READ THIS FIRST!

- This is a highly technical hobby product, intended to be used in a safe racing environment. This car is capable of speeds in excess of 80 km/h or 50mph. Please follow these guidelines when building and operating this model.
- Parental guidance is required when the builder/user of this car is under 16.
- Follow the building instructions. If in doubt, contact your dealer or importer.
- Be sure to use the proper tools when assembling the car. Always exercise caution when using electric tools, knives and other sharp objects.
- Be careful when using liquids like lubrication oil, fuel or glue. Do not swallow.
- Follow the manufacturer's instruction in case you experience irritation after using the product.
- Be careful when operating the car. Stay away from any rotating parts such as wheels, gears and transmission. Stay away from motor, engine and exhaust pipe system or speedo during and immediately after use, as these parts may be very hot. We advise to use protective hand gloves.
- Only operate this car in a safe environment, like a special racing track or a closed parking lot. Avoid using this car on public roads, crowded places or near infants.
- Before operating this car, always check the mechanical status of the car. Also check that the transmitter and receiver frequencies correspond and are not used by any other racer at the same time. Check that the batteries of the transmitter and receiver- are fully charged.
- After use, always check all the mechanics of the car. We advise to clean the car immediately after use, and inspect the parts for wear or fractures. Replace when necessary. Do not use water, methanol, thinner or other solvents to clean the car.
- Empty the fuel tank (depending on model) if needed and disconnect the receiver battery.
- Store the car in a dry and heated place to avoid corrosion of metal parts.
- Avoid using this car in wet conditions as the water will cause corrosion on the metal parts and bearings and these parts will cease to function properly. If driven in the wet, ensure that all the electric equipment is waterproofed and after use, that all moving parts are dried immediately.

CONTENTS

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• SOLID AXLE ASSEMBLY	6
• CENTRAL ASSEMBLY	7
• REAR ASSEMBLY	9
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• STEERING ASSEMBLY	22
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LINES DESCRIPTION

Each step contains a variety of numbers, lines, and symbols. The numbers represent the order in which the parts should be assembled. The lines are described below.



Step number; the order in which you should assemble the indicated parts



Length after assembly



Assembly path of one item into another



Group of items (within lines) should be assembled first



Direction the item should be moved



Glue one item to another



Press/Insert one item into another



Connect one item to another



Gap between two items

ICONS DESCRIPTION

Each step contains a variety of symbols described below.



Carefully, read and check very well.



Apply a small amount of cyano glue. Use wear protection for eyes and hands.



Detail view to explain assembly or order of parts better.



Default set-up: This symbol indicates the default setup.



Grease: apply a small amount of grease to the parts shown.



Left and right parts should be assembled in the same way.



Thread lock: apply a small amount on the parts shown. Before to apply the threadlock, make sure to degrease the parts very well, as otherwise the threadlock will not work.



Silicone oil: use the indicated silicone oil for the shocks and differentials.



Parts or items not included in the kit.

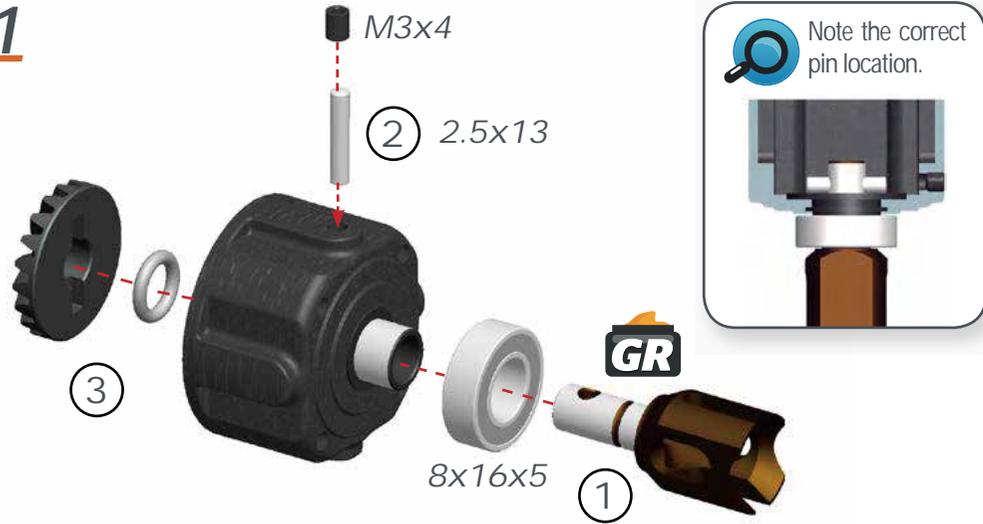


Optional part, not standard in the kit.

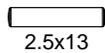
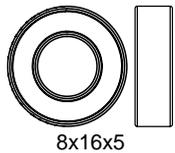
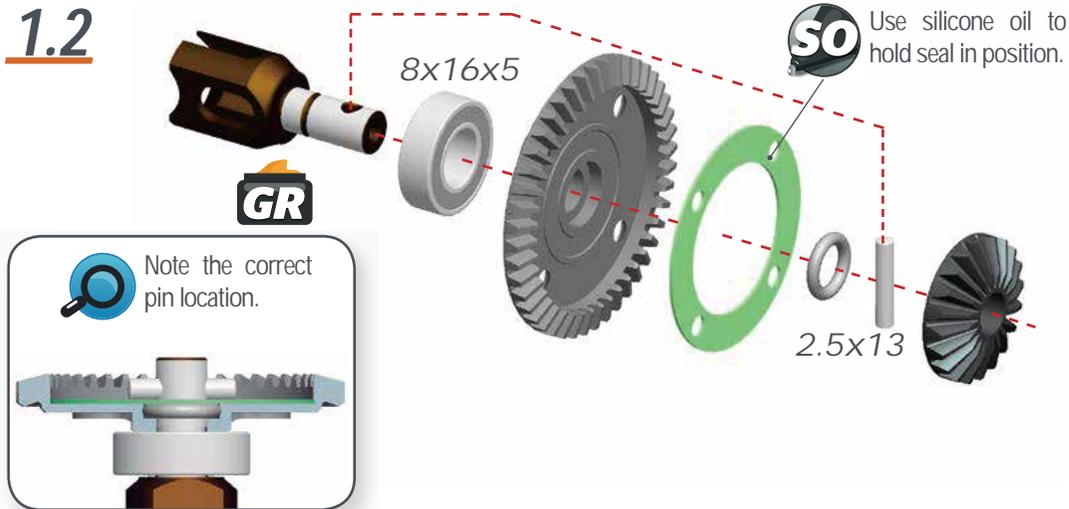
STEP 1

DIFF BAG FR/RR

1.1



1.2



STEP 2

2.1

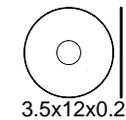
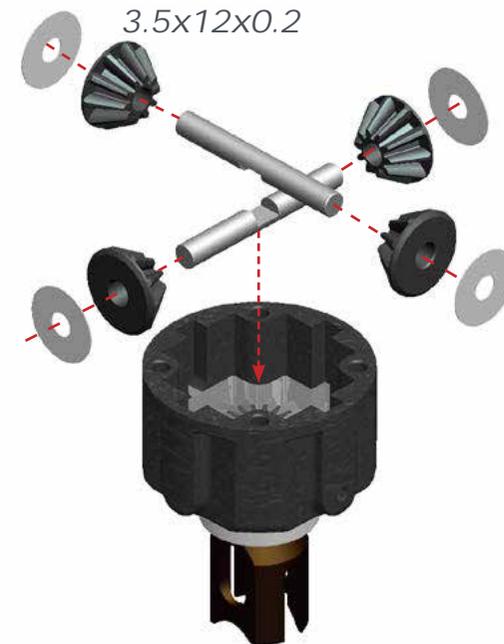
Add just enough oil to cover the large gear before assembling the small satellite gears and cross pins.

Use the silicone oil supplied in the kit. For the correct cst value please check the default setupsheet.

SO

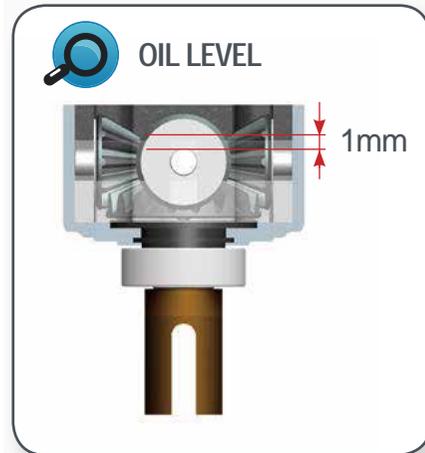


2.2



STEP 3

! Fill the differential with silicone oil 1 mm above the crosspin, do NOT overfill. Use the silicone oil supplied in the kit. For the correct cst value please check the default setupsheet.



! AMOUNT OF OIL IN THE DIFFS

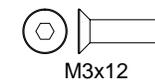
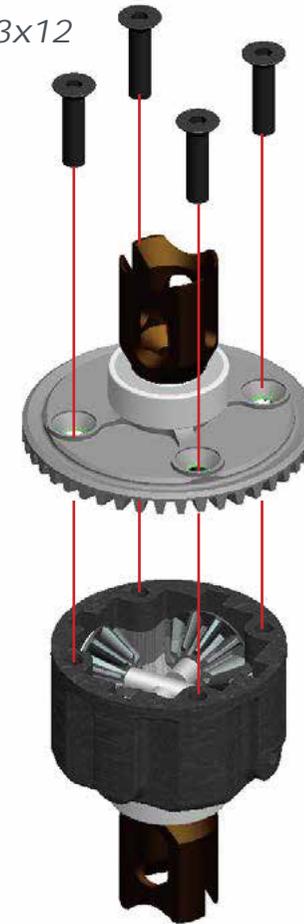
Use a digital scale to measure the exact amount of oil in the diff.

Differential weight should be 45.7-45.8 grams.



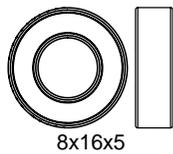
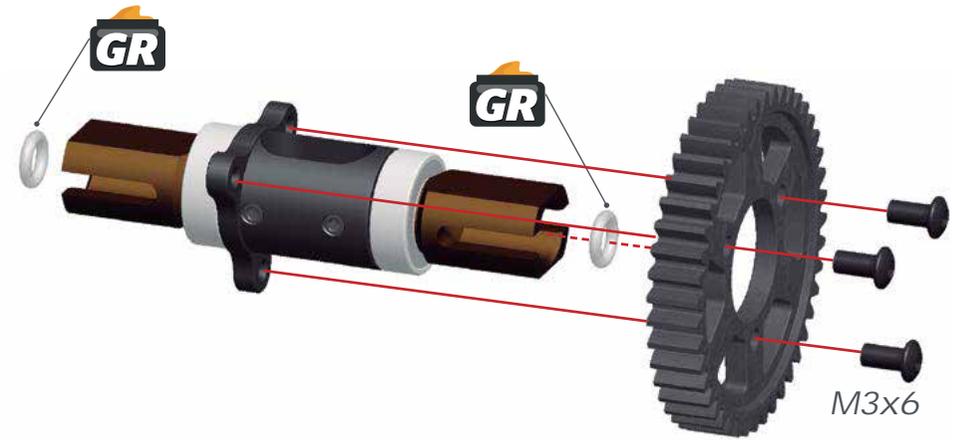
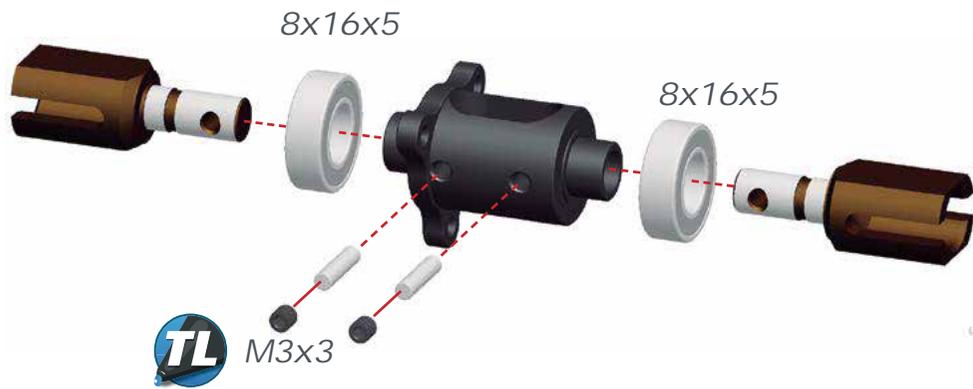
STEP 4

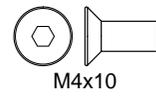
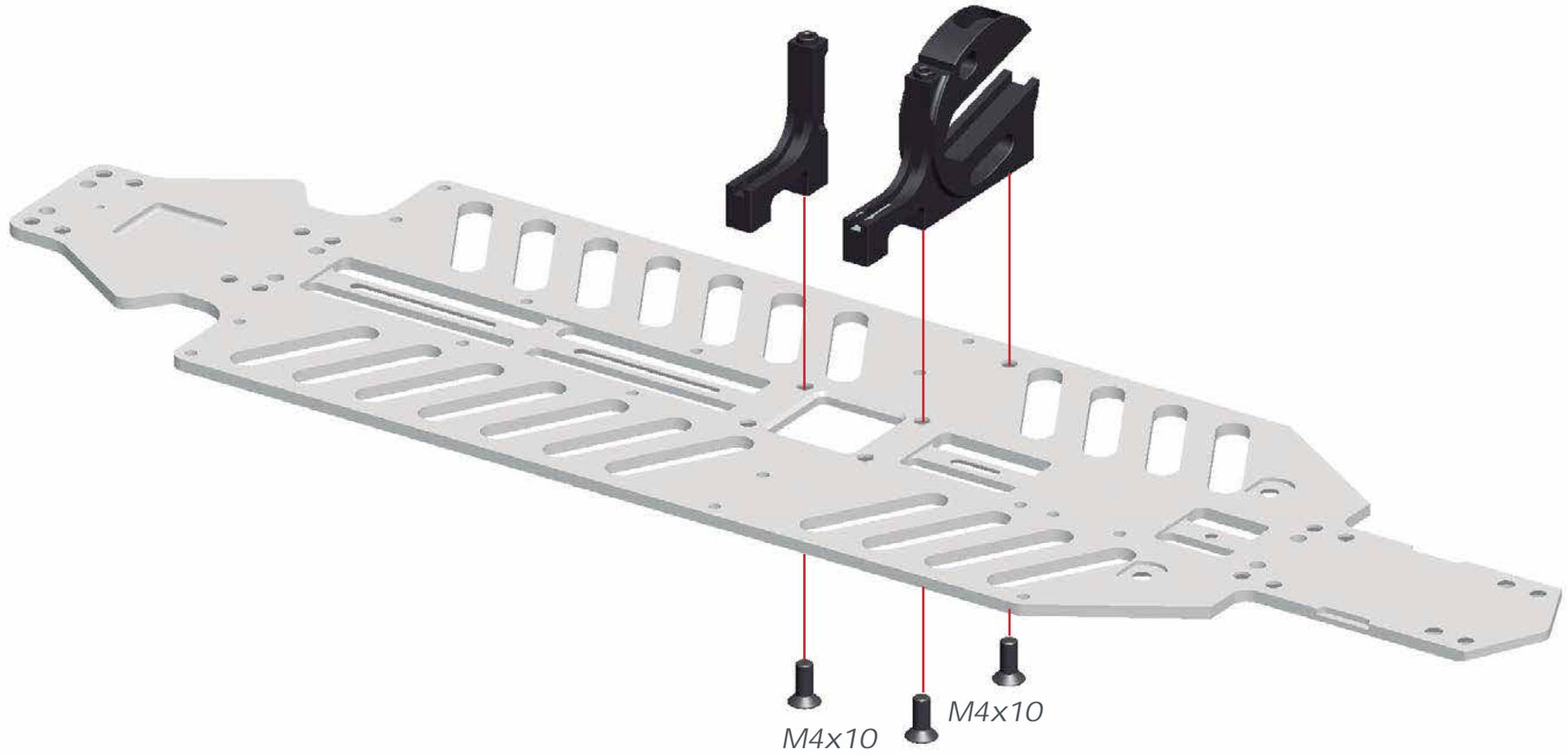
M3x12



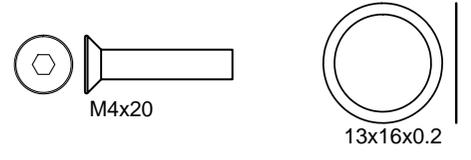
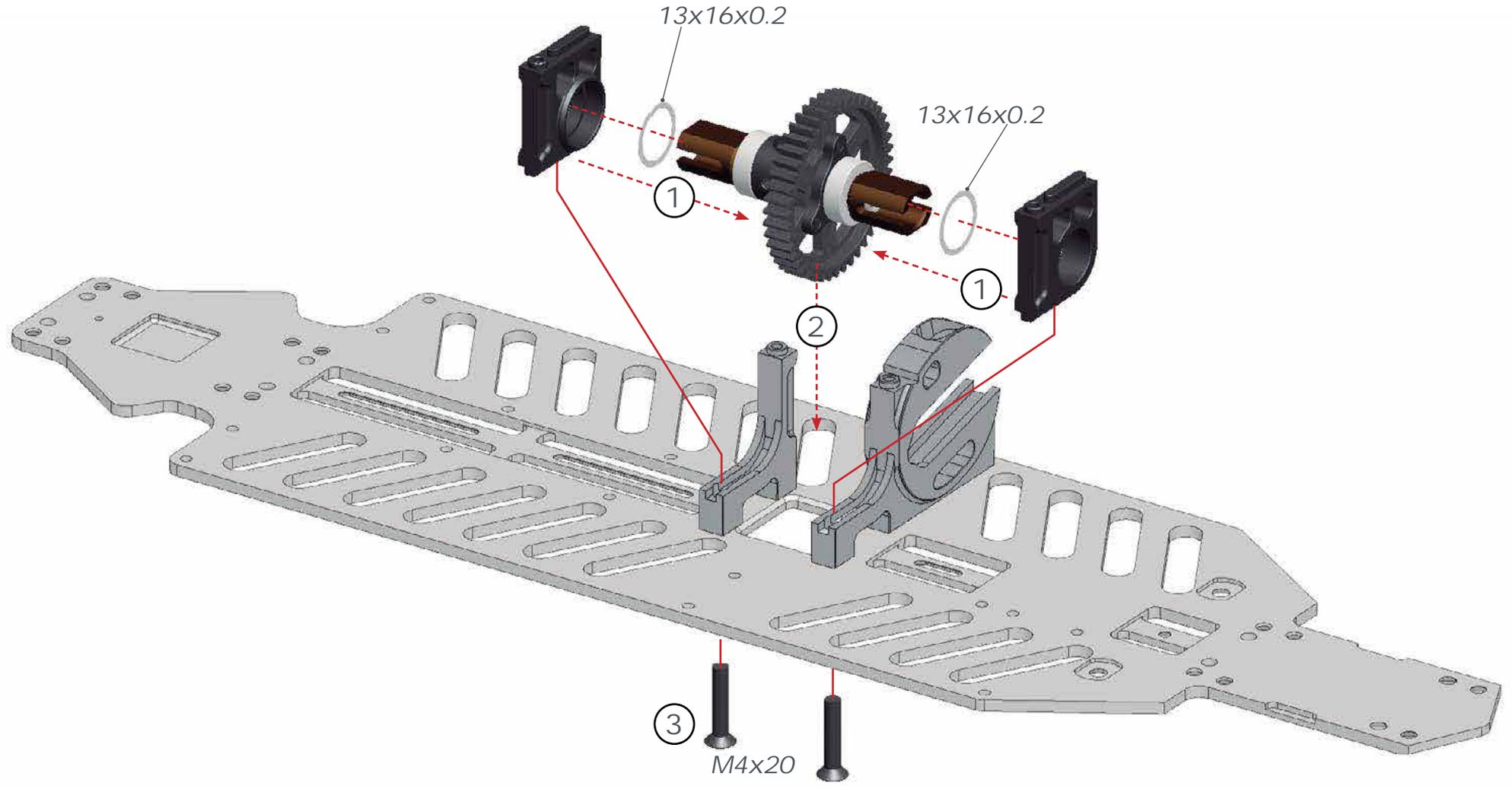
STEP 5 SOLID AXLE BAG

STEP 6





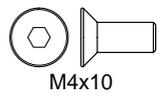
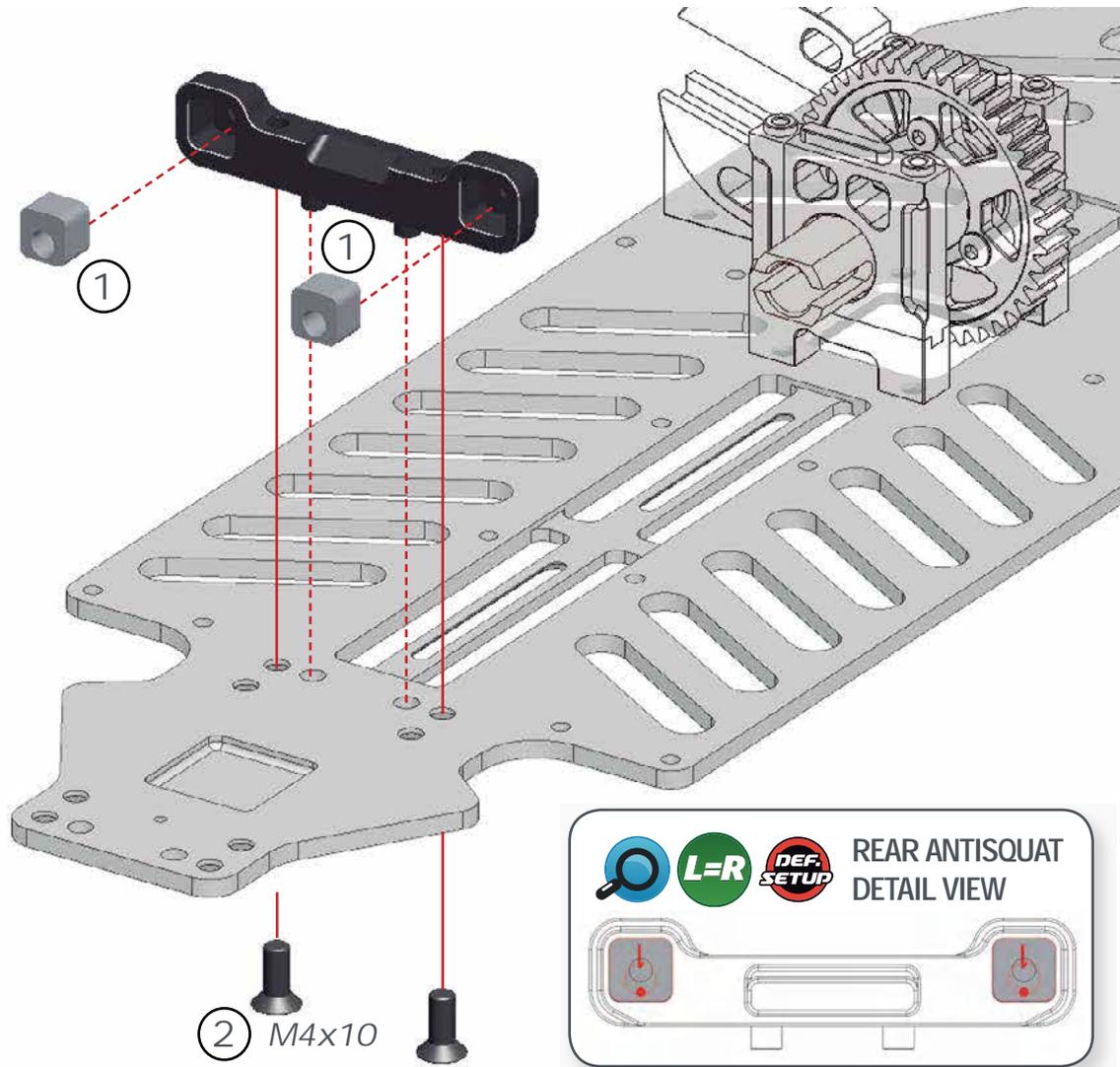
STEP 8



