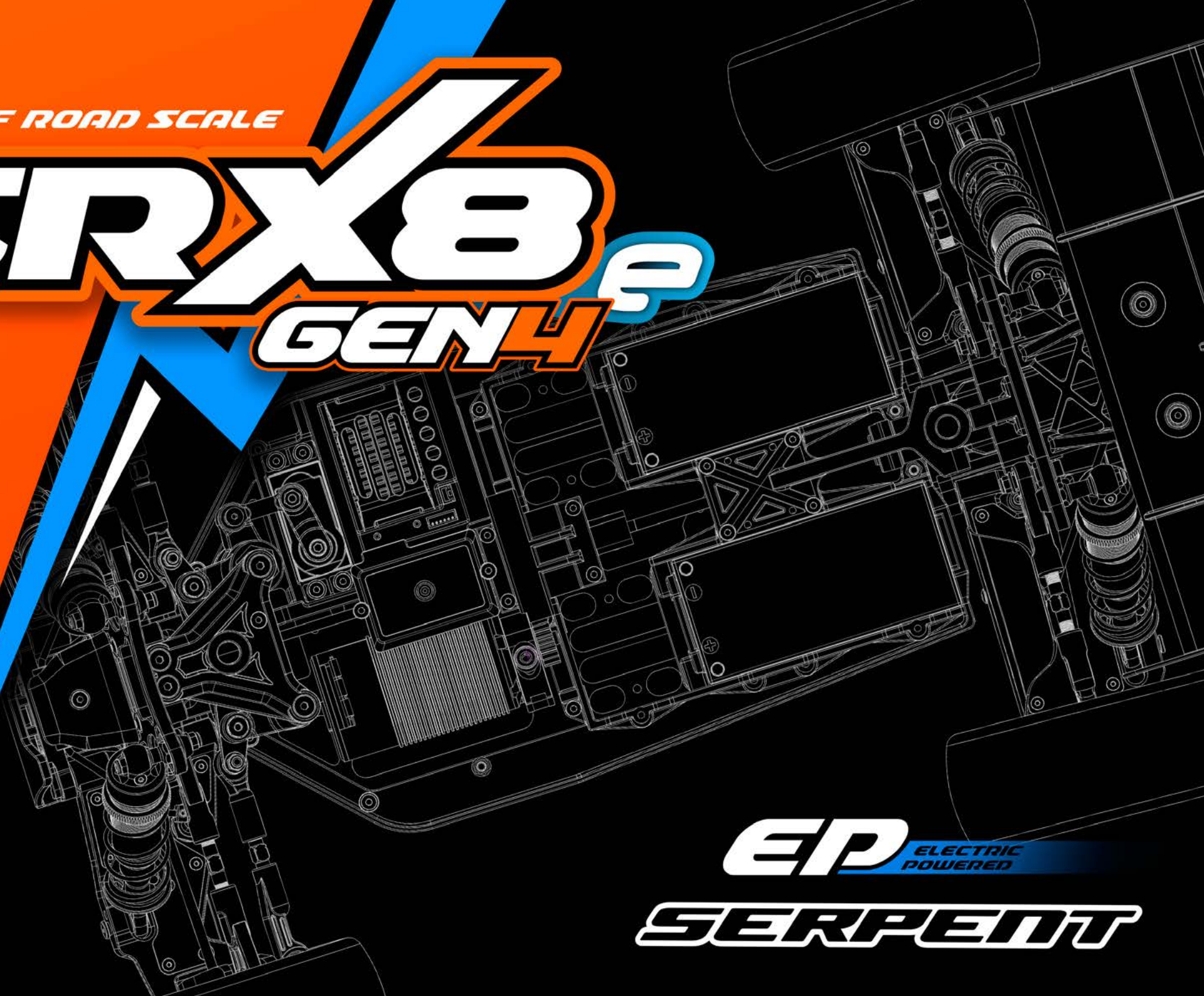


1/8 OFF ROAD SCALE

SRX8^e GEN4



EP ELECTRIC
POWERED

SERPENT

INTRODUCTION

Thank you very much for selecting this Serpent rc car and thus become a member of the ever growing worldwide Serpent racing family. Serpent started in 1980 and has been growing its product-line and fan-base ever since.