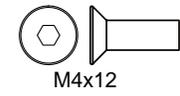
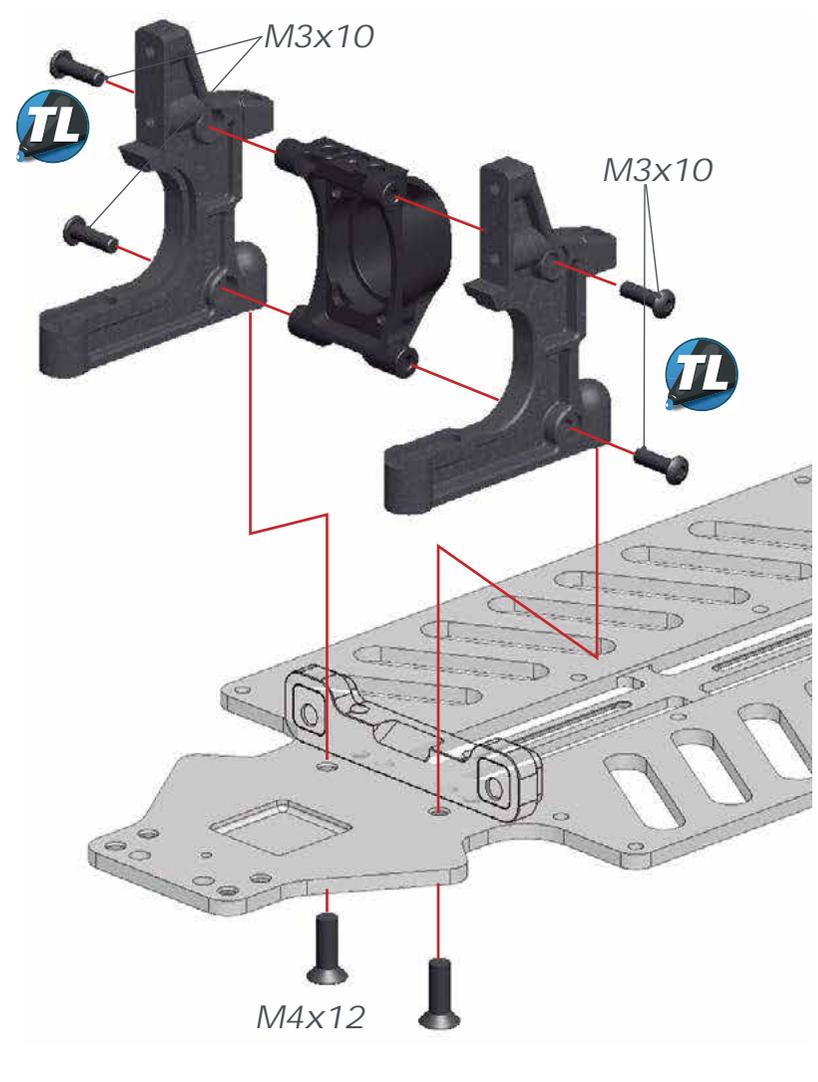
STEP 9

BAG 2

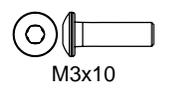
STEP 10



M4x10



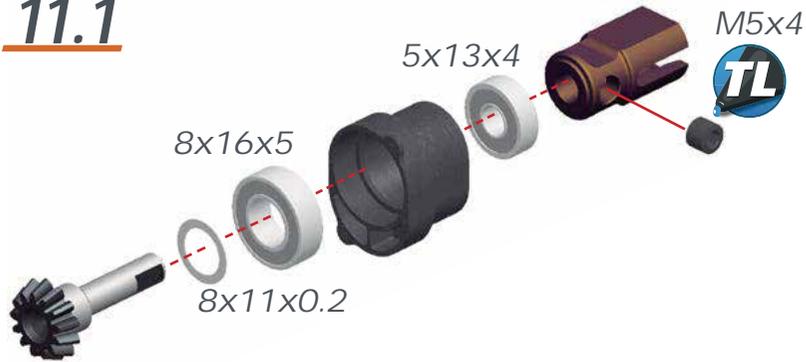
M4x12



M3x10

STEP 11

11.1

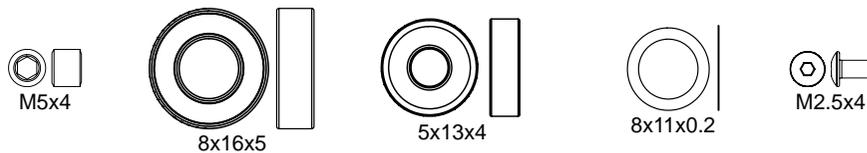
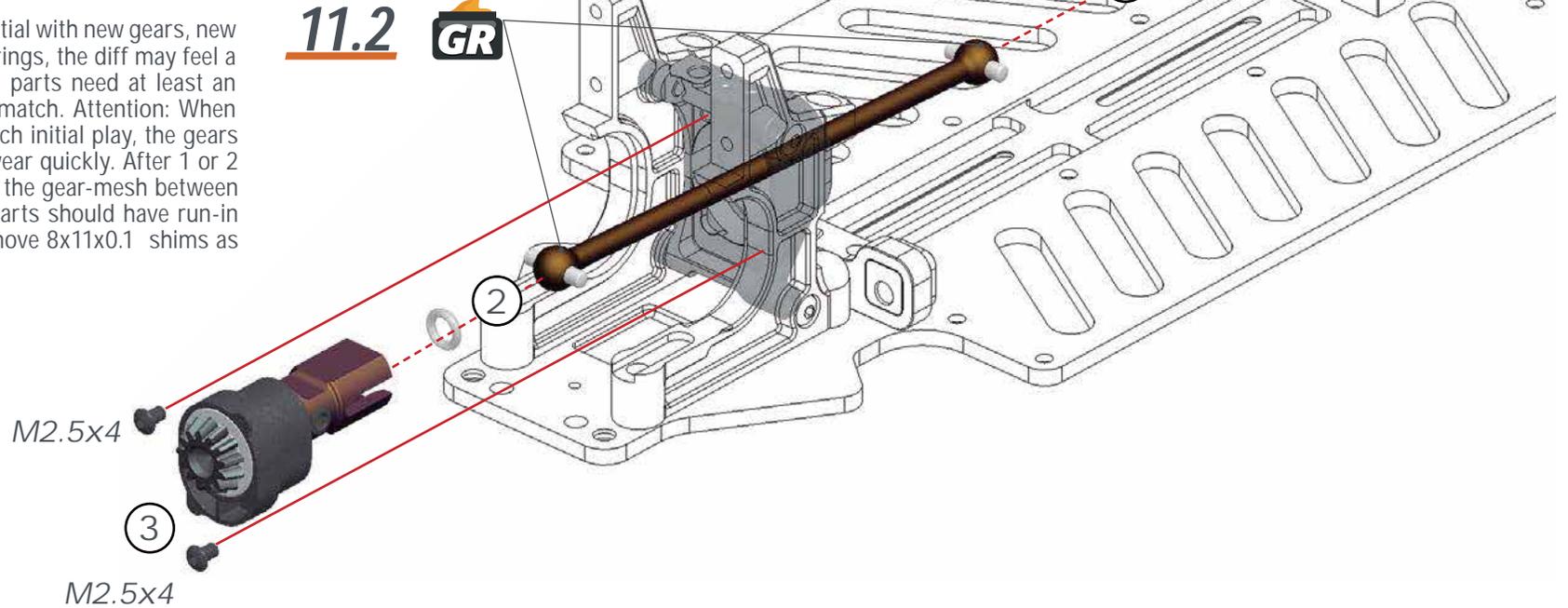


! After building the differential with new gears, new differential case and bearings, the diff may feel a little tight. The connected parts need at least an hour run-time to create a perfect match. Attention: When you assemble the diff with too much initial play, the gears will not run-in properly and may wear quickly. After 1 or 2 hours of running the car, re-check the gear-mesh between the ring gear and the pinion. All parts should have run-in properly now. You may add or remove 8x11x0.1 shims as needed.

INDRIVE BRACKETS CHART
 Assemble the indrive bracket accordingly to the diff insert assert mouted in the step 18.

LOW	MID LOW	MID HIGH	HIGH
	OPT	OPT	DEF. SETUP

11.2



STEP 12

BAG 3

STEP 13

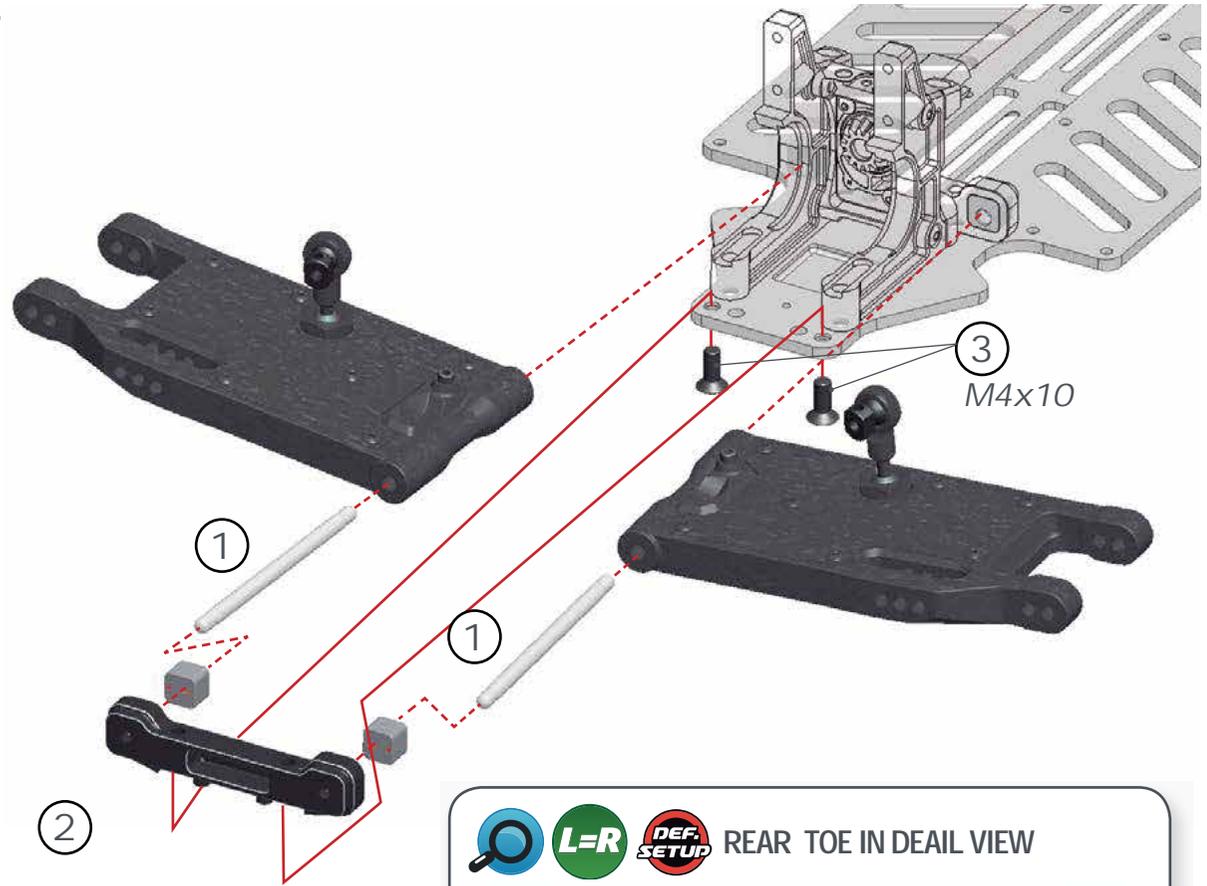
12.1 L=R



! Tighten anti-roll bar cap until there is no play, and it moves freely.



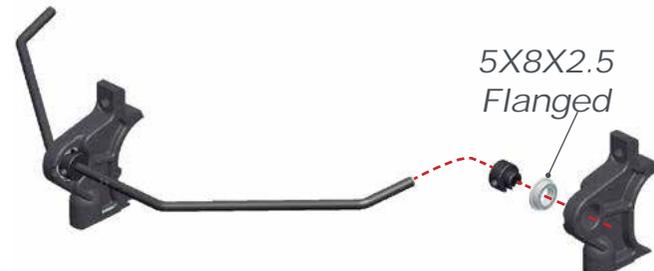
12.2



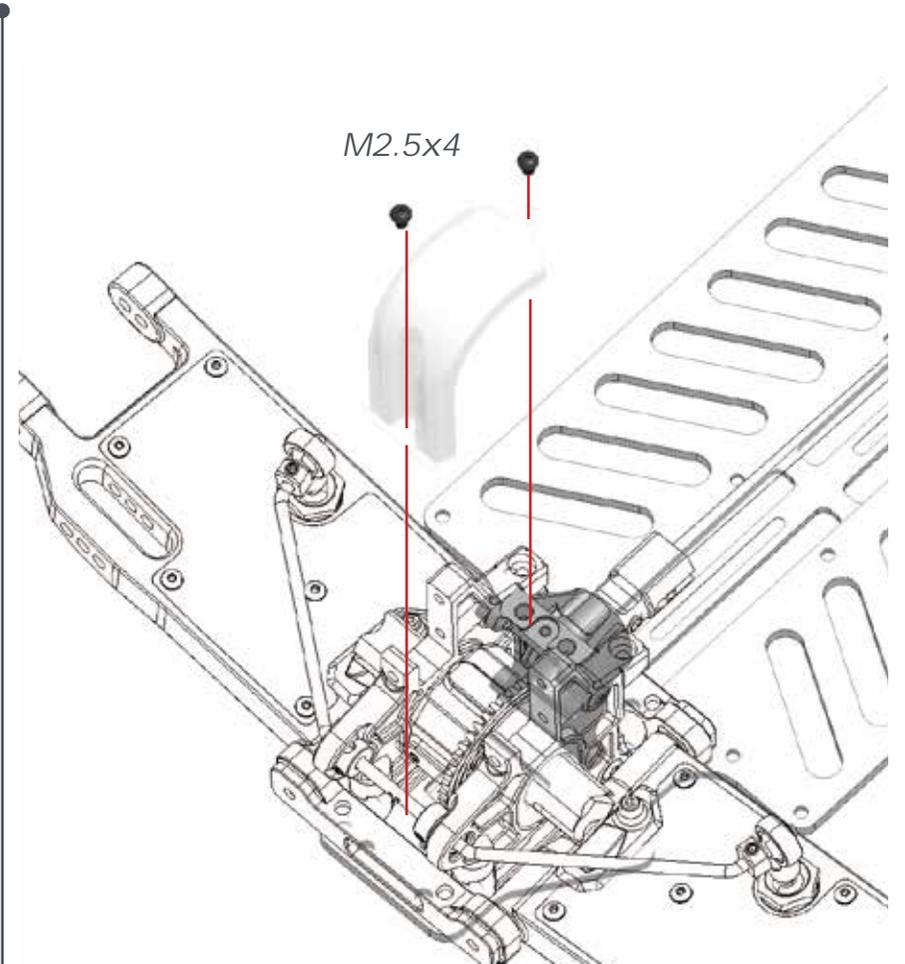
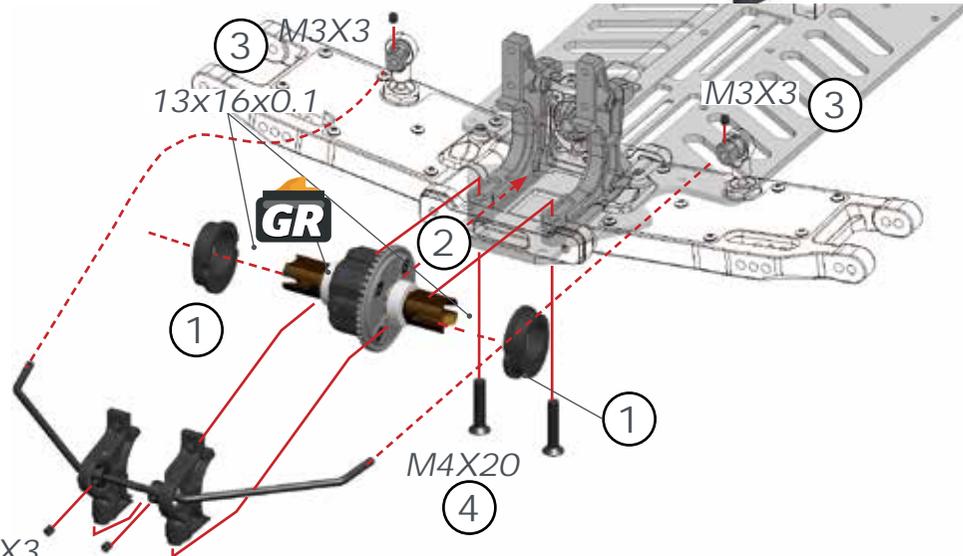
STEP 14

STEP 15 **BAG 4**

14.1



14.2

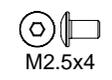
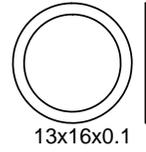
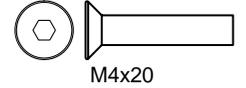


M3X3

DIFF INSERTS CHART

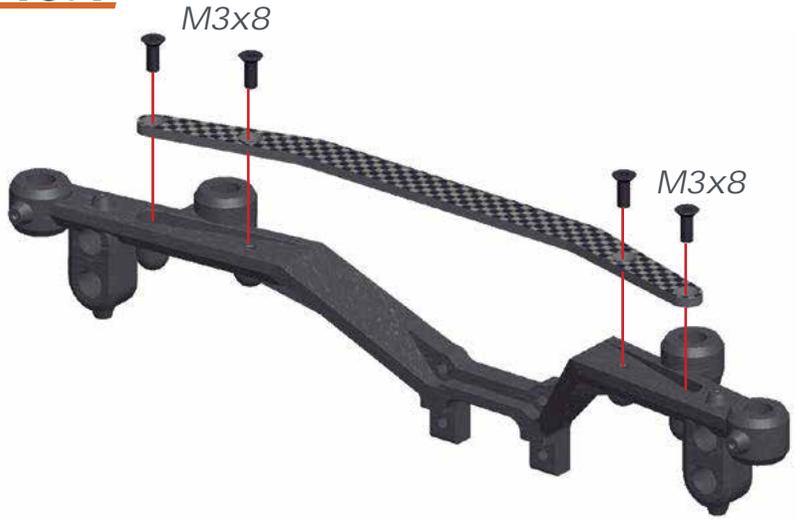
	LOW		MID LOW		MID HIGH		HIGH
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DEF. SETUP

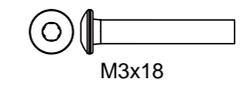
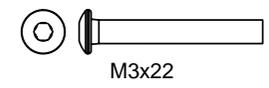
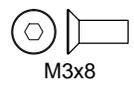
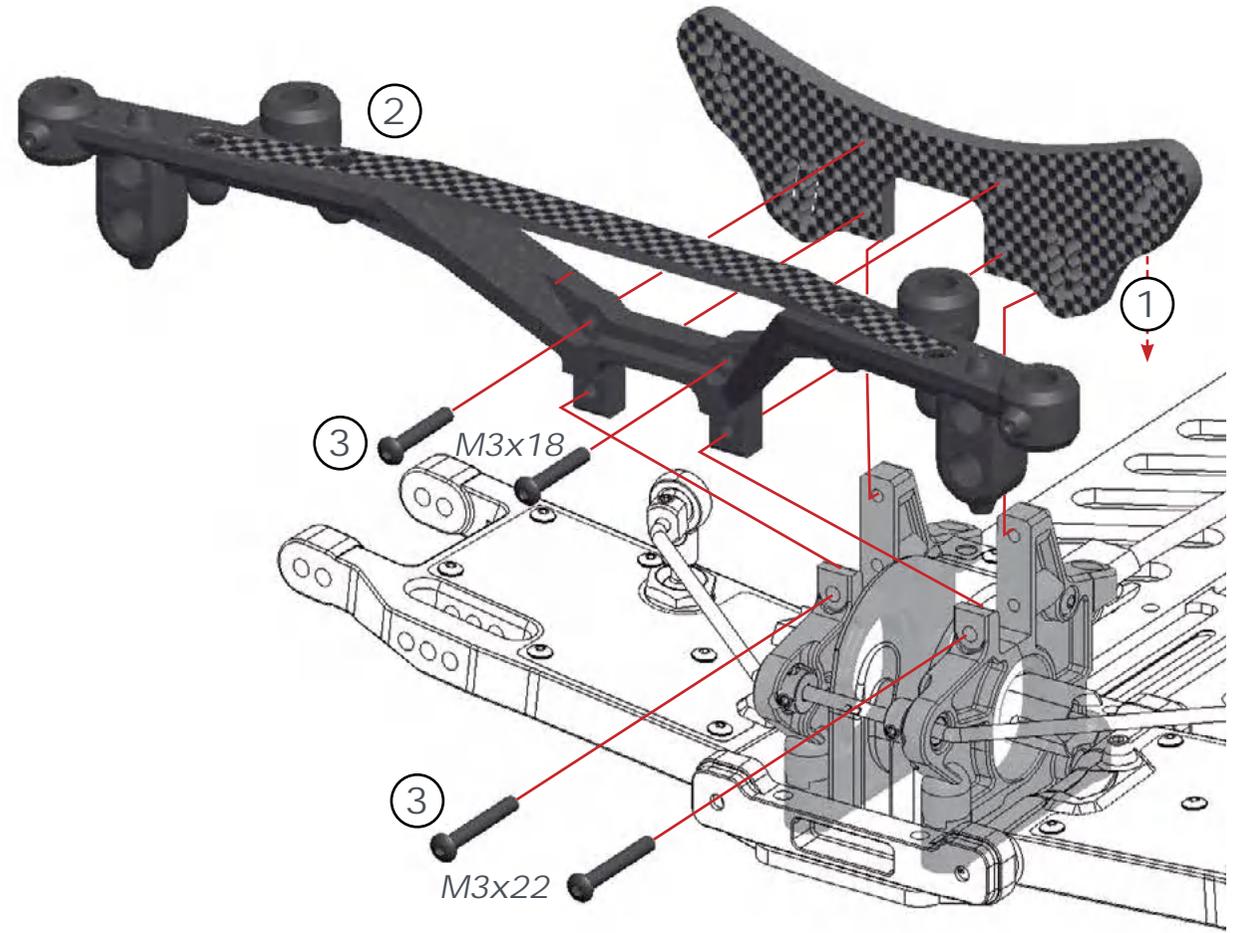


STEP 16

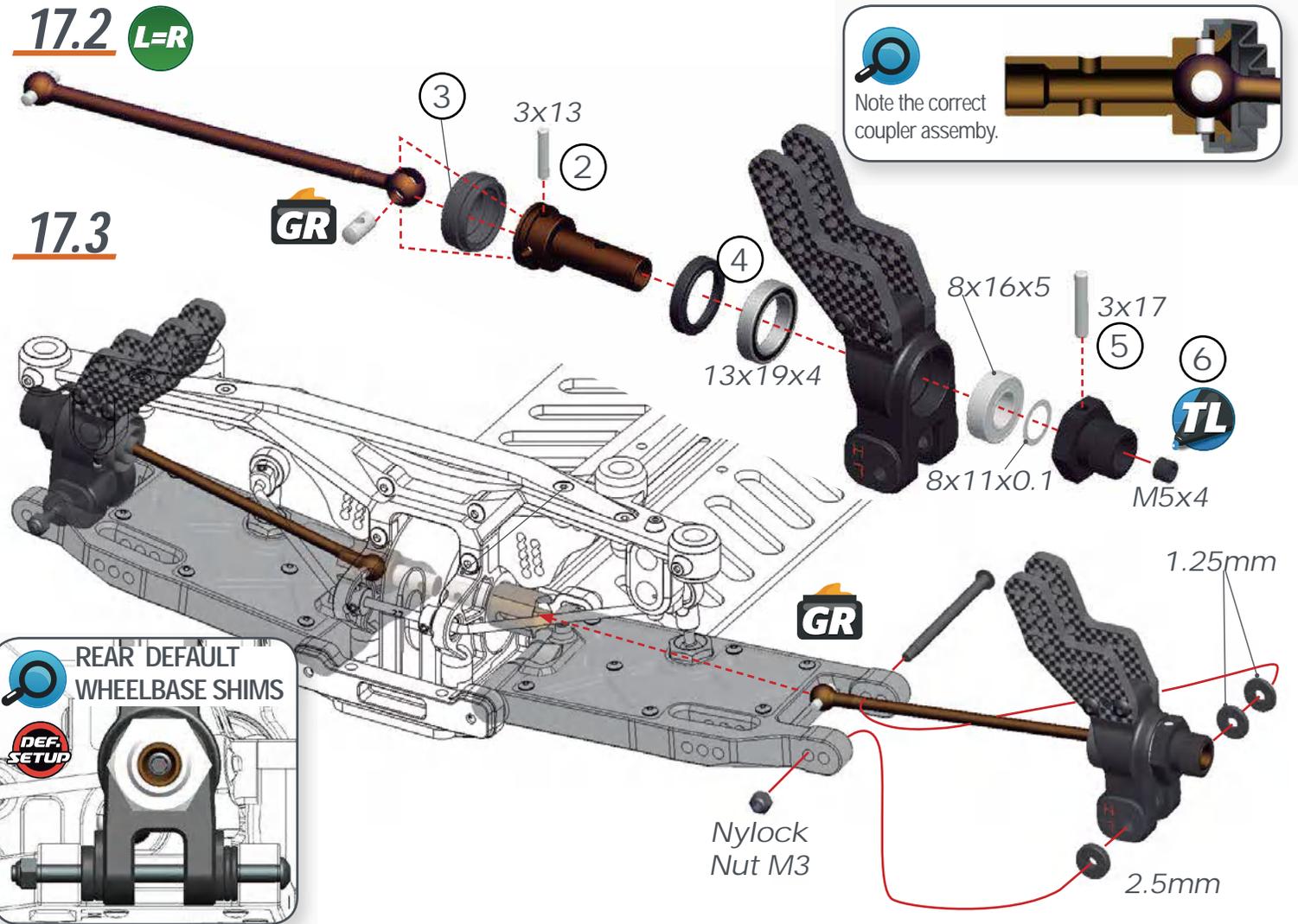
16.1



16.2



STEP 17 BAG 5



REAR UPRIGHT ROLL CENTER INSERTS CHART

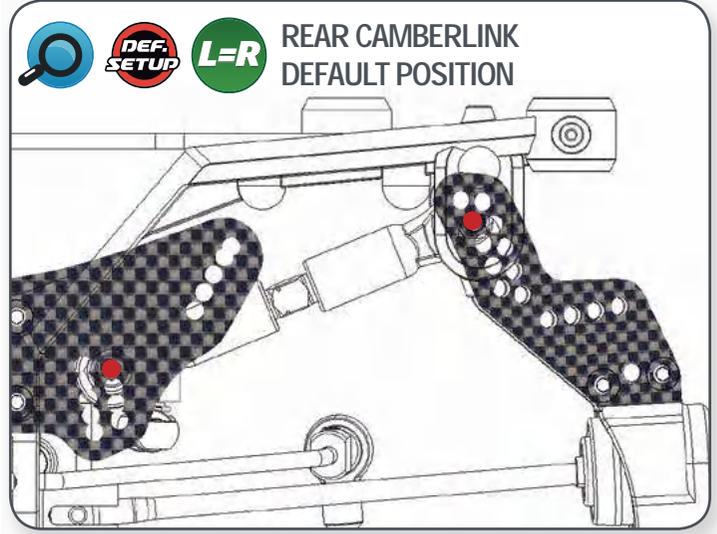
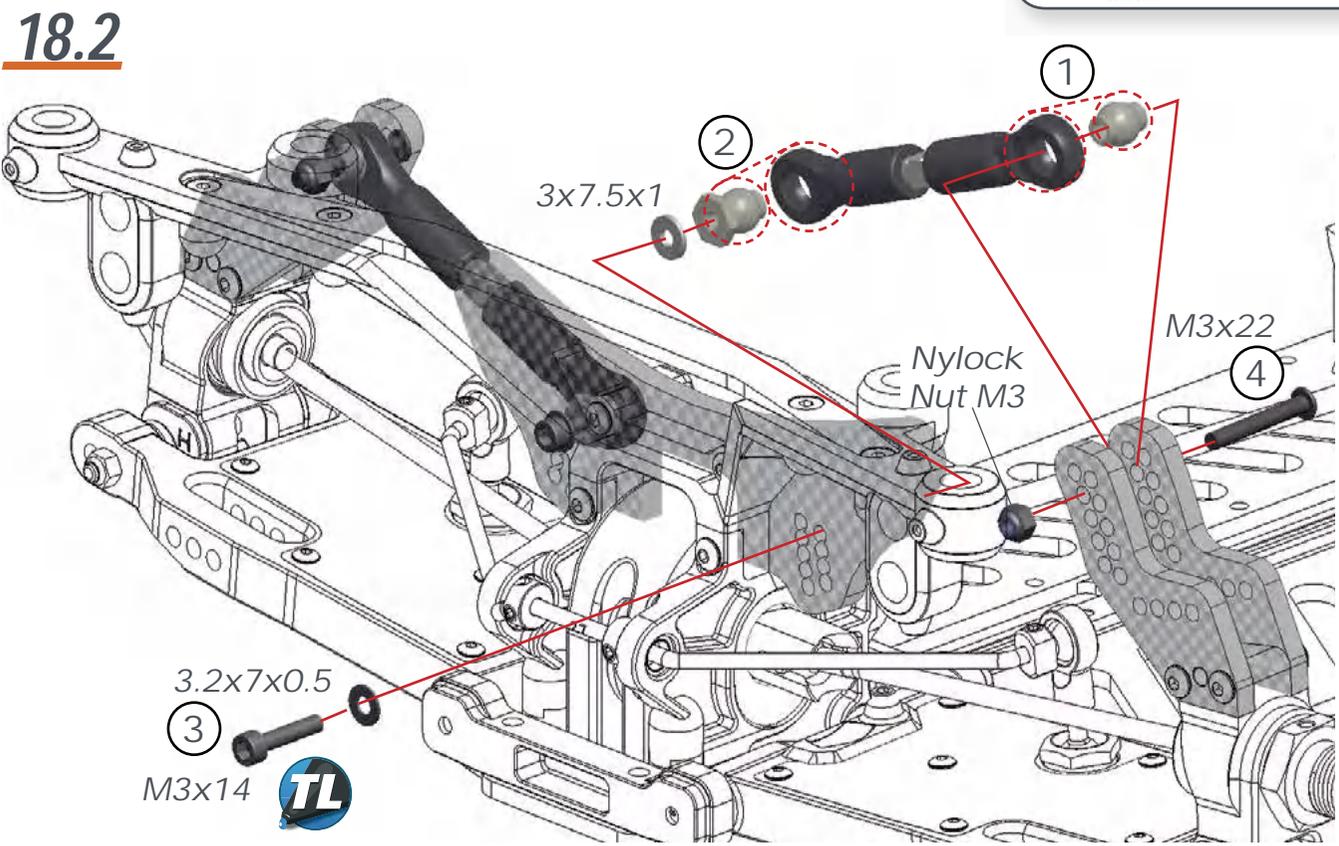
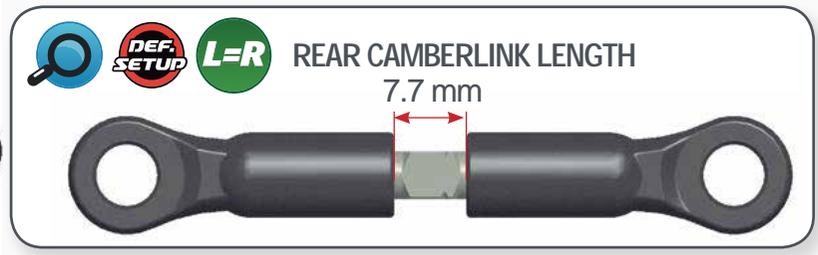
NARROW		WIDE	
L H	L H	L H	L H
ML HW	ML HW	ML HW	ML HW
MH TW	MH TW	MH TW	MH TW
H T	H T	H T	H T

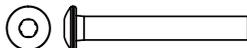
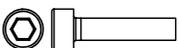
DEF. SETUP



- M3x8
- 3x17
- 13x19x4
- 8x16x5
- 8x11x0.1
- 3x13
- M5x4
- Nylock Nut M3

STEP 18

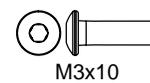
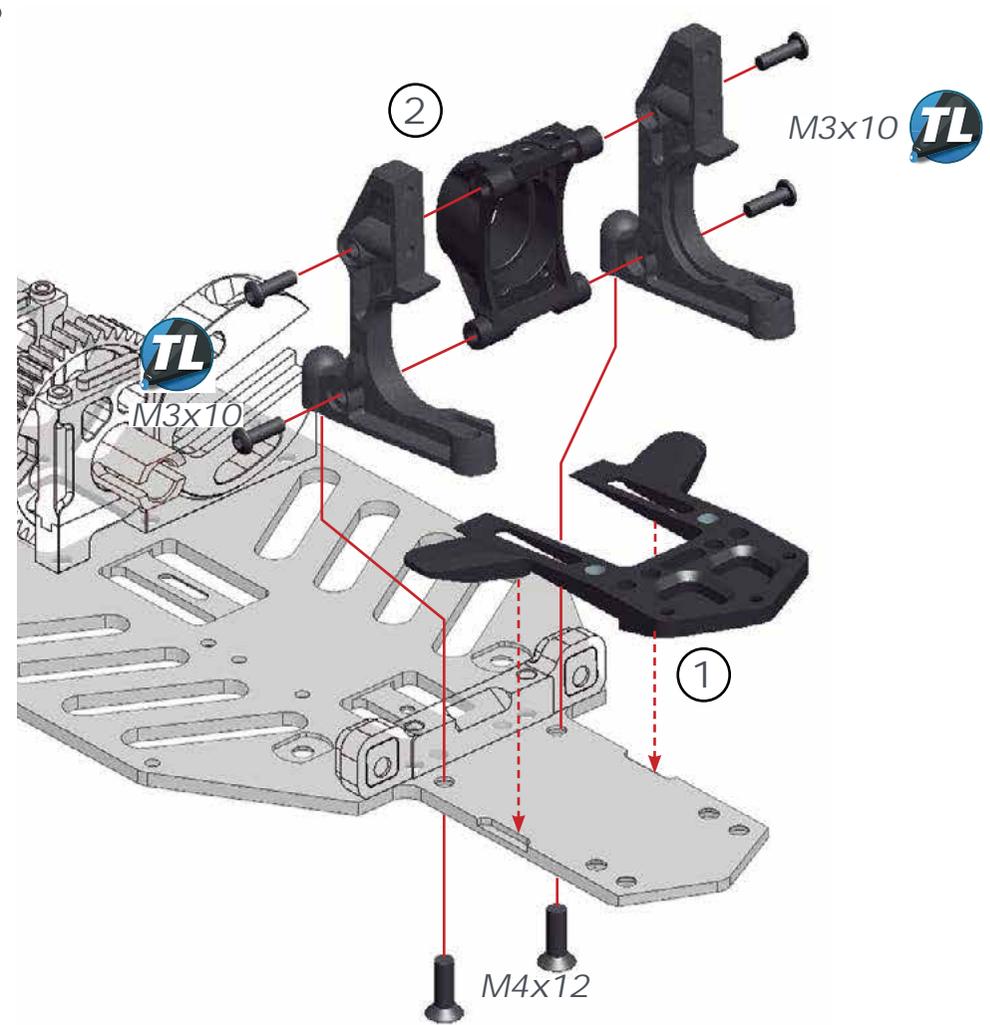
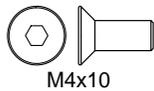
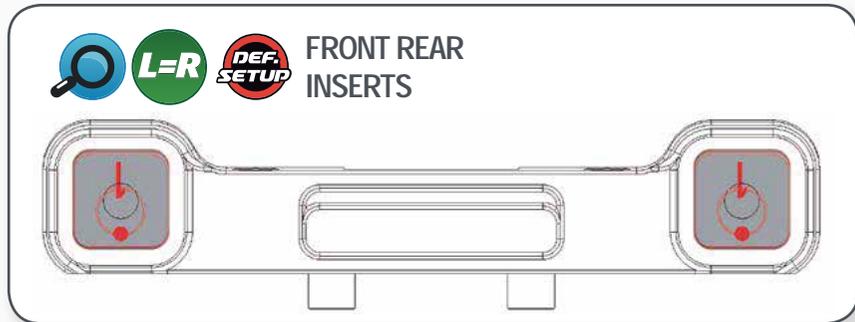
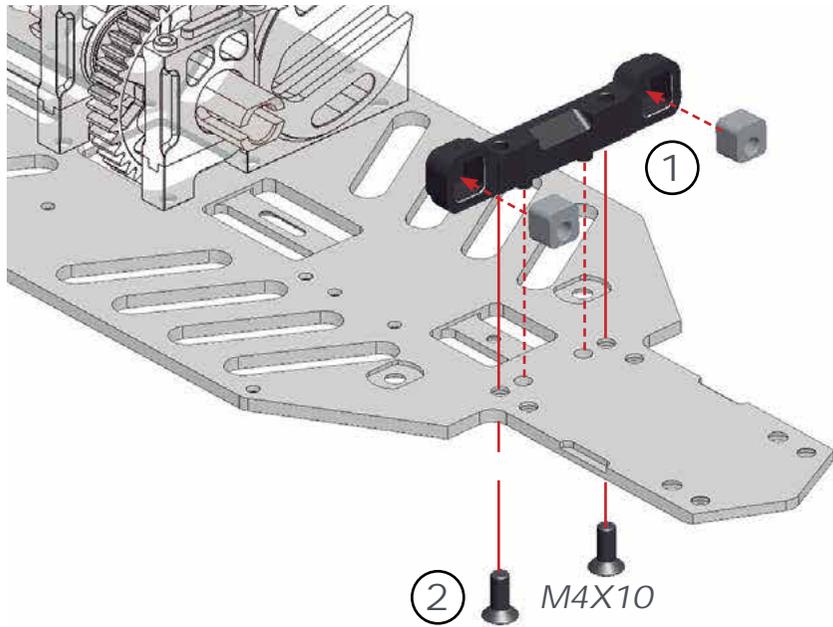


- 
M3x22
- 
M3x14
- 
3.5x7x0.5
- 
Nylock Nut M3
- 
3x7.5x1

STEP 19

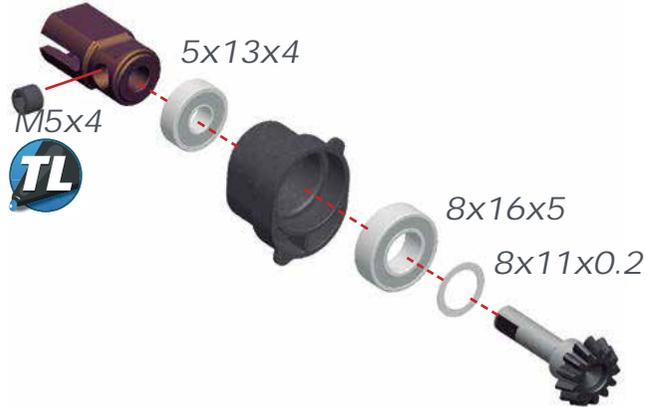
BAG 6

STEP 20



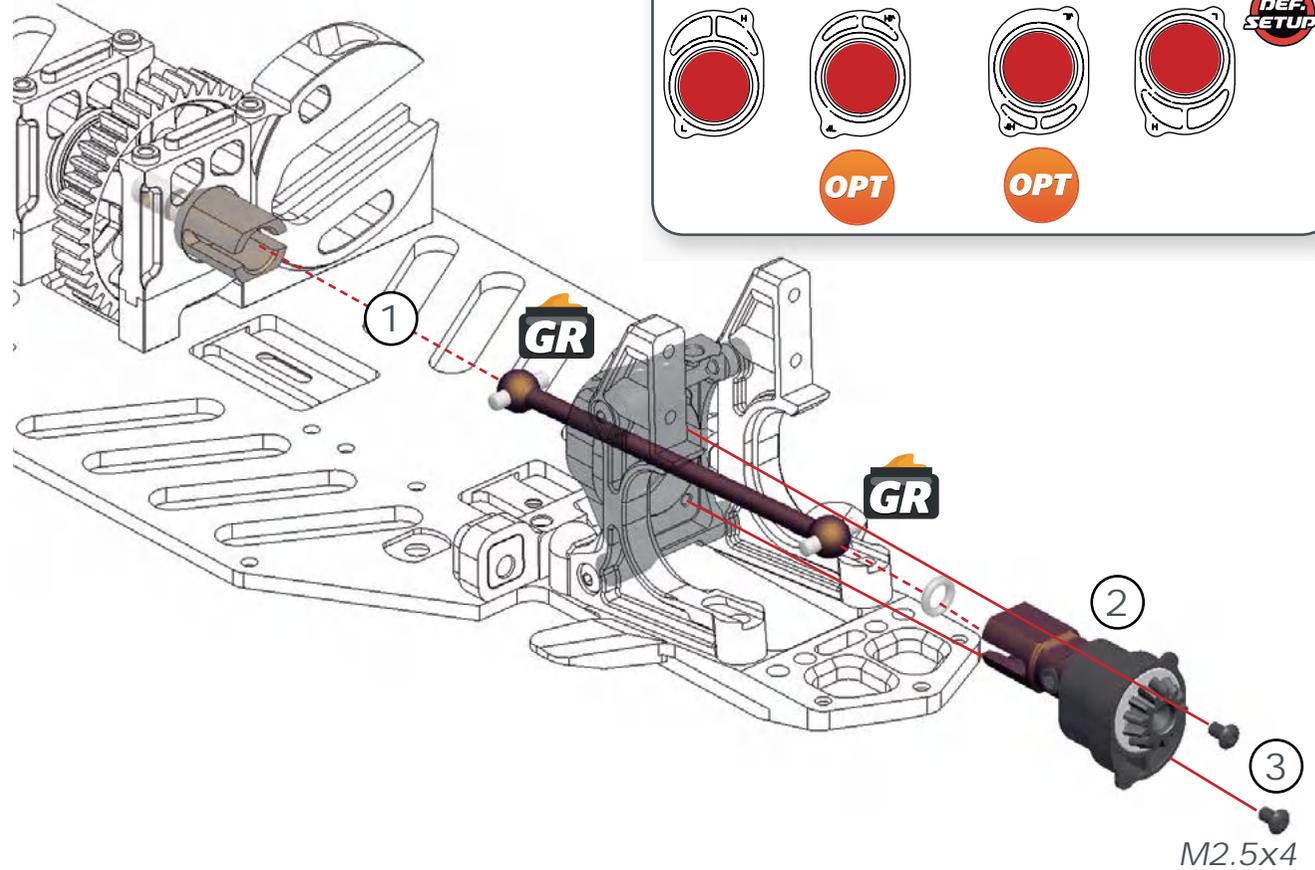
STEP 21

21.1



! After building the differential with new gears, new differential case and bearings, the diff may feel a little tight. The connected parts need at least an hour run-time to create a perfect match. Attention: When you assemble the diff with too much initial play, the gears will not run-in properly and may wear quickly. After 1 or 2 hours of running the car, re-check the gear-mesh between the ring gear and the pinion. All parts should have run-in properly now. You may add or remove 8x11x0.1 shims as needed.

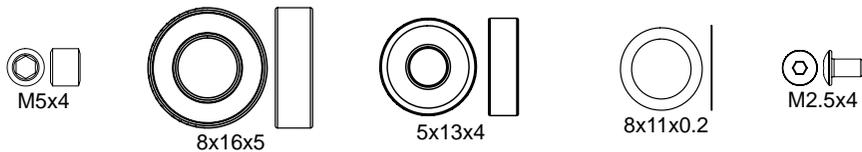
21.2



INDRIVE BRACKETS CHART

Assemble the indrive bracket accordingly to the diff insert assert mouted in the step 18.

LOW	MID LOW	MID HIGH	HIGH
	OPT	OPT	DEF. SETUP



STEP 22 BAG 7

22.1

L=R **!**

Tighten anti-roll bar cap until there is no play, and it moves freely.