The Serpent SRX8E-Gen 4 is a state of the art 1/8 scale 4wd buggy, designed and developed to give you the true Serpent racing experience. The assembly manual will guide you through all the steps to complete the car, so you can hit the track with a good base-set-up soonest. The Serpent design department succeeded to create a superbly performing car combined with ease of assembly and maintenance. The high quality standards of all parts and hardware will make racing your Serpent car a very rewarding activity!

Through our team, website and social media we will keep you up-to-date on all developments of the Serpent cars. We hope to meet you on the track and through our various media! Enjoy the drive !

Team Serpent
Multiple World Champions

INSTRUCTIONS

Serpent's long tradition of excellence extends to the instruction manuals, and this instruction manual is no exception. The easy-to-follow layout is richly illustrated with 3D-rendered full-color images to make your building experience quick and easy. Following the instructions will result in a well-built, high-performance race-car that will soon be able to unleash its full potential at the racetrack. The kit includes bags, with bag numbers, which refer to the same step in the manual. Open only the indicated bag(s) per step and finish that part of the assembly. Remaining parts will be needed later on in the assembly process.

PLASTIC PARTS

The Serpent moulded parts are very durable and hard. When assembling longer screws in new composite parts, make sure to use new hex bits in your (power) tools. Pre-threading also helps to avoid screw damage.

SETUP

In certain assembly steps you will need to make basic adjustments, which will give you a good initial setup for your Serpent SRX8E-Gen 4. Fine-tuning the initial setup is an essential part of building a high-performance race car like your SRX8E-Gen 4

EXPLODED VIEWS AND PARTS LIST

The exploded views and parts list for the Serpent SRX8E-Gen 4 are presented in the Reference Guide section in the back of this manual. The exploded views show all the parts of a particular assembly step along with the Serpent part number and hotlink to the Serpent website. Part numbers in orange indicates that this part is an optional. Optionals part names and numbers are showed below.

CUSTOMER SERVICE

Serpent has made a strong effort to make this manual as complete and clear as possible. Additional info may be published in our website: www.serpent.com or you may ask your dealer or the Serpent distributor for advice, or email Serpent direct: info@serpent.com. The Serpent Facebook, Twitter and Youtube pages give additional means of support and communications.

SAFETY

Read and take note of the 'Read this First section' before proceeding to assemble the car-kit. This car-kit is intended for persons aged 16 or older.

READ THIS FIRST!

- This is a highly technical hobby product, intended to be used in a safe racing environment. This car is capable of speeds in excess of 80 km/h or 50mph. Please follow these guidelines when building and operating this model.
- Parental guidance is required when the builder/user of this car is under 16.
- Follow the building instructions. If in doubt, contact your dealer or importer.
- Be sure to use the proper tools when assembling the car. Always exercise caution when using electric tools, knives and other sharp objects.
- Be careful when using liquids like lubrication oil, fuel or glue. Do not swallow.
- Follow the manufacturer's instruction in case you experience irritation after using the product.
- Be careful when operating the car. Stay away from any rotating parts such as wheels, gears and transmission. Stay away from motor, engine and exhaust pipe system or speedo during and immediately after use, as these parts may be very hot. We advise to use protective hand clothes.
- Only operate this car in a safe environment, like a special racing track or a closed parking lot. Avoid using this car on public roads, crowded places or near infants.
- Before operating this car, always check the mechanical status of the car. Also check that the transmitter and receiver frequencies correspond and are not used by any other racer at the same time. Check that the batteries of the transmitter and receiver- are fully charged.
- After use, always check all the mechanics of the car. We advise to clean the car immediately after use, and inspect the parts for wear or fractures. Replace when necessary. Do not use water, methanol, thinner or other solvents to clean the car.
- Empty the fuel tank (depending on model) if needed and disconnect the receiver battery.
- Store the car in a dry and heated place to avoid corrosion of metal parts.
- Avoid using this car in wet conditions as the water will cause corrosion on the metal parts and bearings and these parts will cease to function properly. If driven in the wet, ensure that all the electric equipment is waterproofed and after use, that all moving parts are dried immediately.