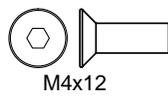
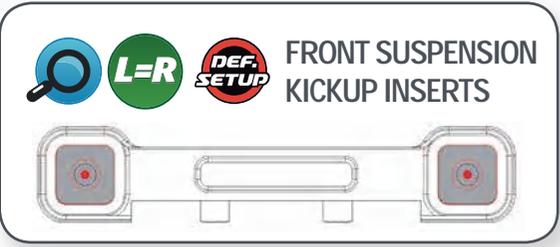
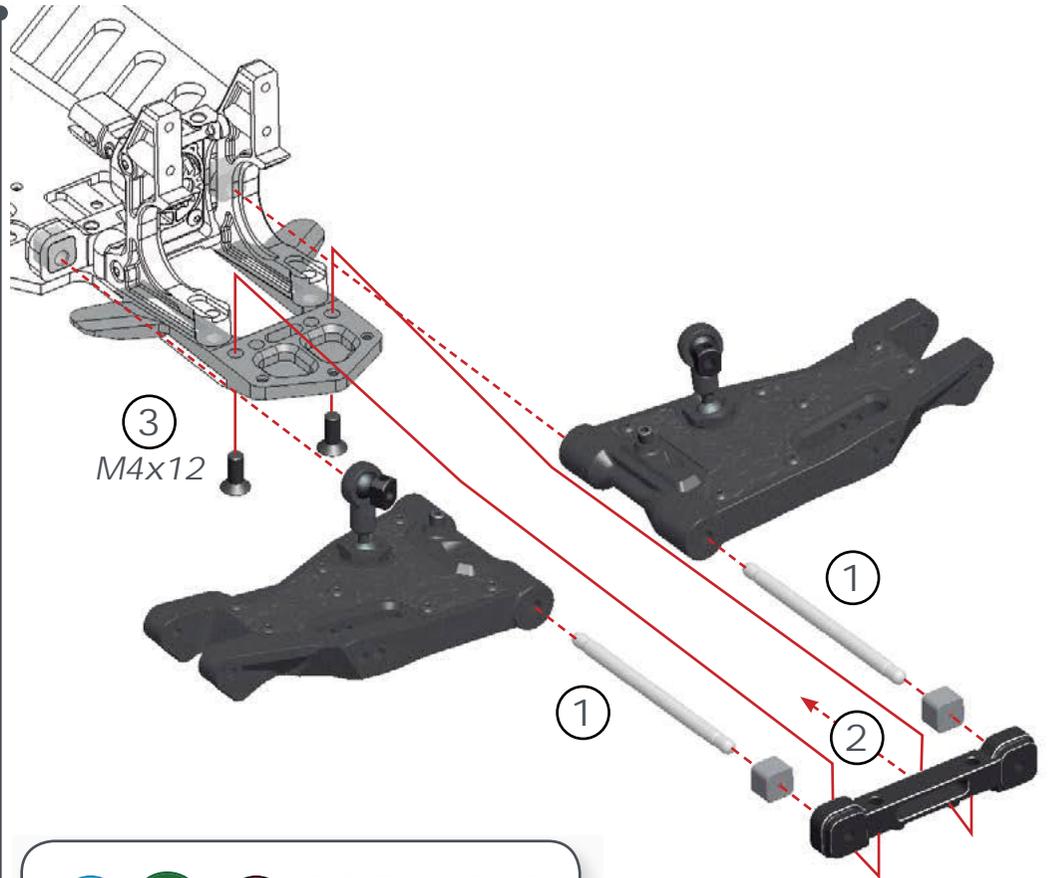


22.2

L=R

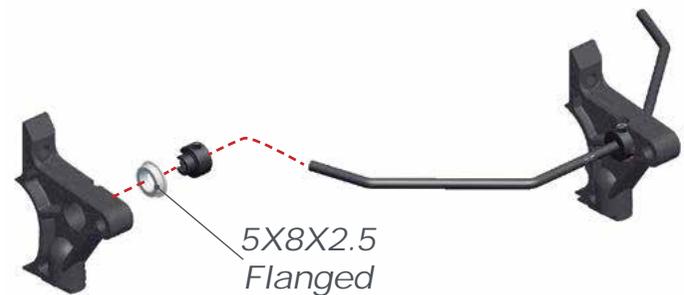


STEP 23

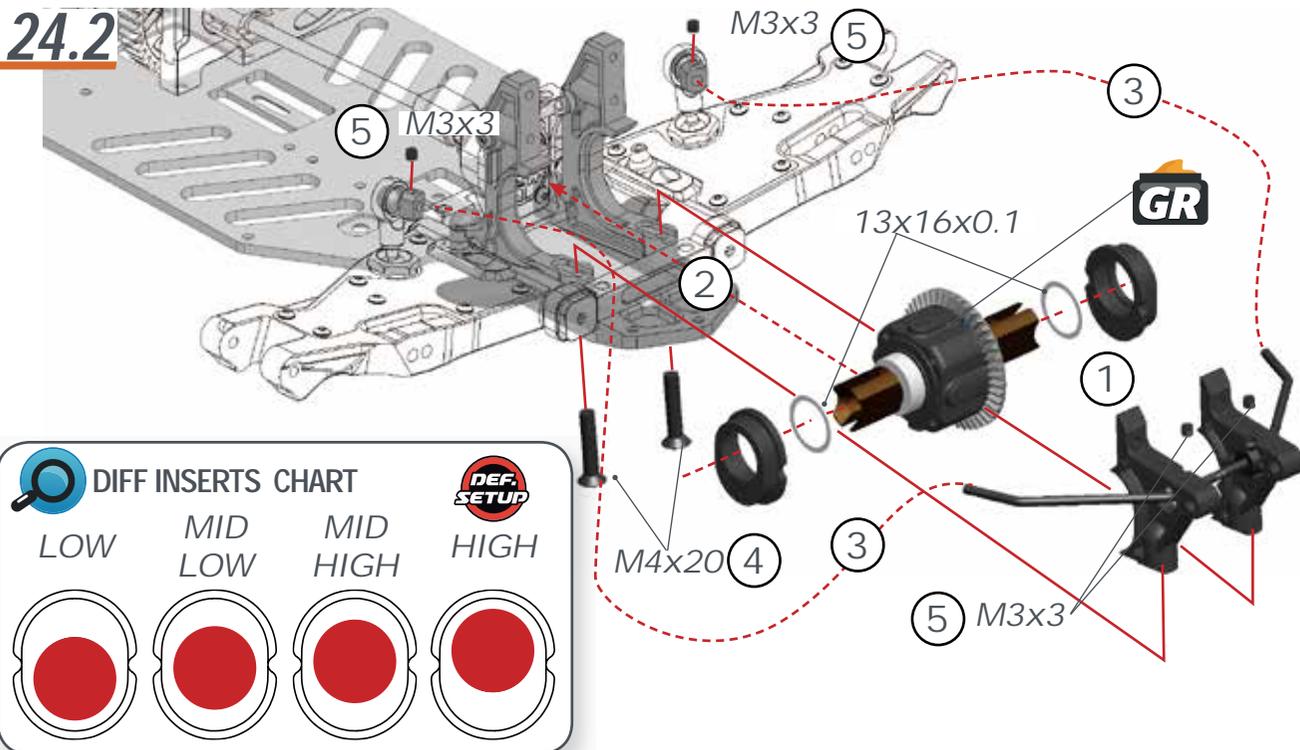


STEP 24

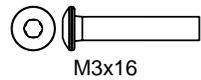
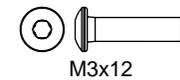
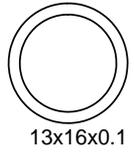
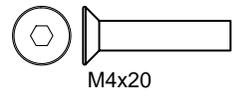
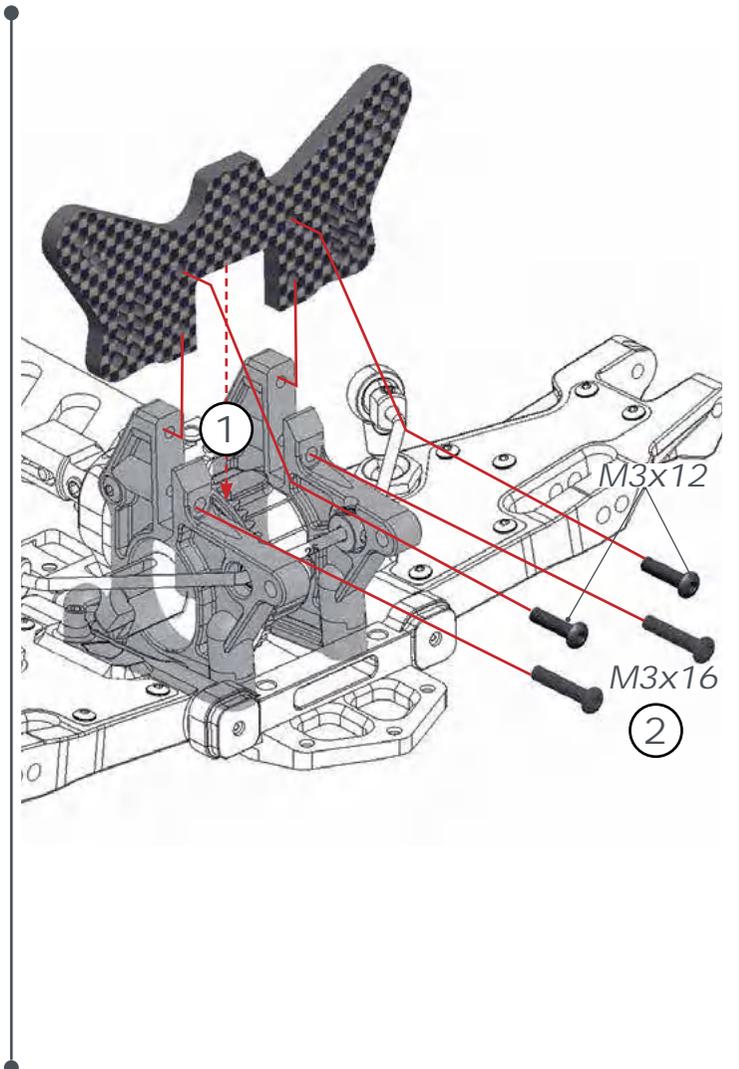
24.1



24.2



STEP 25

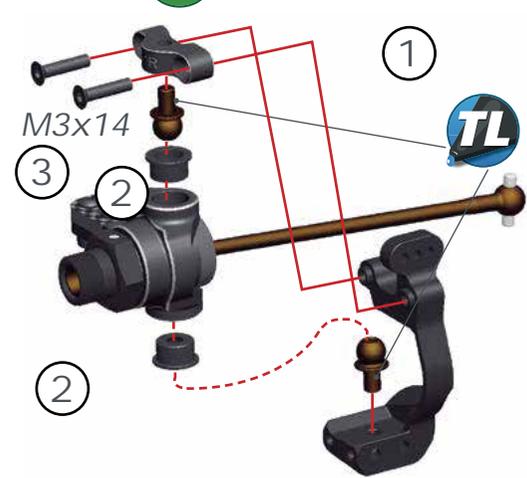


STEP 26 BAG 8

26.1 L=R



26.2 L=R

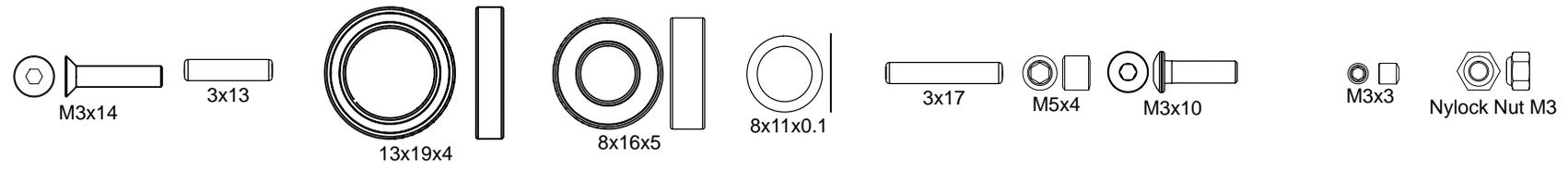
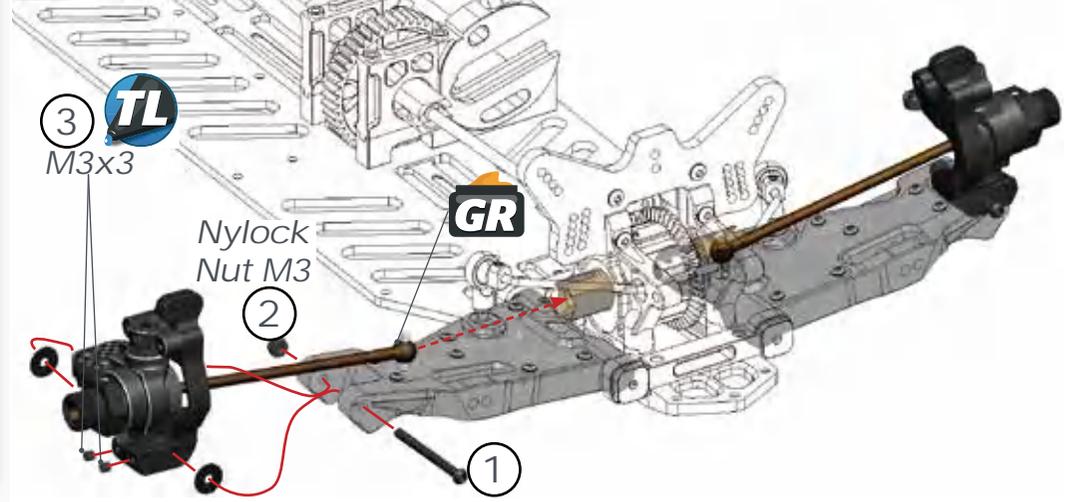


CASTER INSERTS

Caster angle is easily adjustable changing the caster inserts showed below from 0 to 10 degrees of caster.

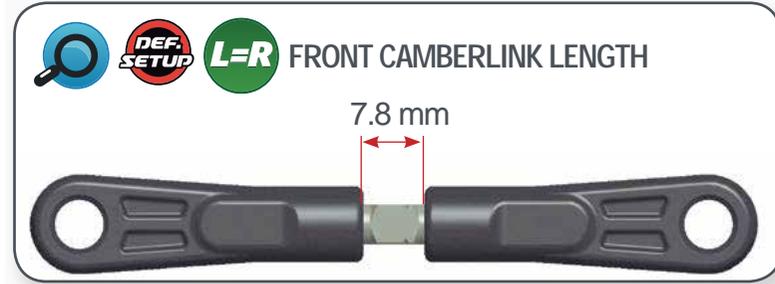
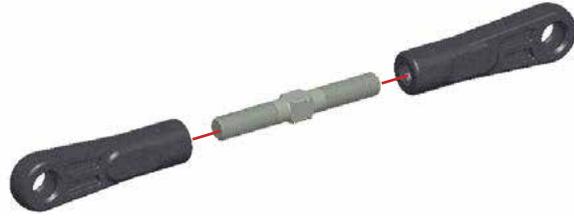
- 0°-R (OPT)
- 2.5°-R (DEF. SETUP)
- 5°-R (DEF. SETUP)
- 6.25°-R (DEF. SETUP)
- 7.5°-R (OPT)
- 10°-R (OPT)

26.3

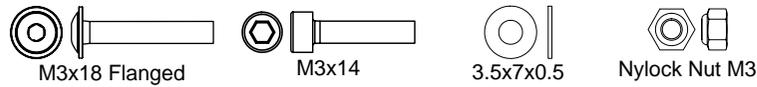
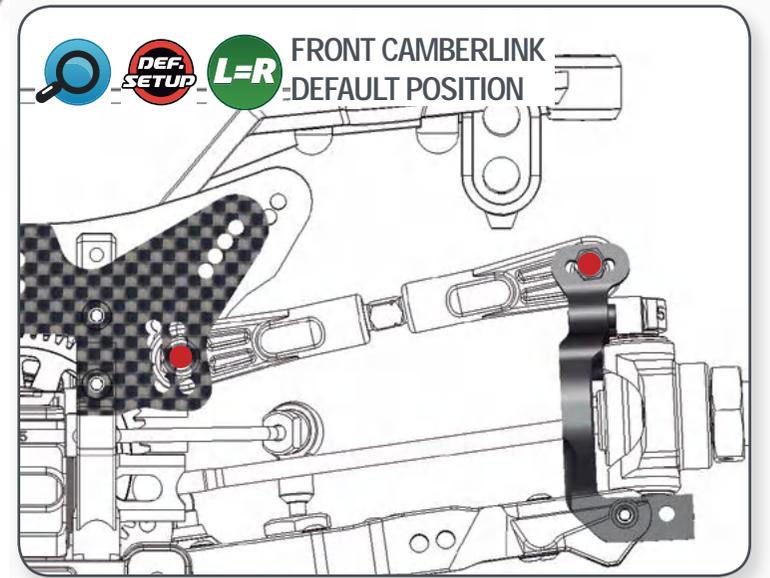
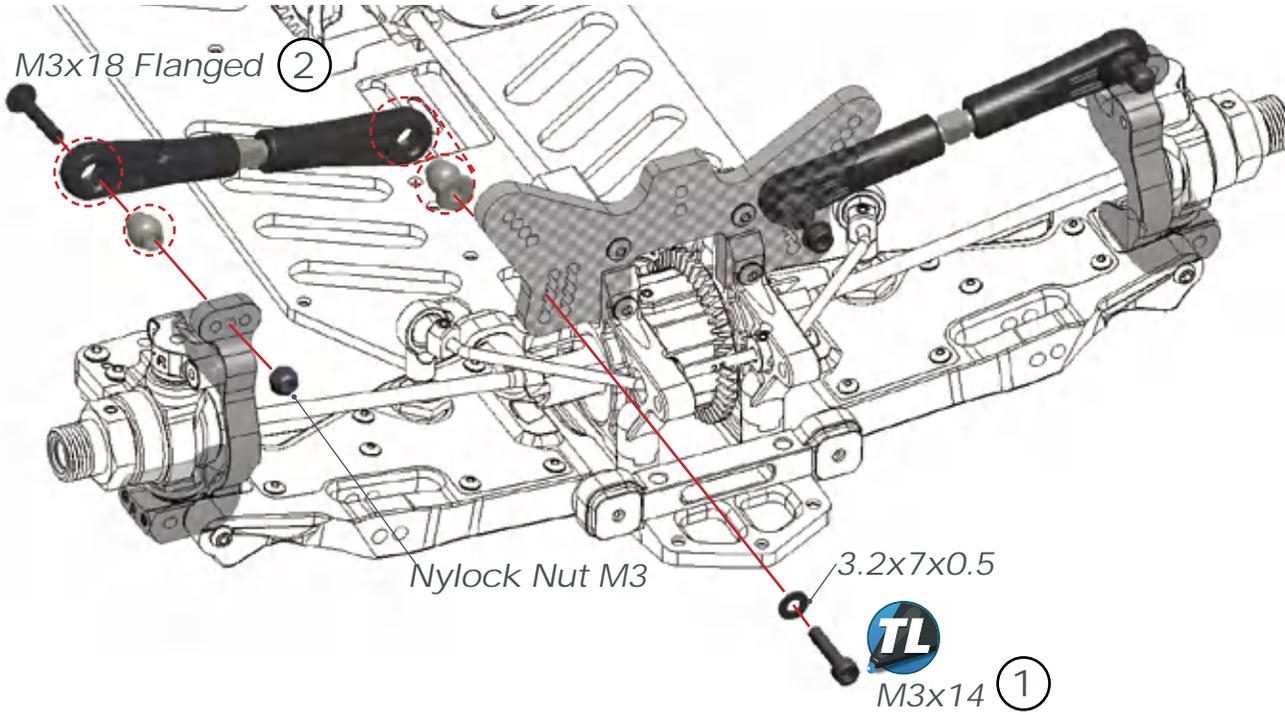


STEP 27

27.1



27.2



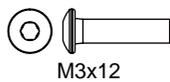
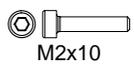
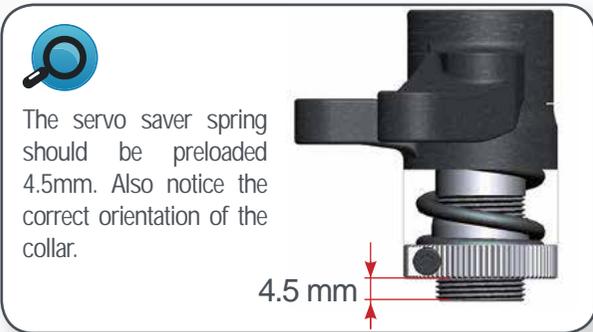
STEP 28

BAG 9

28.1



28.2



STEP 29

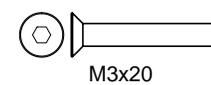
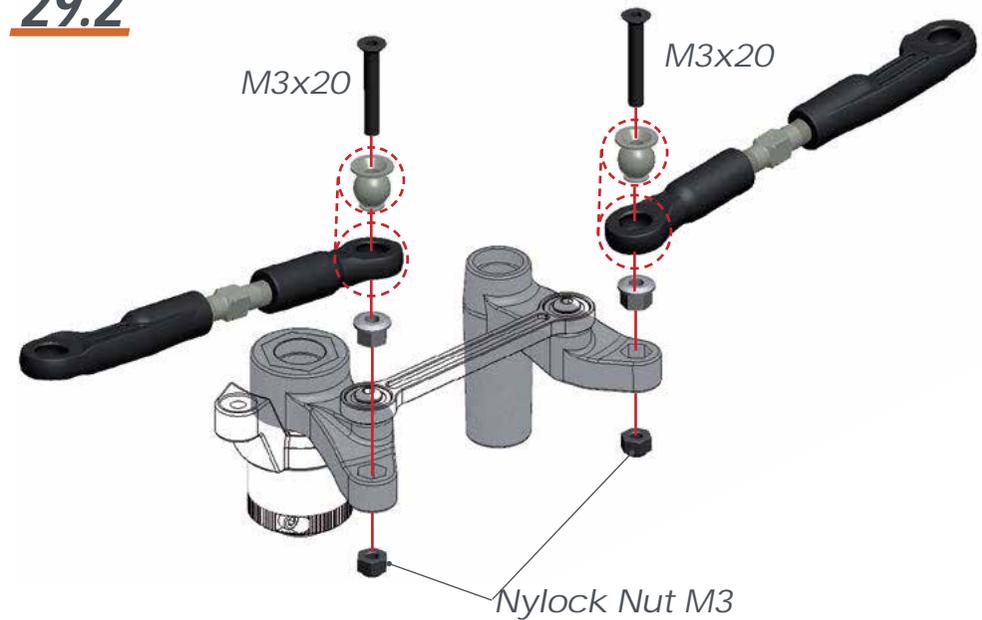
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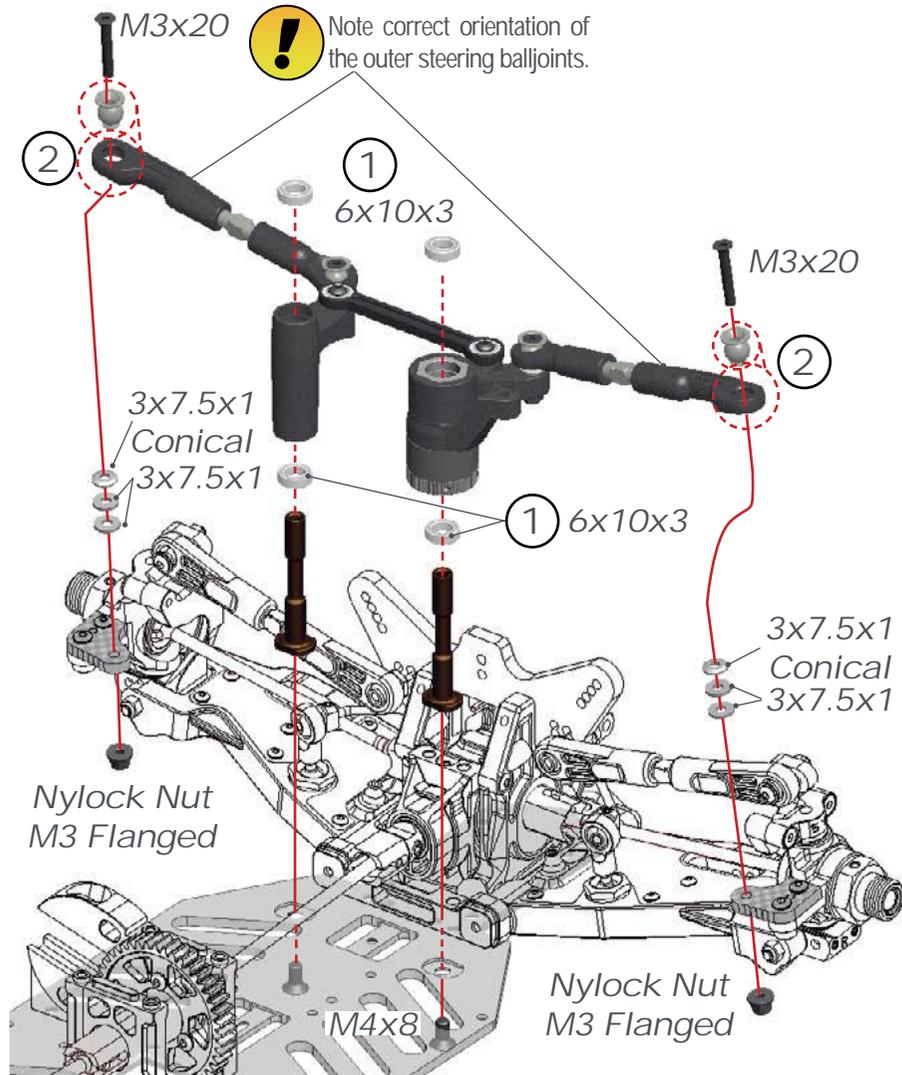
STEERING TRACKROD LENGTH



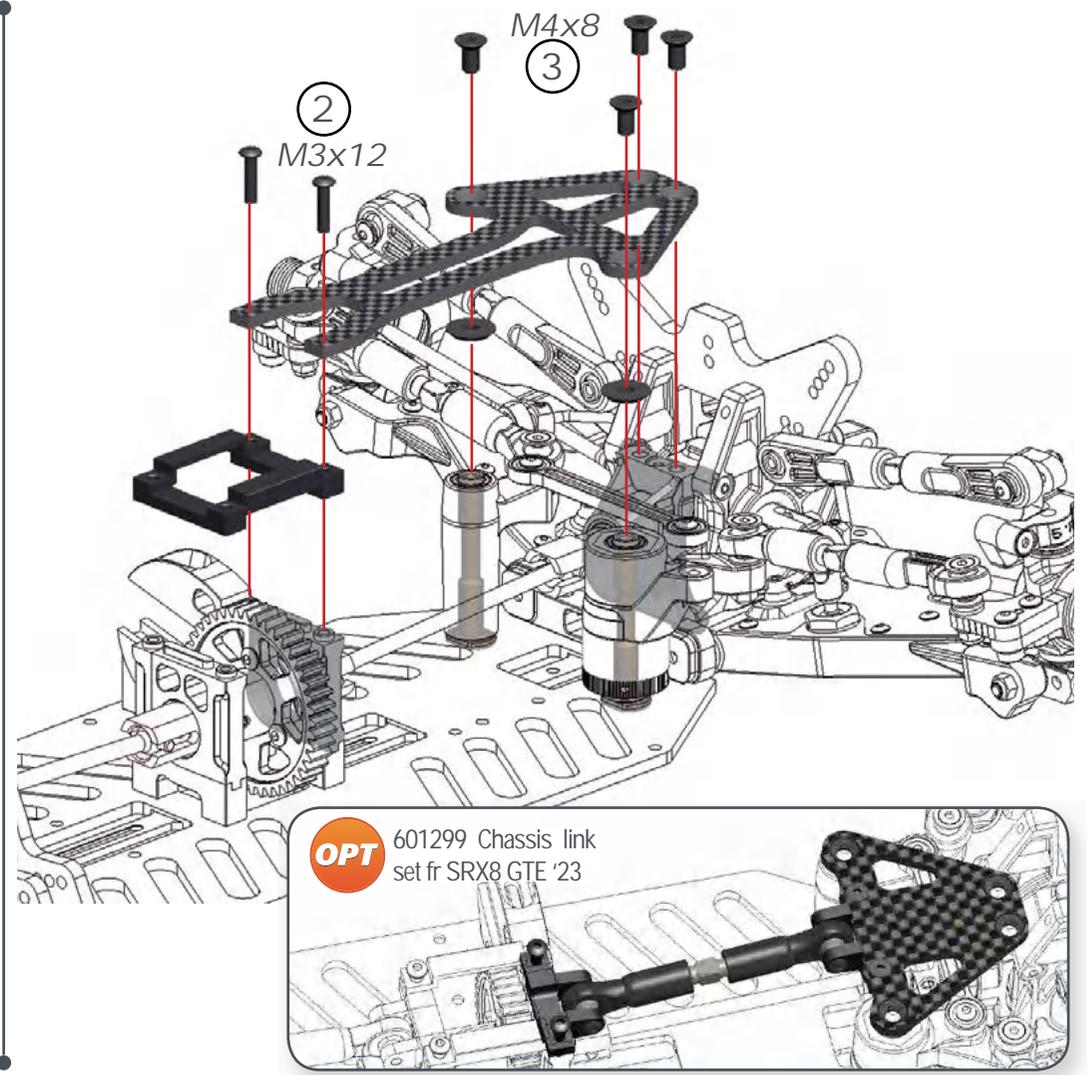
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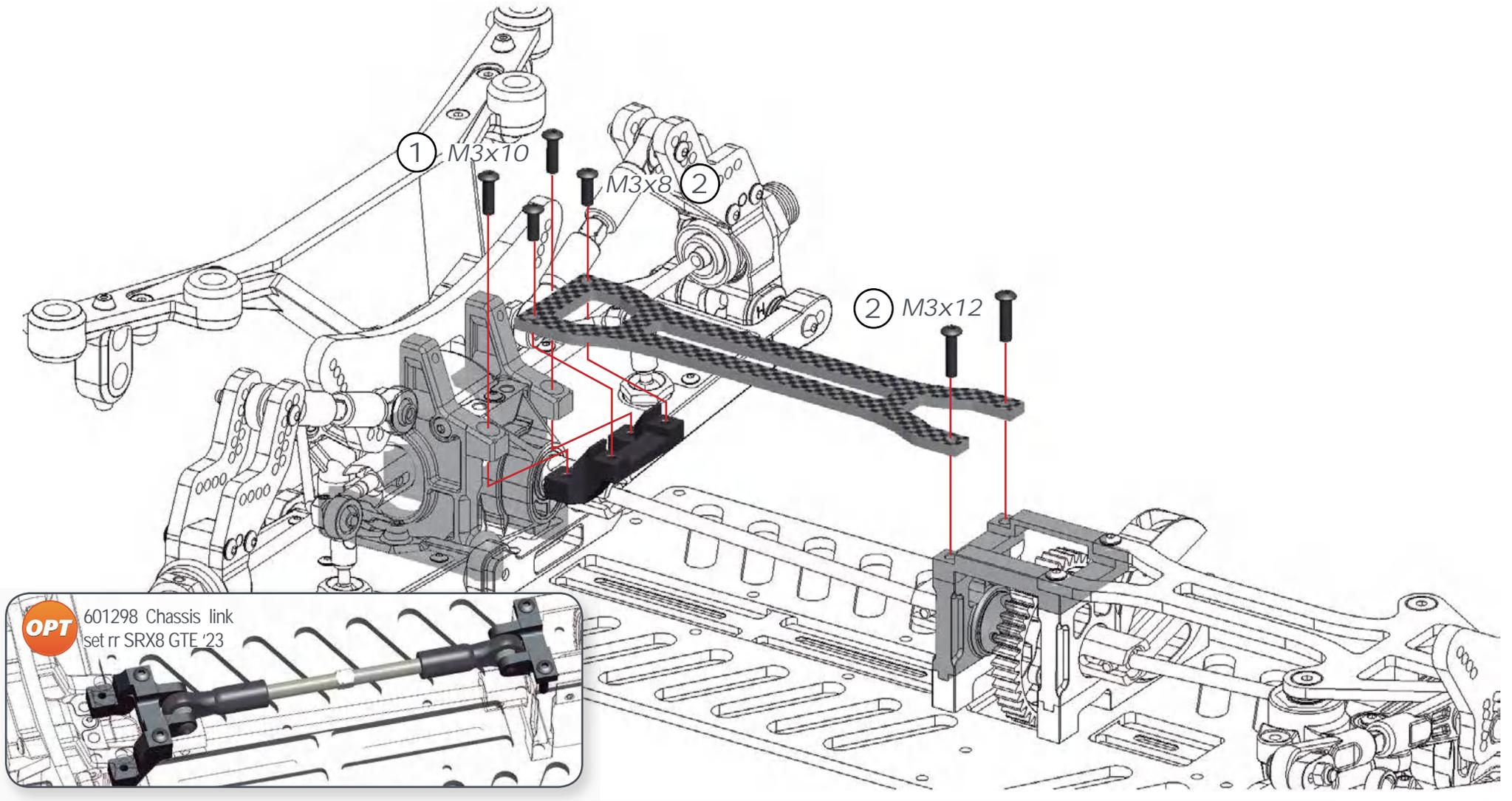
STEP 30



STEP 31 BAG 10

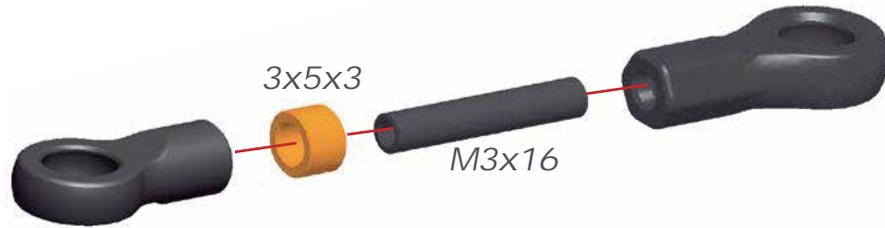


STEP 32



STEP 33 BAG 11

33.1



! In order to adjust properly the steering link length, tighten it completely maintaining both ball joints parallel.

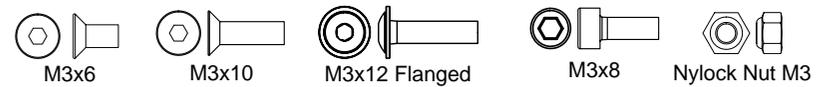
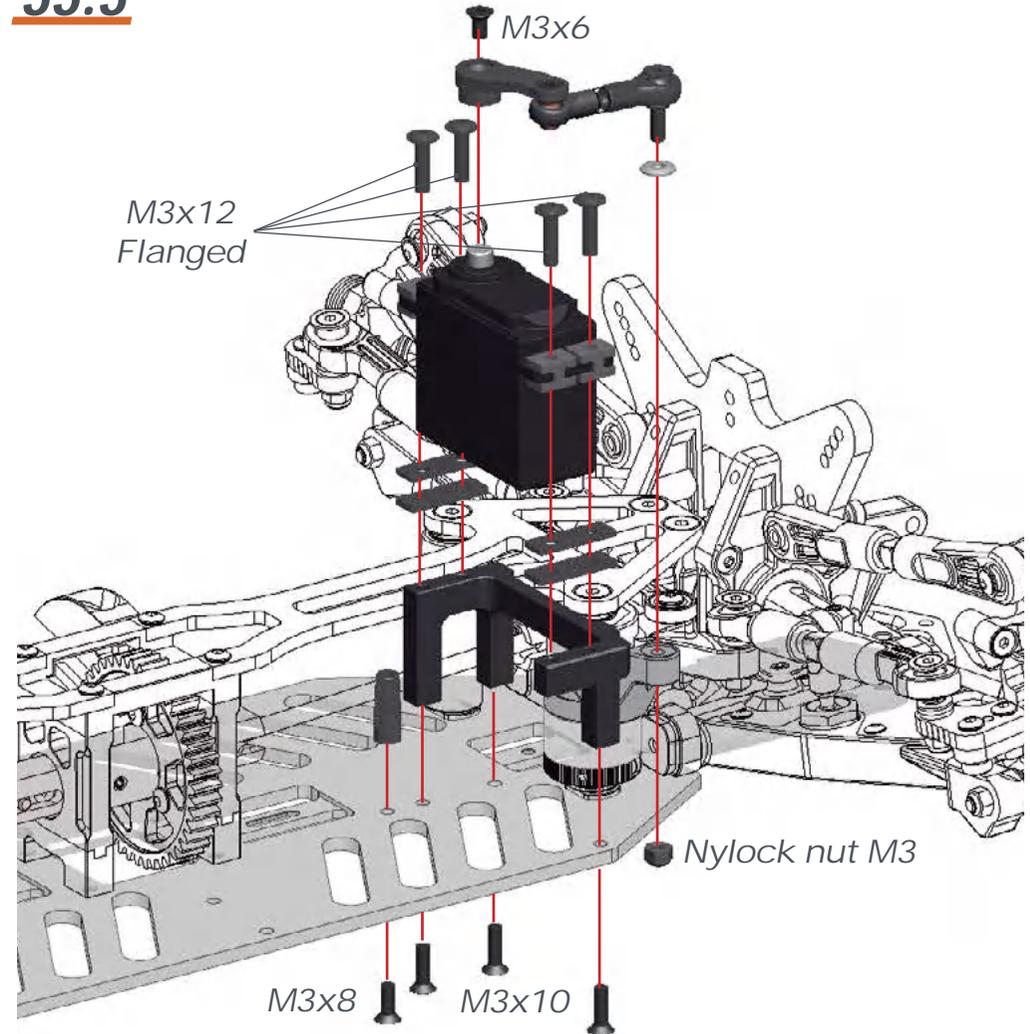
33.2



! Check how many teeth your servo spline has (23, 24 or 25) and use the right lever.



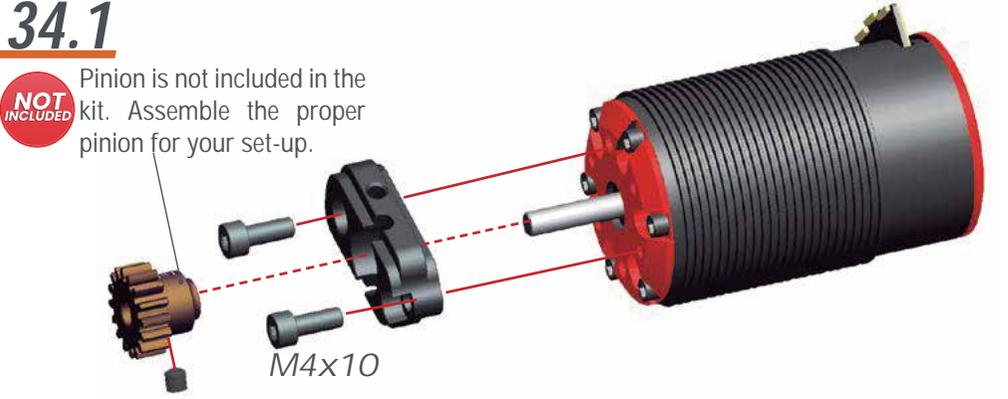
33.3



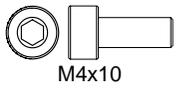
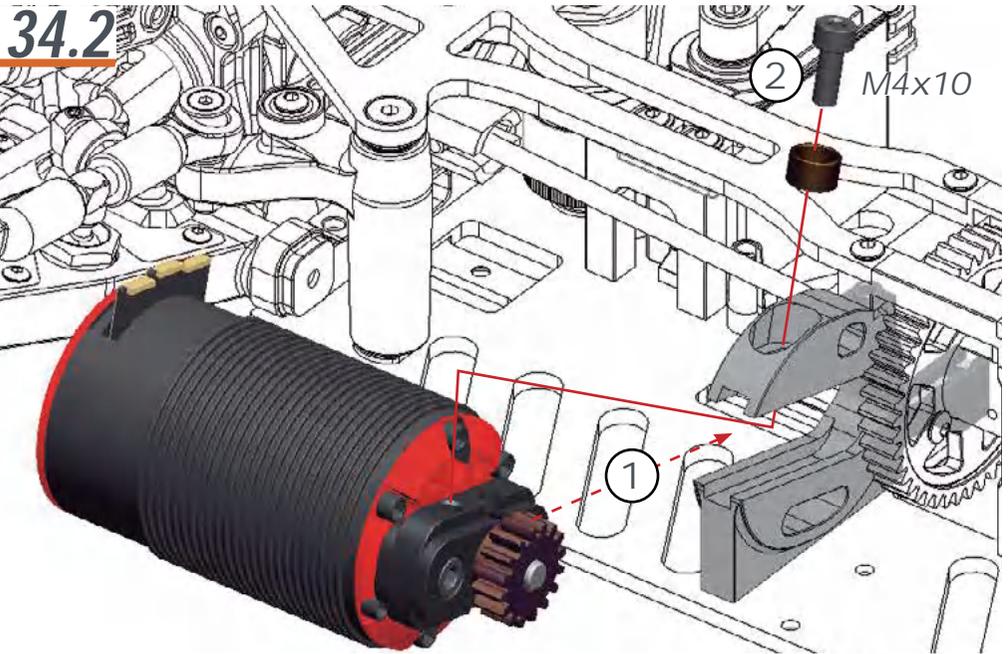
STEP 34

34.1

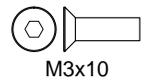
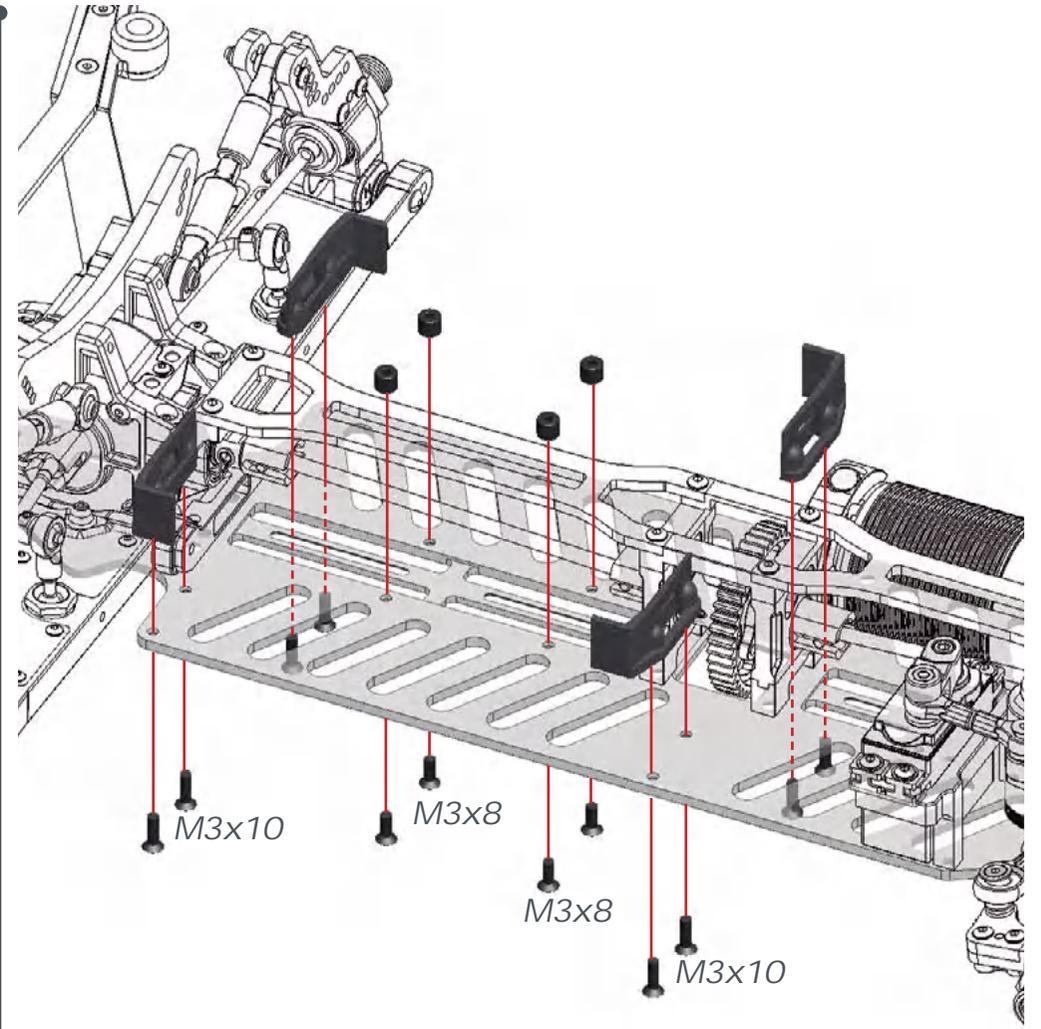
NOT INCLUDED
Pinion is not included in the kit. Assemble the proper pinion for your set-up.



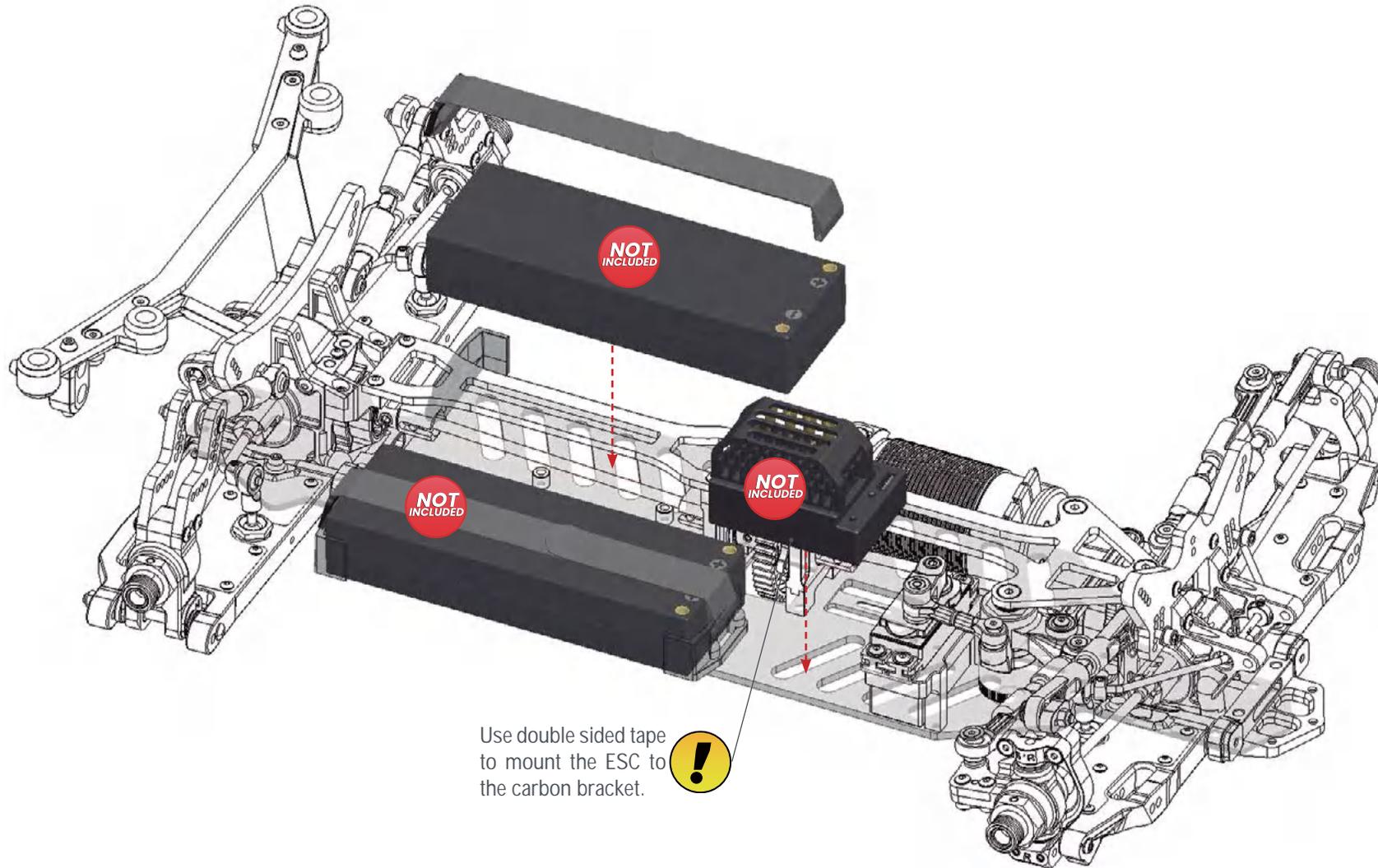
34.2



STEP 35



STEP 36



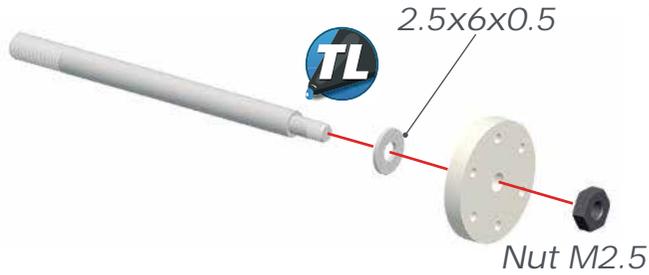
Use double sided tape
to mount the ESC to
the carbon bracket.