CONTENTS

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• FR/RR DIFF ASSEMBLY	6
• REAR ASSEMBLY	8
• FRONT ASSEMBLY	16
• STEERING ASSEMBLY	25
• RADIO & ELECTRONICS ASSEMBLY	27
• SHOCKS ASSEMBLY	32
• FINAL ASSEMBLY	36
• EXPLODED VIEWS	39
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LINES DESCRIPTION

Each step contains a variety of numbers, lines, and symbols. The numbers represent the order in which the parts should be assembled. The lines are described below.



Step number; the order in which you should assemble the indicated parts



Length after assembly



Assembly path of one item into another



Group of items (within lines) should be assembled first



Direction the item should be moved



Glue one item to another



Press/Insert one item into another



Connect one item to another



Gap between two items

ICONS DESCRIPTION

Each step contains a variety of symbols described below.



Carefully, read and check very well.



Apply a small amount of cyano glue. Use wear protection for eyes and hands.



Detail view to explain assembly or order of parts better.



Default set-up: This symbol indicates the default setup.



Grease: apply a small amount of grease to the parts shown.



Left and right parts should be assembled in the same way.



Thread lock: apply a small amount on the parts shown. Before to apply the threadlock, make sure to degrease the parts very well, as otherwise the threadlock will not work.



Silicone oil: use the indicated silicone oil for the shocks and differentials.



Parts or items not included in the kit.

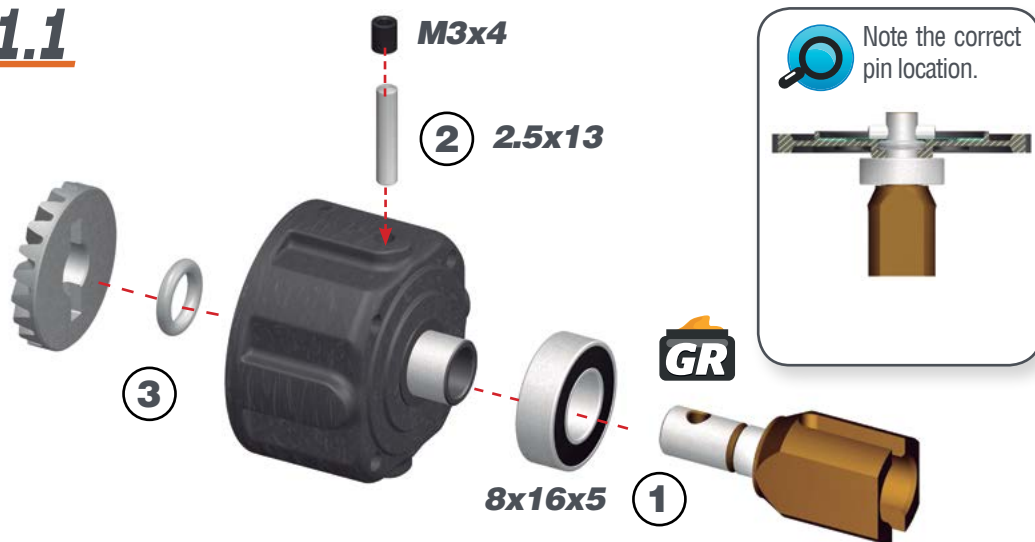


Optional part, not standard in the kit.

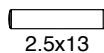
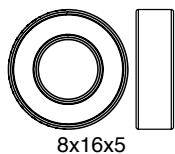
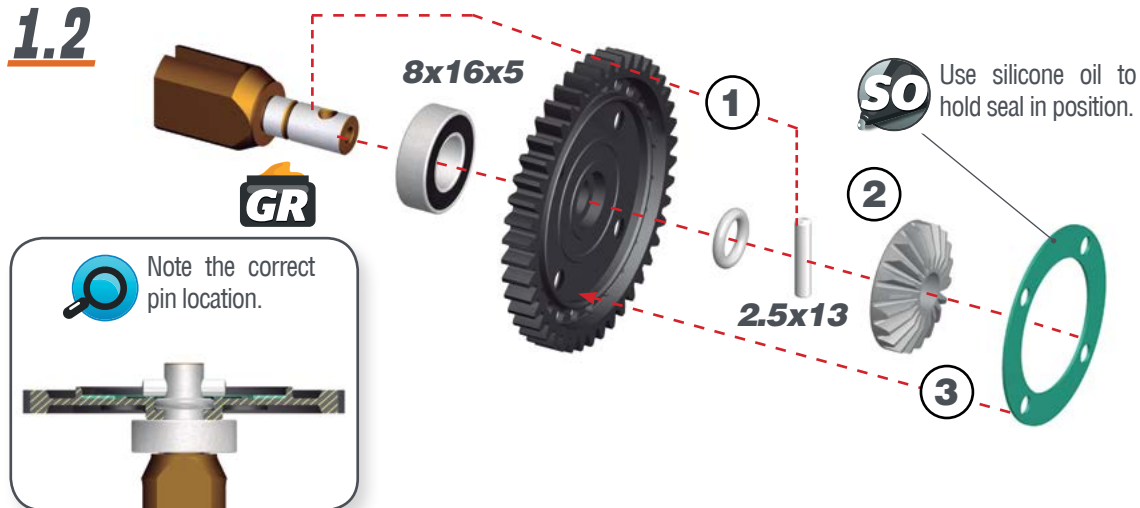
STEP 1

CENTER DIFF BAG

1.1



1.2



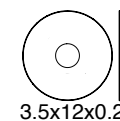
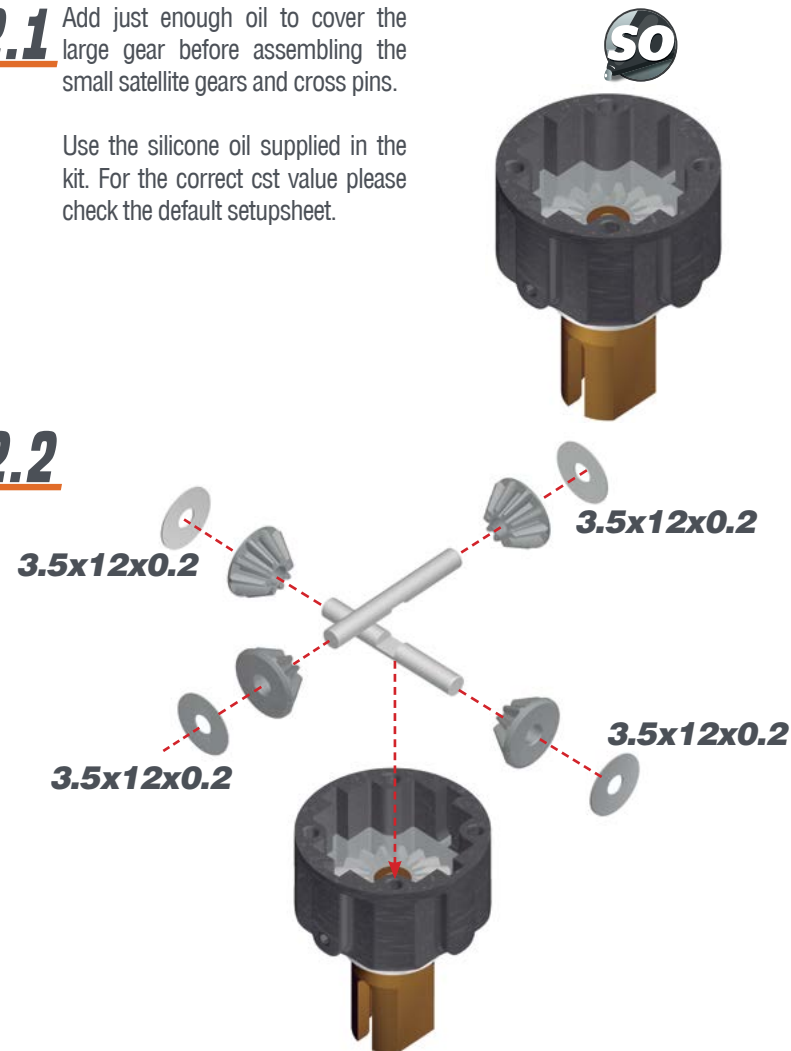
STEP 2