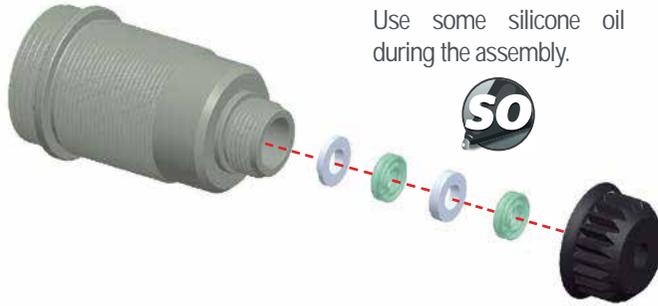
STEP 37

SHOCK BAG

37.1



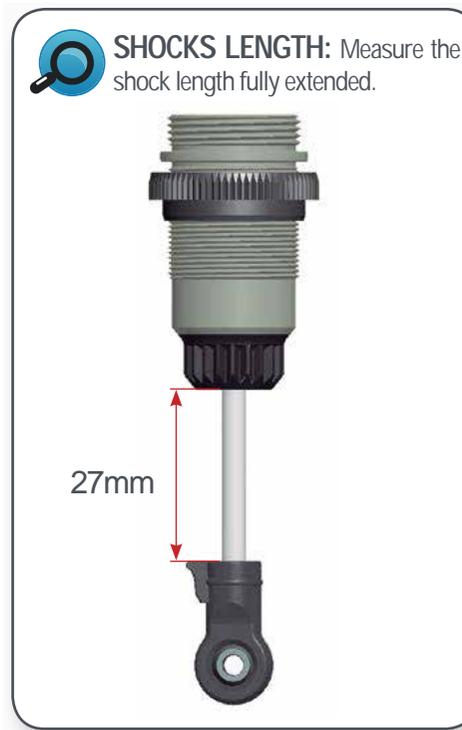
37.2



37.3



STEP 38



STEP 39

- 1- Fill up with silicone oil fully using the silicone oil supplied in the kit. For the correct cst value please check the default setupsheet.
- 2- Extend the shockrod fully
- 3- Move the shockrod slowly up and down to let ALL air bubbles escape.



STEP 40

40.1

Push the membrane into the shock cap.



40.2

Close top step by step only 3/4



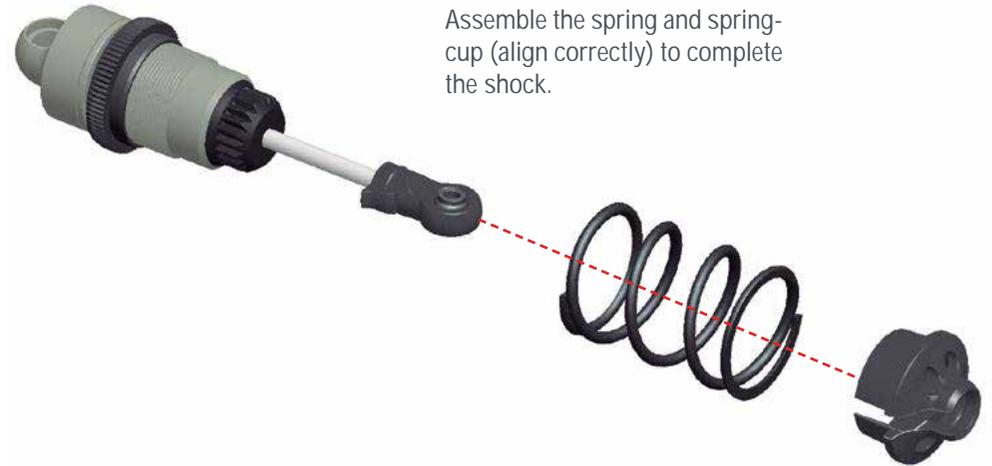
STEP 41

- 1-Bleed: push the shock-rod all the way in slowly, to allow excessive oil to escape.
- 2- With shockrod fully in, close fullu the shock cap.



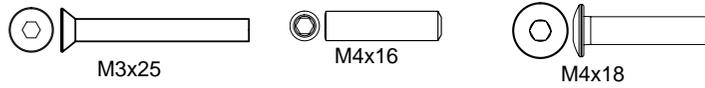
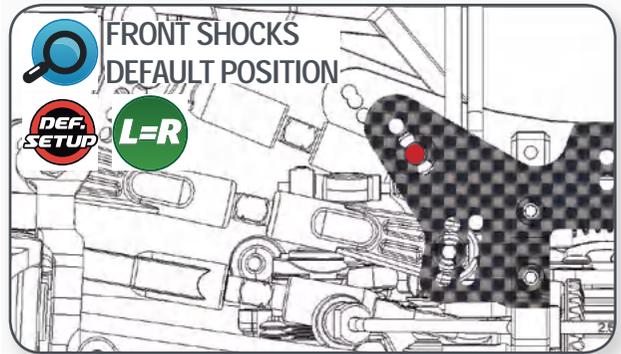
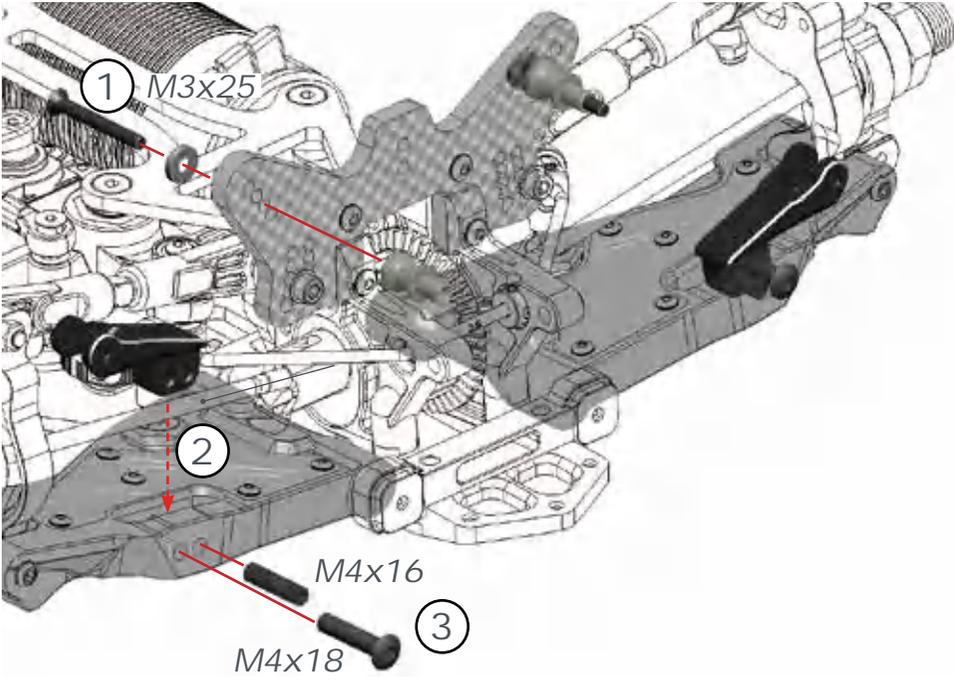
STEP 42

Assemble the spring and spring-cup (align correctly) to complete the shock.

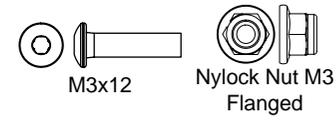
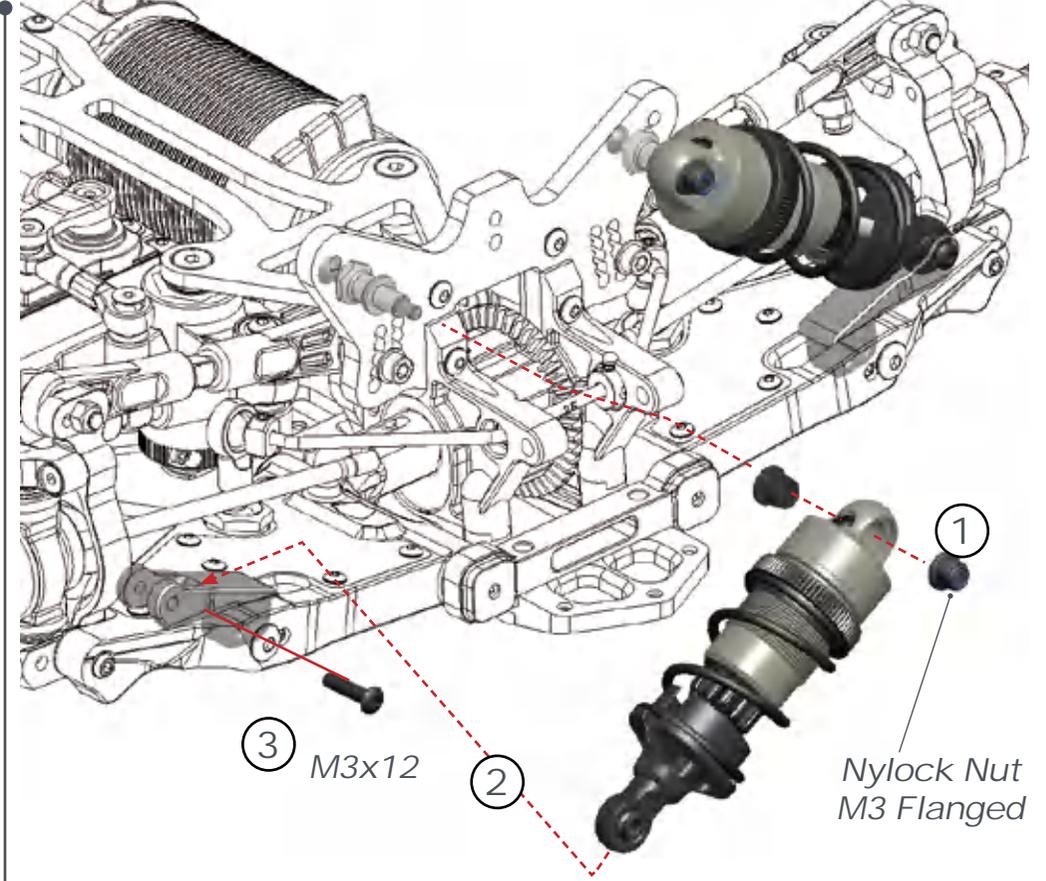


M2.3x4

STEP 43

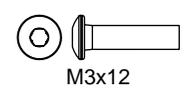
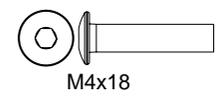
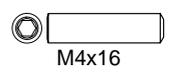
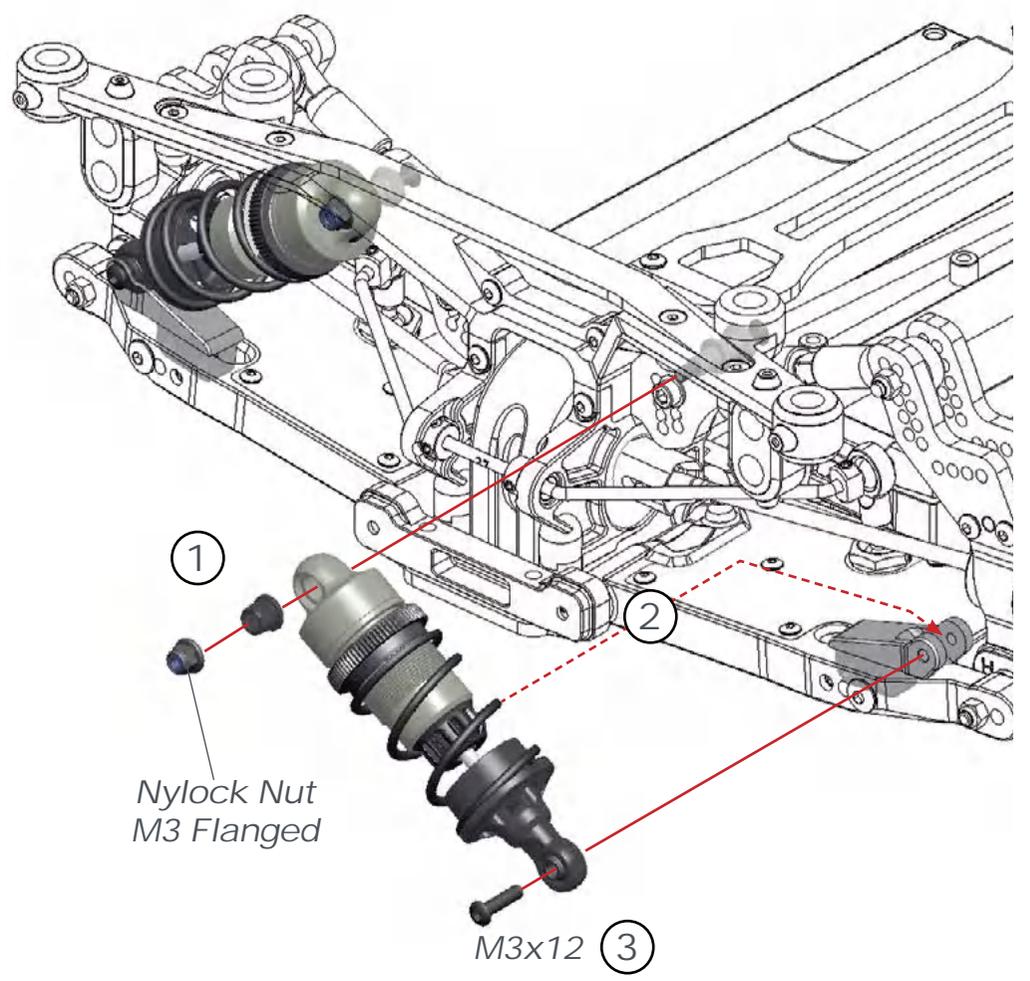
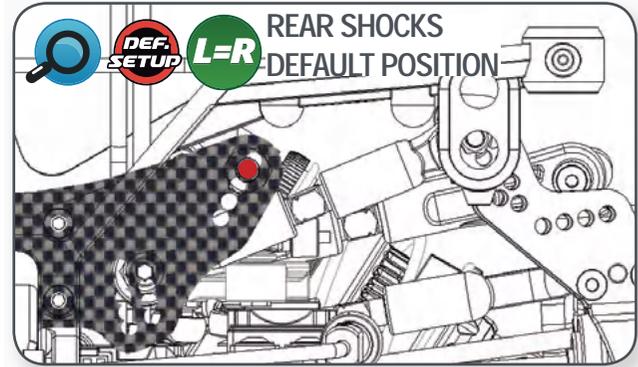
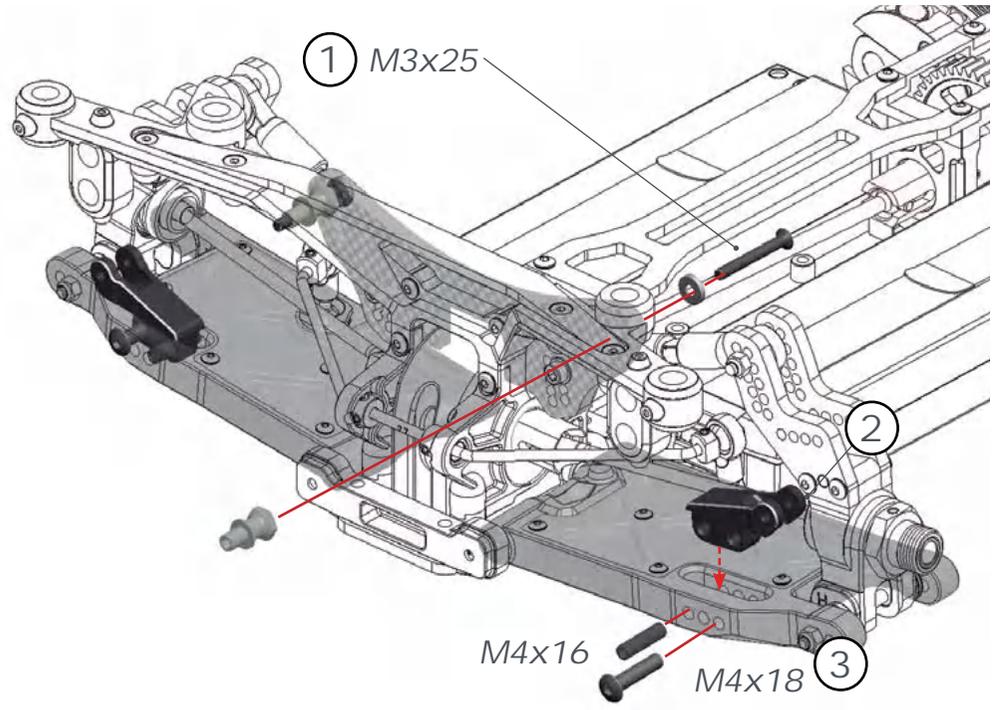


STEP 44



STEP 45

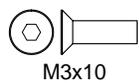
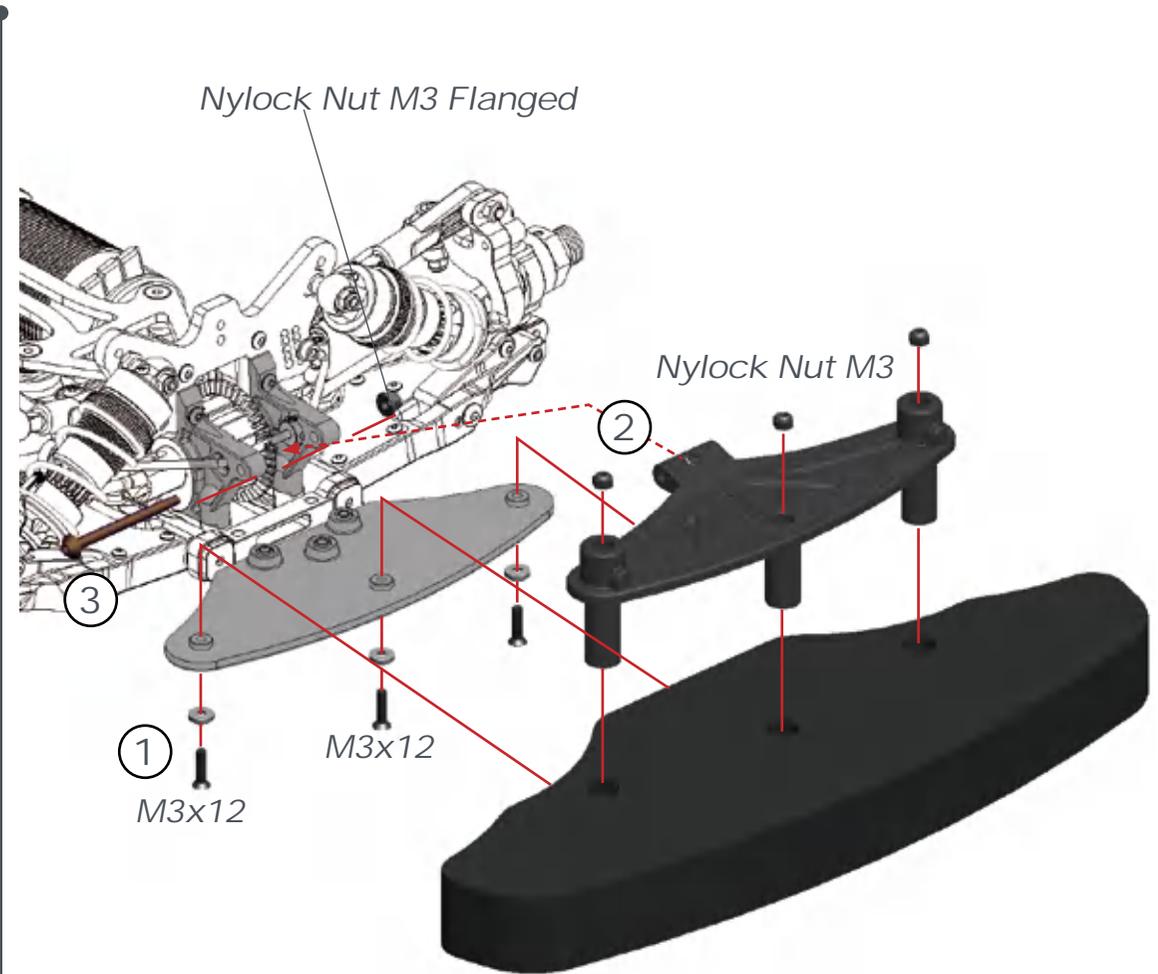
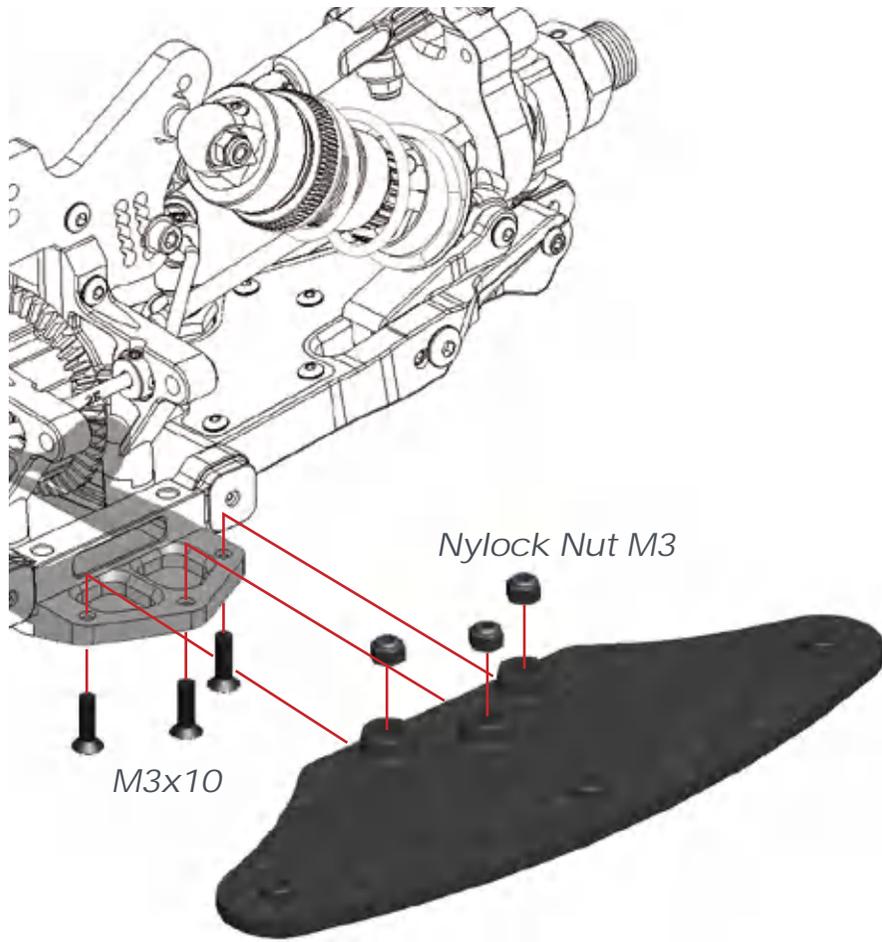
STEP 46