2.1

Add just enough oil to cover the large gear before assembling the small satellite gears and cross pins.

Use the silicone oil supplied in the kit. For the correct cst value please check the default setupsheet.

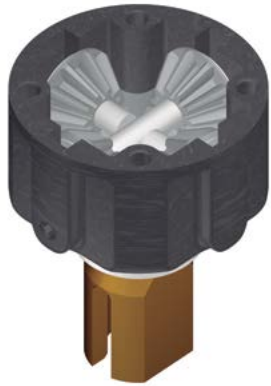
2.2



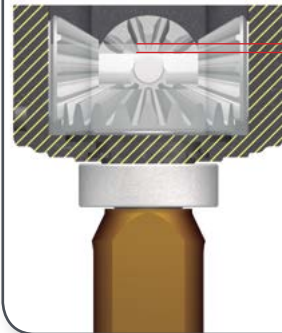
STEP 3

! Fill the differential with silicone oil 1 mm above the crosspin, do NOT overfill. Use the silicone oil supplied in the kit. For the correct cst value please check the default setupsheet.

SO



OIL LEVEL



1-1.5-mm



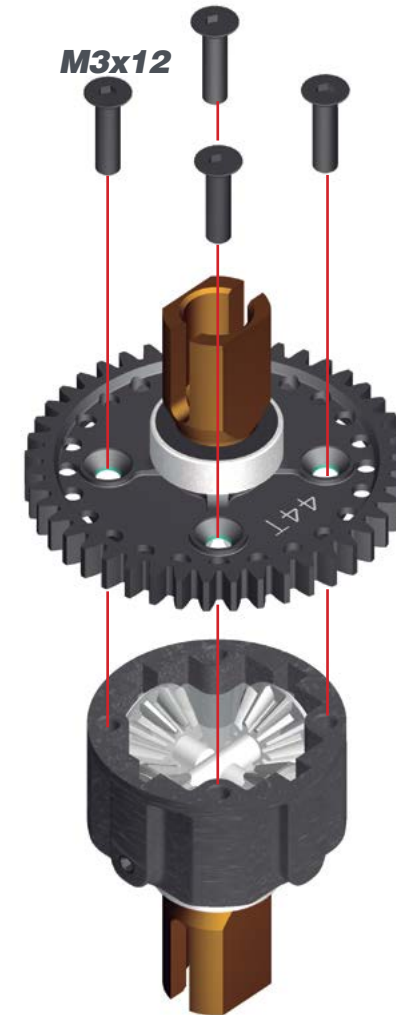
AMOUNT OF OIL IN THE DIFFS

Use a digital scale to measure the exact amount of oil in the diff.

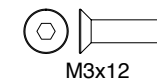
Differential weight should be 44.2-44.4 grams.