STEP 47

BAG 12

STEP 48



M3x10



Nylock Nut M3



M3x12

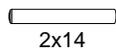
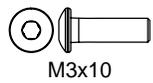
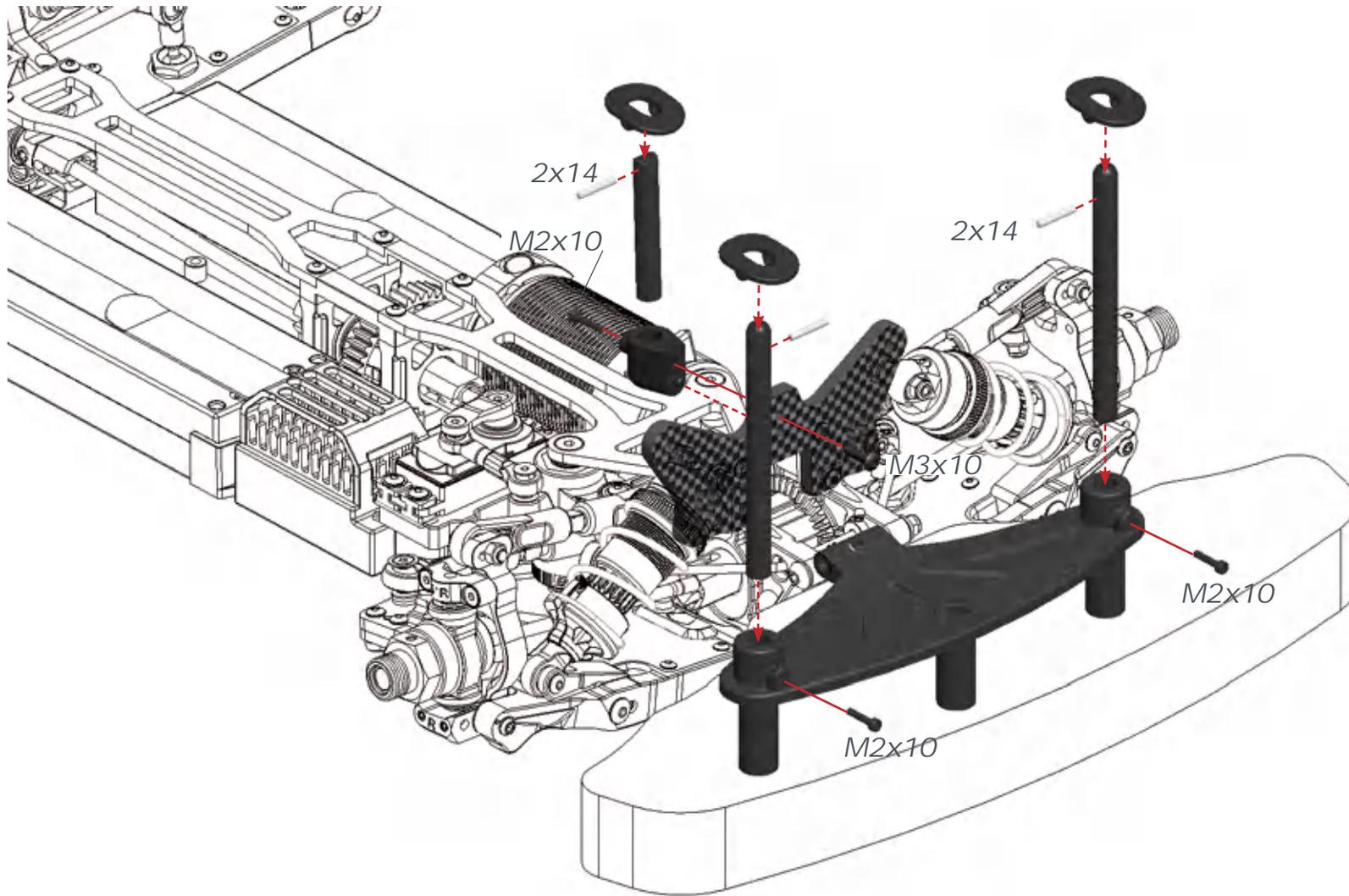


Nylock Nut M3

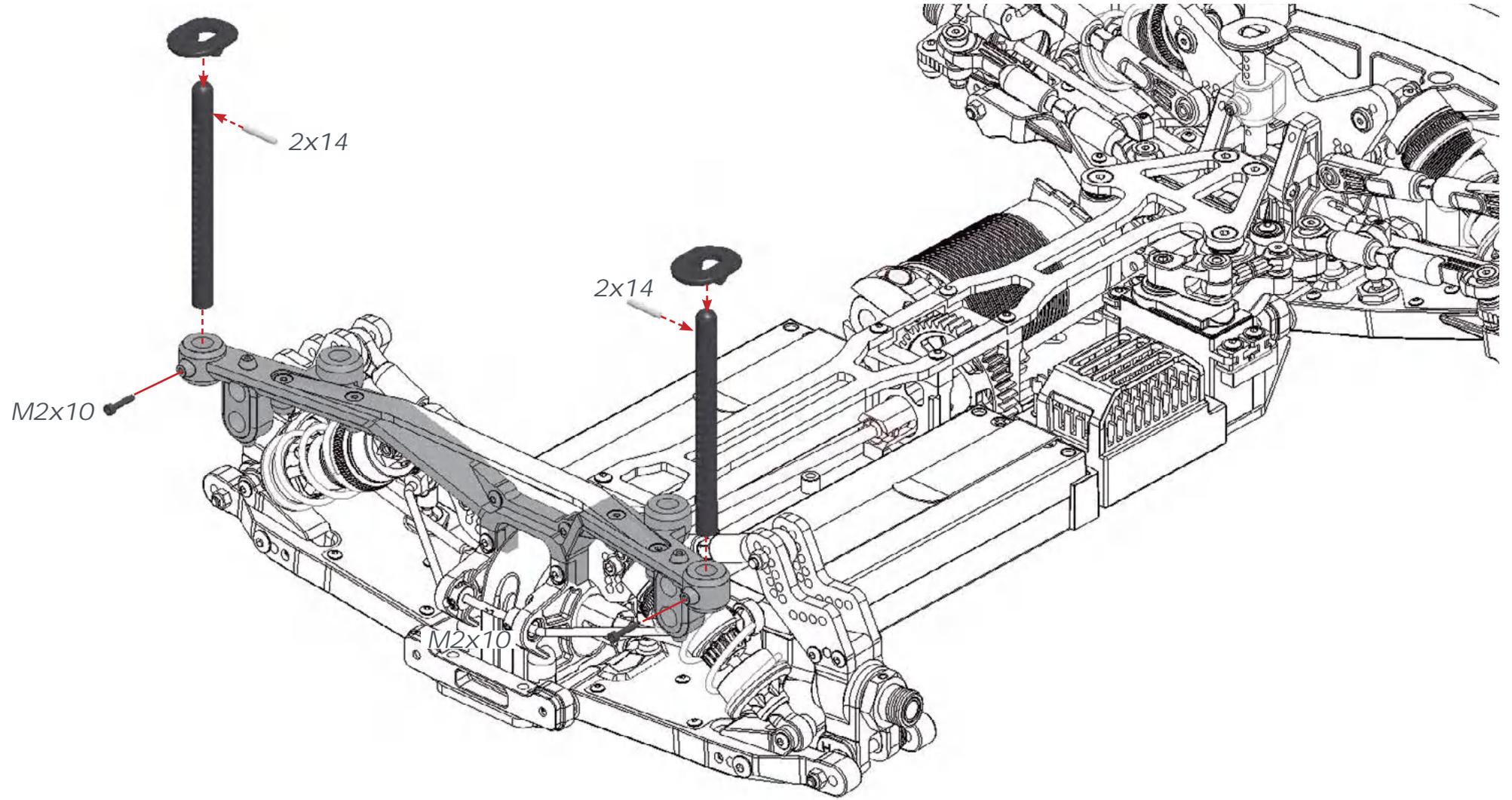


Nylock Nut M3 Flanged

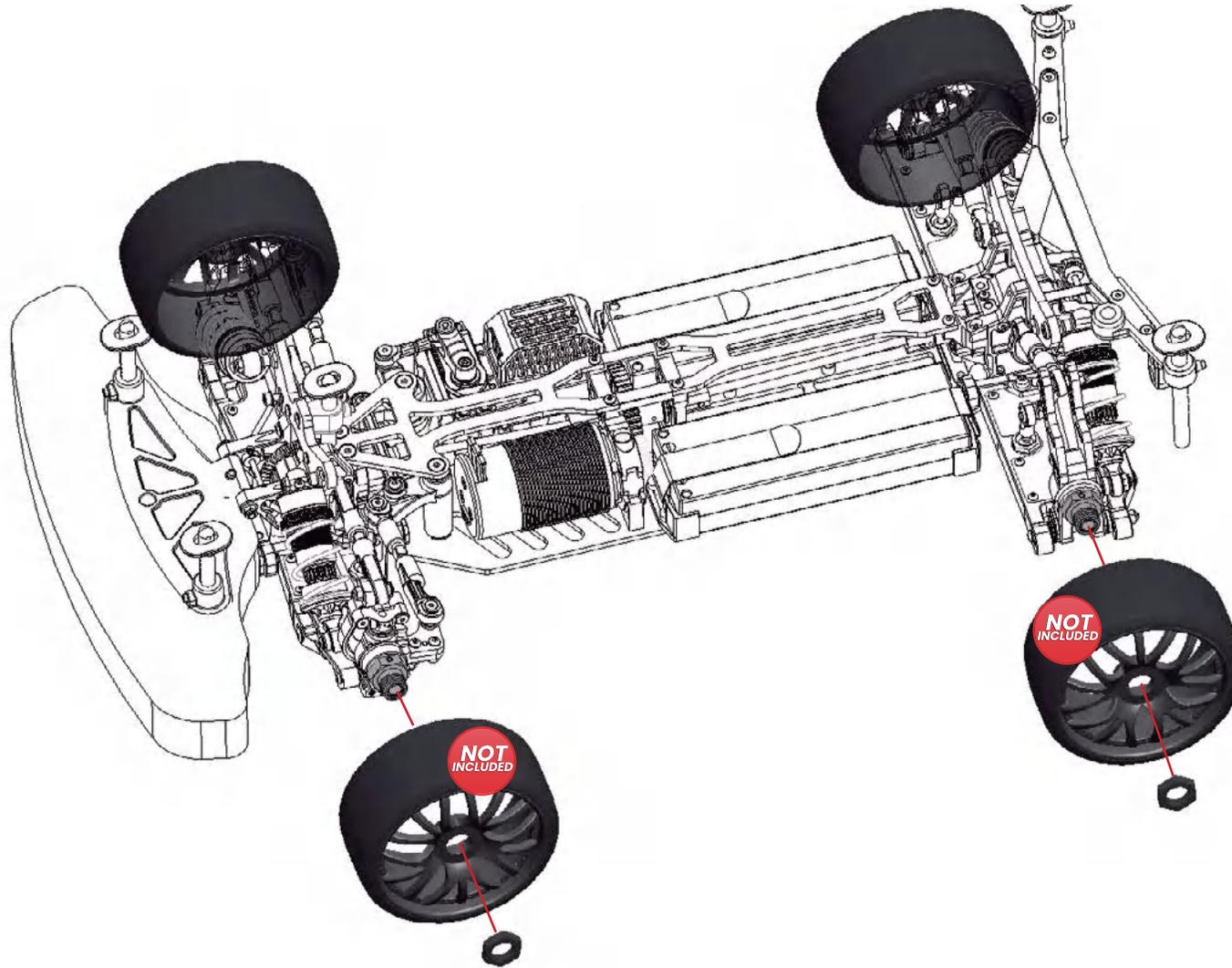
STEP 49



STEP 50



STEP 51



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#601226 Solid axle center set 44T SRX8 GTE V2



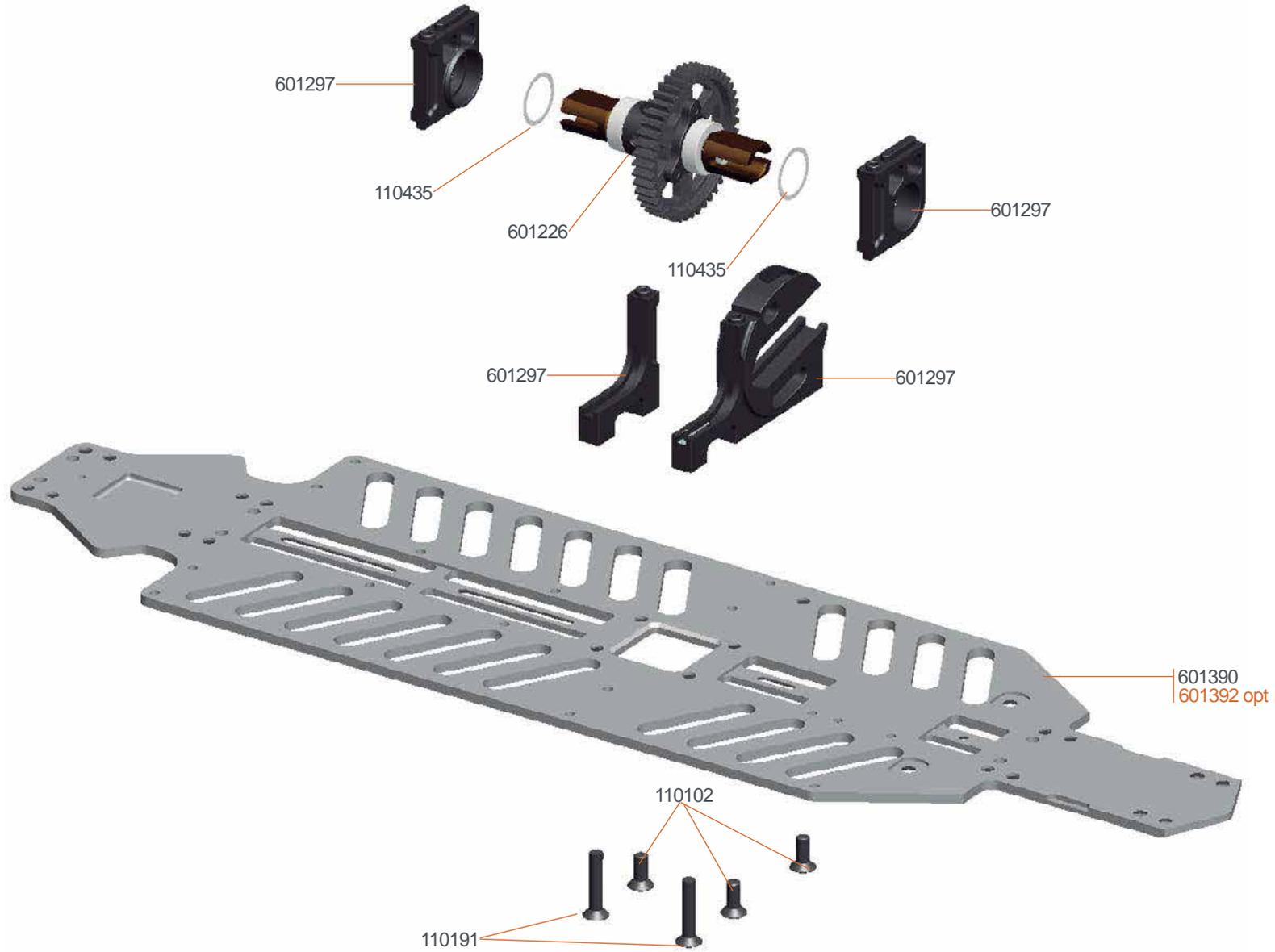
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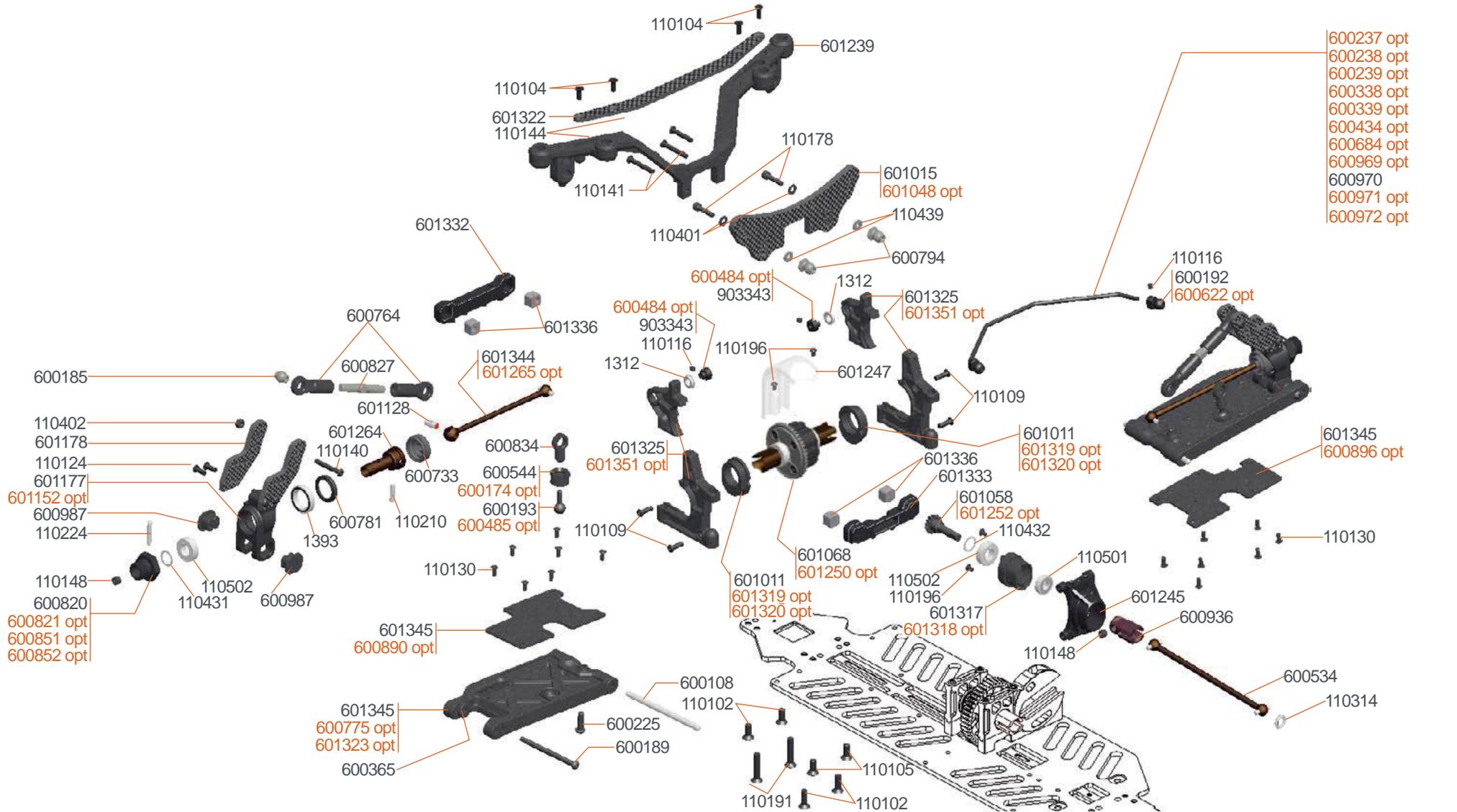
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 904200 Spurgear composite 38T M1
 904201 Spurgear composite 40T M1
 904202 Spurgear composite 42T M1

904204 Spurgear composite 46T M1
 804515 Spur gear 36T steel M1
 804513 Spur gear 38T steel M1
 804514 Spur gear 40T steel M1

804515 Spur gear 42T steel M1
 804516 Spur gear 44T steel M1



601304 Chassis SRX8 GTE LWB '23
601392 Chassis carbon SRX8GTE R



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- 600238 opt
- 600239 opt
- 600338 opt
- 600339 opt
- 600434 opt
- 600684 opt
- 600969 opt
- 600970
- 600971 opt
- 600972 opt

- 600185
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- 601178
- 110124
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- 601152 opt
- 600987
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- 600821 opt
- 600851 opt
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- 600890 opt
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- 600775 opt
- 601323 opt
- 600365

- 600174 Antirollbar nut (2)
- 600338 Antiroll bar rear 1.8mm
- 600339 Antiroll bar rear 2.0mm
- 600434 Antiroll bar rear 2.4mm
- 600237 Antiroll bar rear 2.3mm
- 600238 Antiroll bar rear 2.5mm
- 600239 Antiroll bar rear 2.7mm
- 600684 Antiroll bar rear 3.0mm

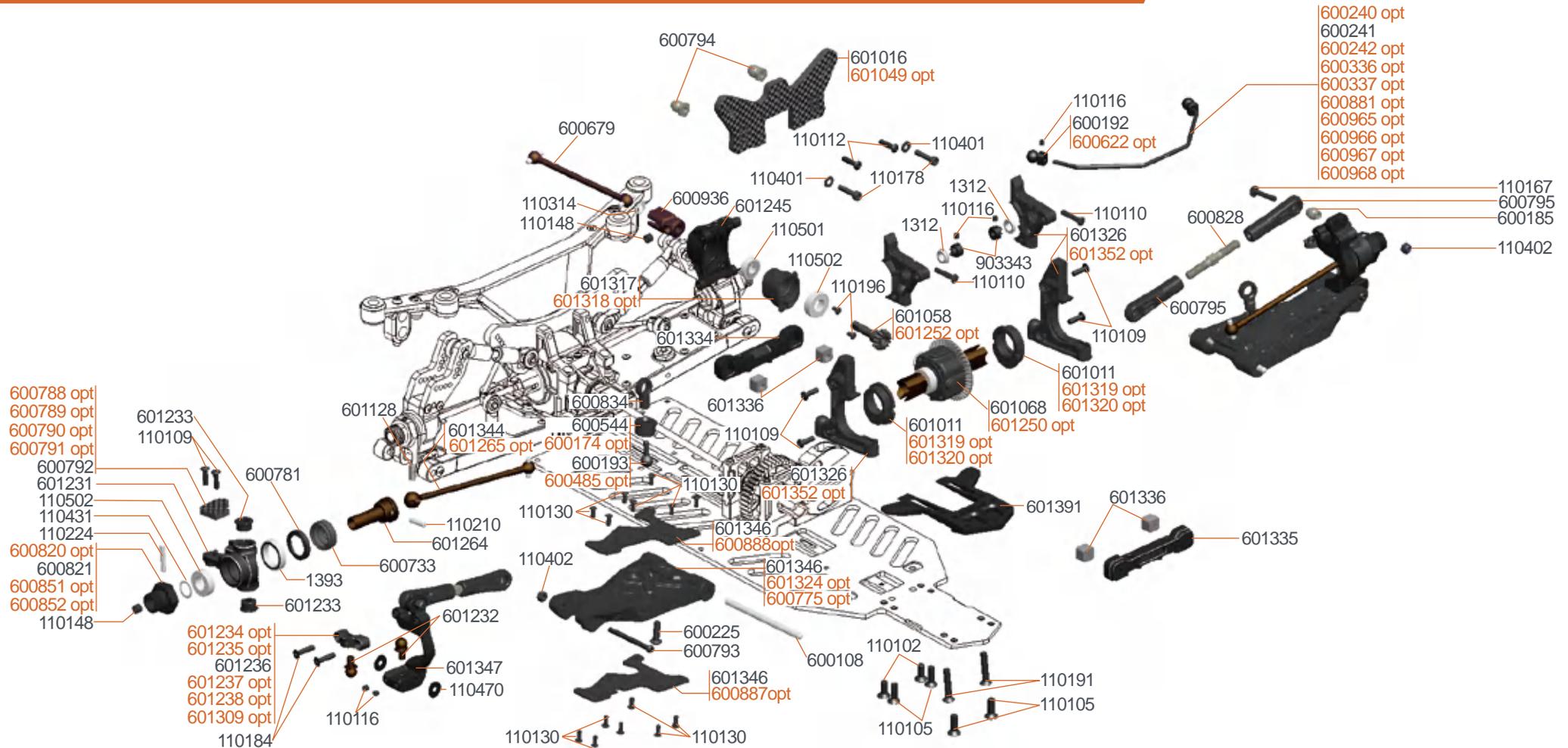
- 600484 Antirollbar spacer 3mm alu (2)
- 600485 Pivotball threaded anti roll bar alu (2)
- 600896 Wishbone insert carbon RR Lower V2 SRX8
- 600851 Wheelhexagon 0mm light (2) SRX8
- 600852 Wheelhexagon +1mm light (2) SRX8
- 600890 Wishbone insert carbon RR Upper SRX8 (2)

- 600969 Antiroll bar rear 2.2 mm
- 600971 Antiroll bar rear 2.6 mm
- 600972 Antiroll bar rear 2.8 mm
- 601048 Shock Tower RR Straight arm SRX8-GT
- 600821 Wheelhexagon +1mm (2) SRX8
- 601152 Upright magnesium SRX8 GT (2)
- 601250 HTD diff set 44T SRX8 GT V2
- 601252 HTD diff pinion 12T SRX8 GT V2

- 600895 Wishbone RR L+R SRX8
- 601265 Driveshaft 98mm (2) V2
- 601323 Wishbone r L+R SRX8 hard
- 601318 Pinion mount insert MH/ML alu SRX8 GT V2
- 601319 Diff excenters fr/r H/L alu (2) SRX8 GT
- 601320 Diff excenters fr/r alu MH/ML (2) SRX8 GT
- 601351 Bearingblock r lightweight alu SRX8 GT



FRONT EXPLODED VIEW



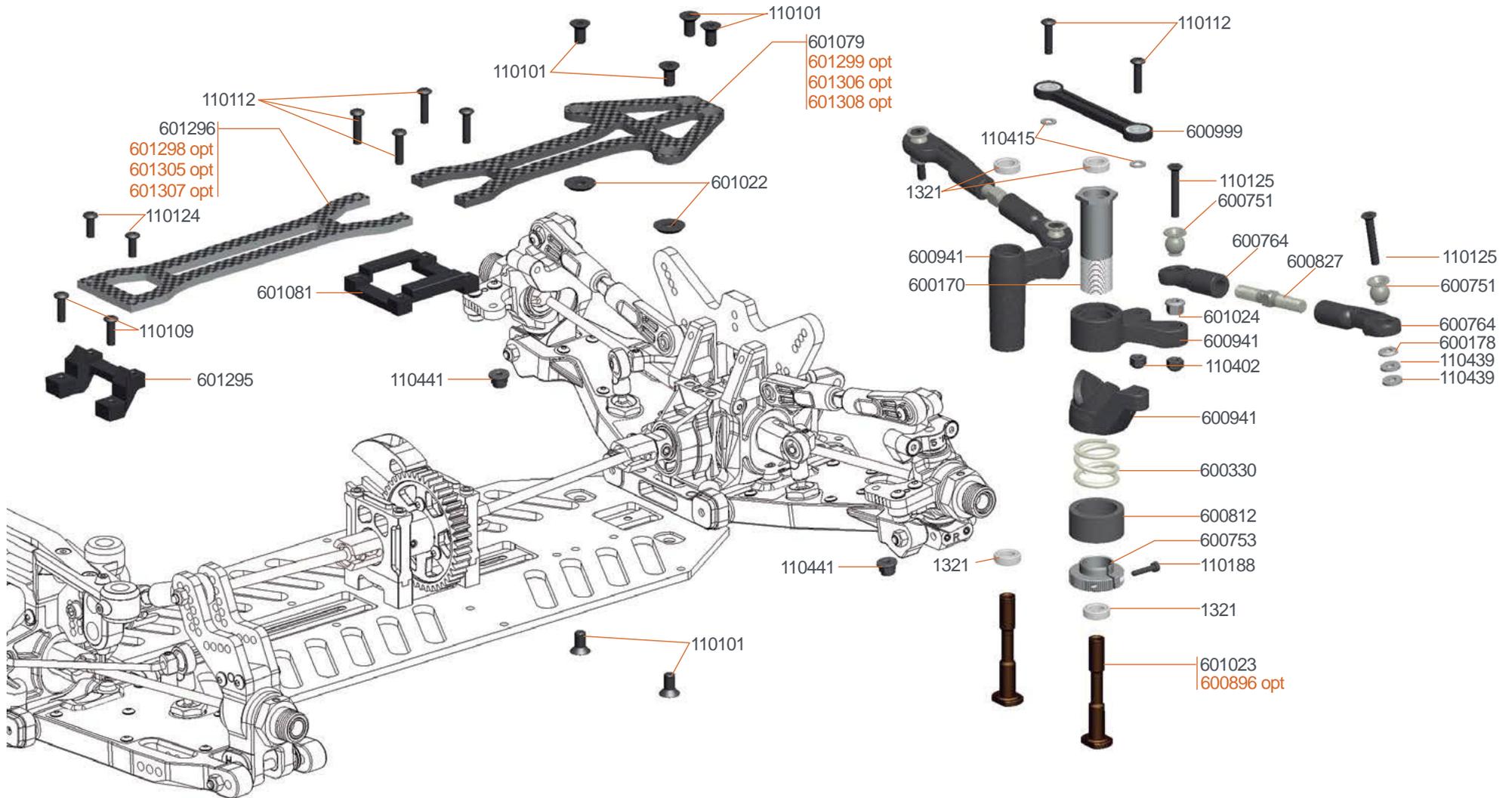
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- 601234 opt
- 601235 opt
- 601236
- 601237 opt
- 601238 opt
- 601309 opt
- 110184

600174	Antirollbar nut (2)	600792	Steering arm 4 carbon (2) SRX8	600821	Wheelhexagon +1mm (2) SRX8	Wishbone FR L+R SRX8
600336	Antiroll bar front 1.8mm	600851	Wheelhexagon 0mm light (2) SRX8	01234	Adjustable casterblock mount 0deg L+R SRX8 GT	601265 Driveshaft 98mm (2) V2
600337	Antiroll bar front 2.0mm	600852	Wheelhexagon +1mm light (2) SRX8	601235	Adjustable casterblock mount 2,5deg L+R SRX8 GT	601309 Adjustable casterblock mount 6.25 deg L+R SRX8 GT
600240	Antiroll bar front 2.3mm	600881	Antiroll bar front 3.0 mm	601237	Adjustable casterblock mount 7,5deg L+R SRX8 GT	601318 Pinion mount insert MH/ML alu SRX8 GT V2
600242	Antiroll bar front 2.7mm	600887	Wishbone insert carbon FR Lower SRX8	601238	Adjustable casterblock mount 10deg L+R SRX8 GT	601319 Diff excenters fr/r H/L alu (2) SRX8 GT
600484	Antirollbar spacer 3mm alu (2)	600888	Wishbone insert carbon FR Upper SRX8	601320	Adjustable casterblock mount 10deg L+R SRX8 GT	601320 Diff excenters fr/r alu MH/ML (2) SRX8 GT
600485	Antirollbar spacer 3mm alu (2)	600965	Antiroll bar front 2.2 mm	601250	HTD diff set 44T SRX8 GT V2	601324 Wishbone fr L+R SRX8 hard
600622	Pivotball threaded anti roll bar alu (2)	600966	Antiroll bar front 2.4 mm	601252	HTD diff pinion 12T SRX8 GT V2 600775	600775 Wishbone FR L+R SRX8
600788	Steering arm 0 carbon (2) SRX8	600967	Antiroll bar front 2.6 mm			601352 Bearingblock fr lightweight alu SRX8 GT
600789	Steering arm 1 carbon (2) SRX8	600968	Antiroll bar front 2.8 mm			
600791	Steering arm 3 carbon (2) SRX8	601049	Shock Tower FR Straight arm SRX8			



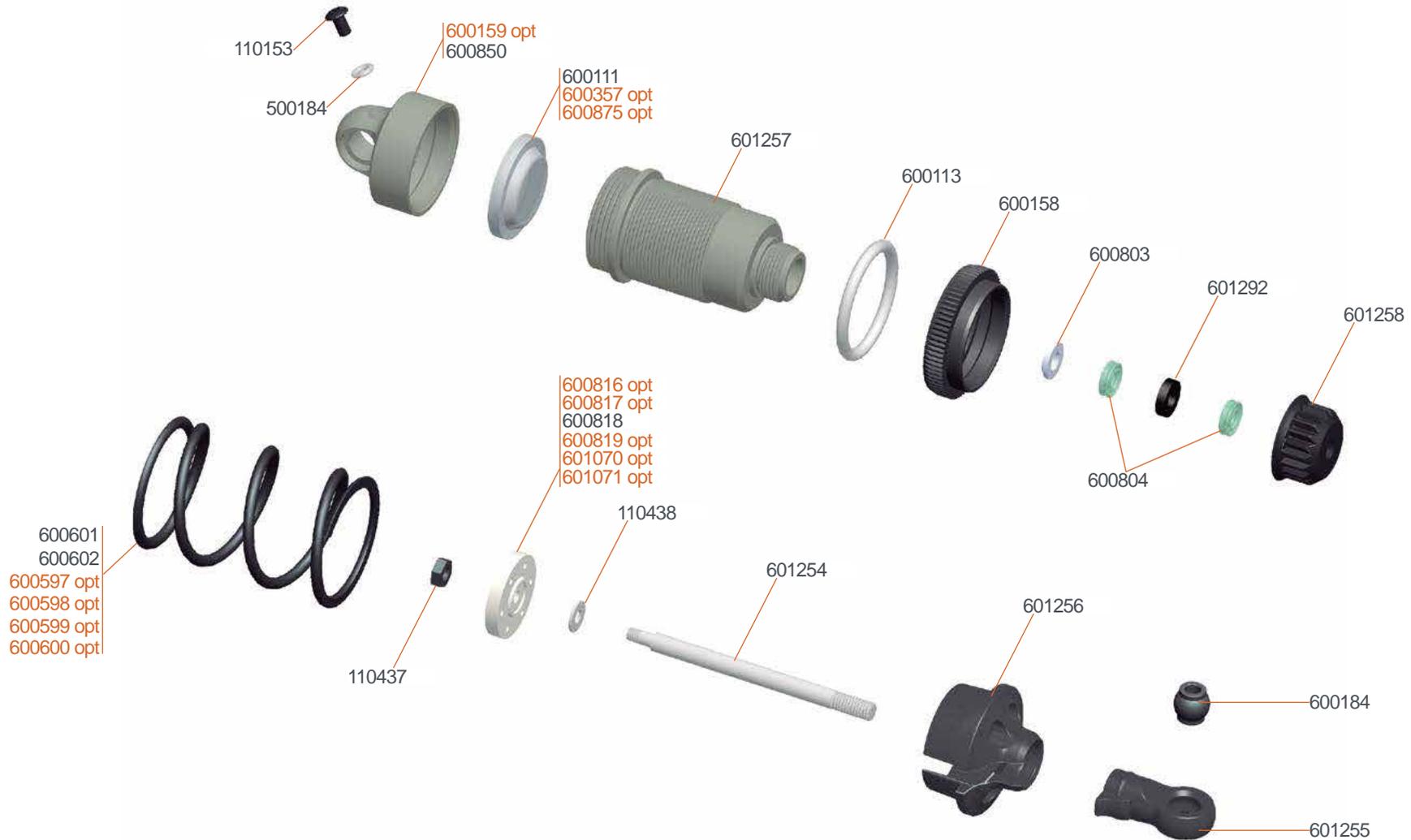
STEERING EXPLODED VIEW



601157 Steering post alu SRX8 GT (2)
 601298 Chassis link set rr SRX8 GTE '23
 601299 Chassis link set fr SRX8 GTE '23

601304 Chassis SRX8 GTE LWB '23
 601305 Topdeck rr carbon SRX8 GTE LWB '23
 601306 Topdeck fr carbon SRX8 GTE LWB '23

601307 Chassis link set rr SRX8 GTE LWB '23
 601308 Chassis link set fr SRX8 GTE LWB '23



601253 Shock set (2) SRX8 GT V2

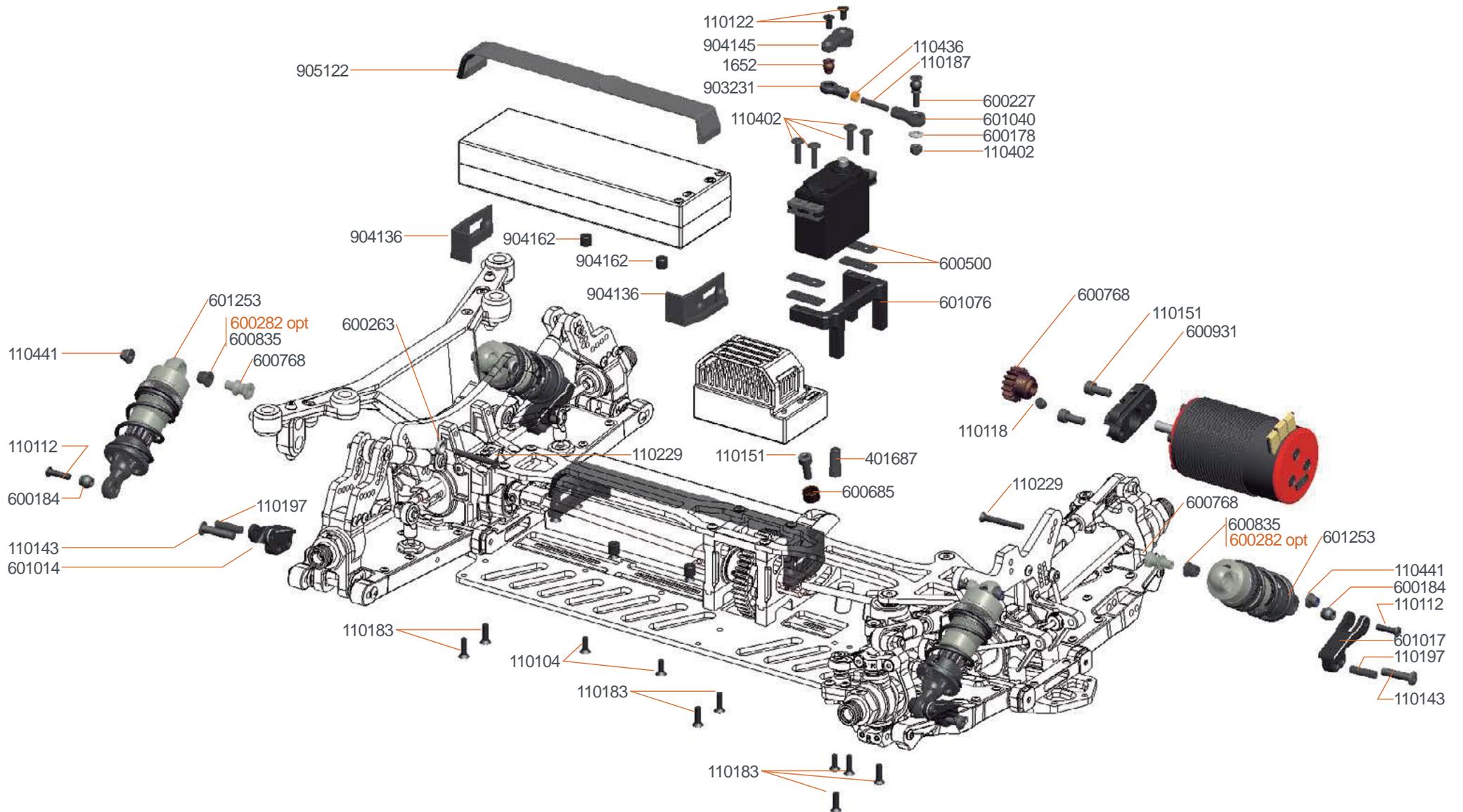


600597 Spring Fr/Rr Red 811GT 18lbs (2)
600598 Spring Fr/Rr Purple 811GT 21lbs
600599 Spring Fr/Rr Yellow 811GT 29lbs
600600 Spring Fr/Rr White 811GT 31.5lbs

600357 Membrane webbed silicone (4)
600875 Shock top gasket (4) SRX8
600816 Shock piston blank (4) SRX8
600817 Shock piston 5 holes (4) SRX8

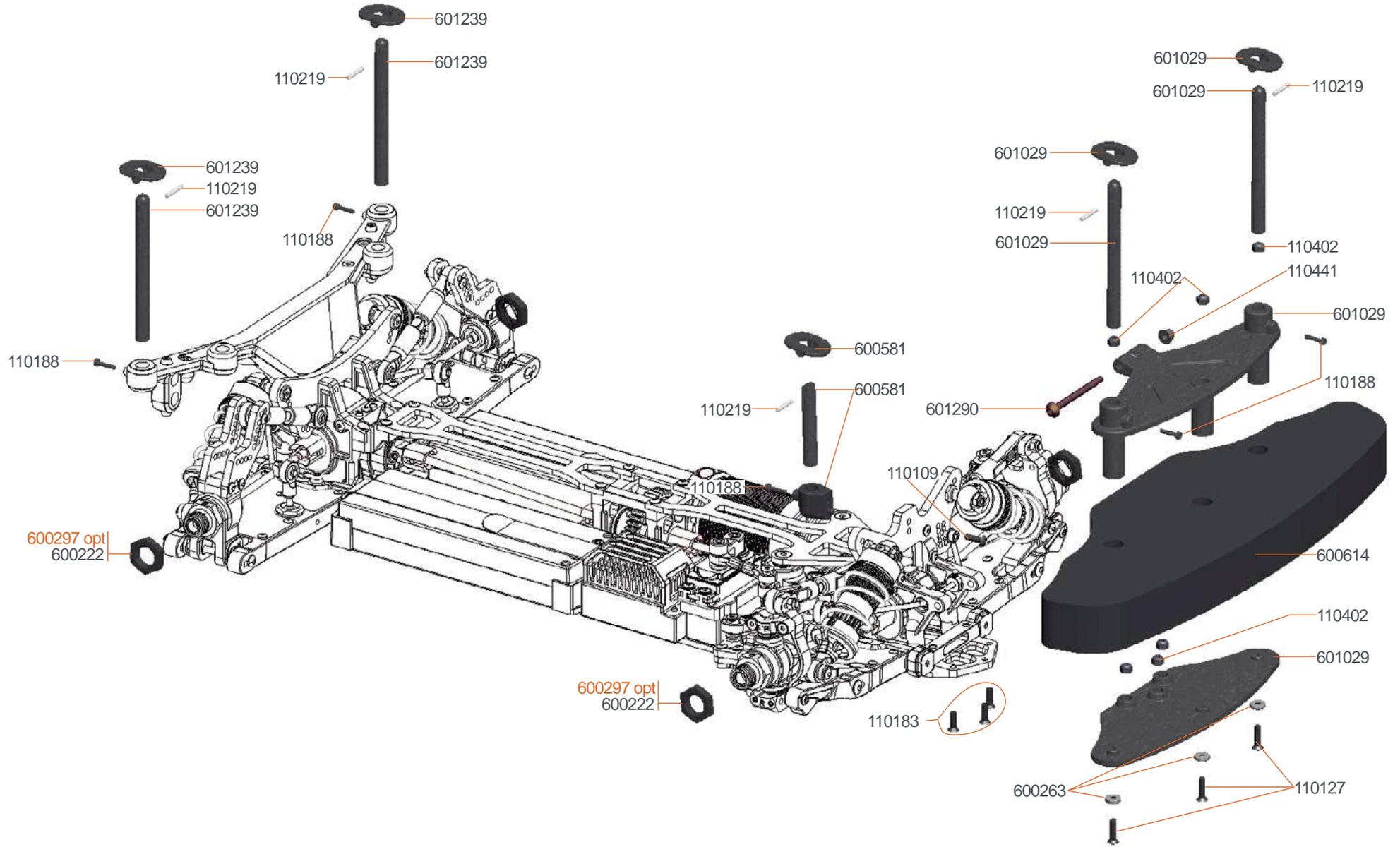
600819 Shock piston 8 holes (4) SRX8
601070 Shock piston angled 1.2mm 8holes (4) SRX8

601071 Shock piston angled 1.3mm 8holes (4) SRX8
600159 Shock top alu (2)



600282 Shock-pivot bushing delrin (4)

FINAL 2 EXPLODED VIEW



- 600297 Wheel-nut 17mm flanged/light (4)
- 601050 Bumperplate carbon set SRX8 GT
- 601051 Bodypost brace carbon fr/rr SRX8 GT
- 601269 Aero bumper set SRX8 GT

TEAM SERPENT NETWORK

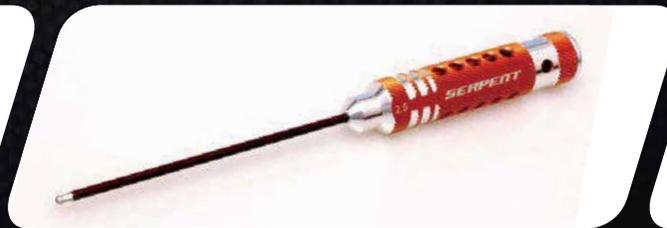
SRX8GTE R SPARE PARTS



SRX8GTE R OPTIONALS PARTS



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SRX8GTE R



Manual SRX8GTE R #83832-1

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