STEP 4



M3x12

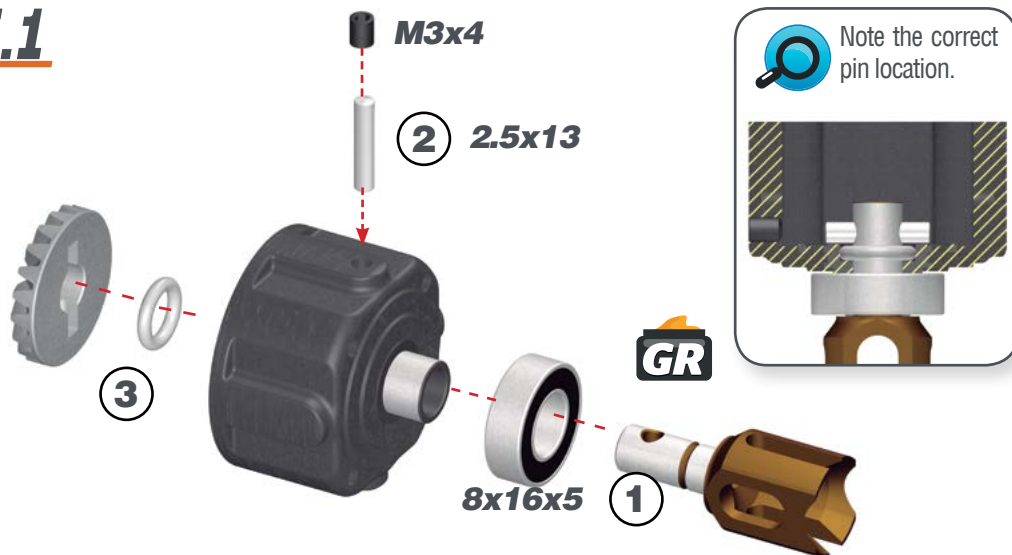


M3x12

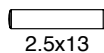
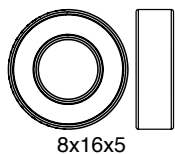
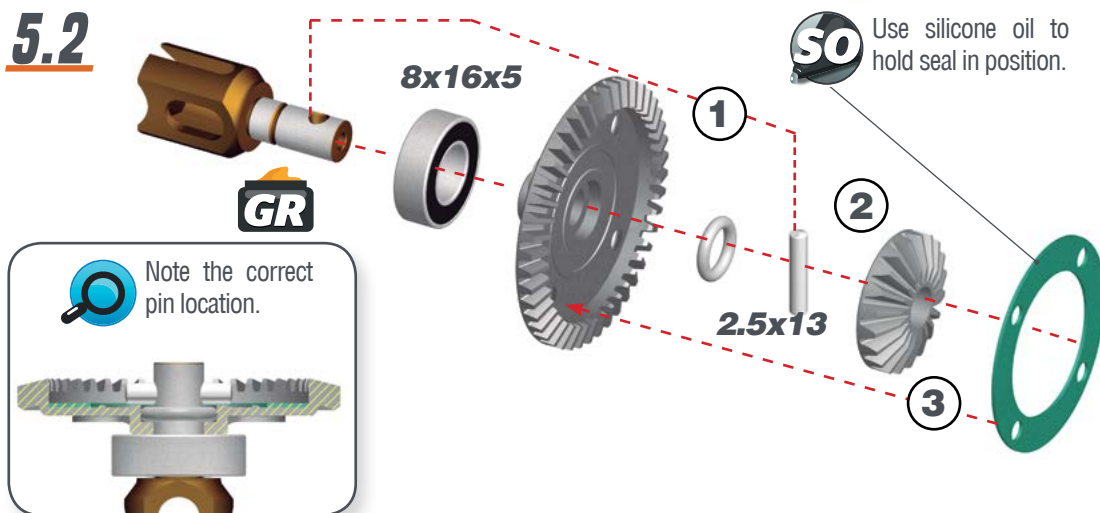
STEP 5

FR/RR DIFF BAG

5.1



5.2



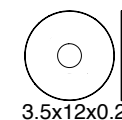
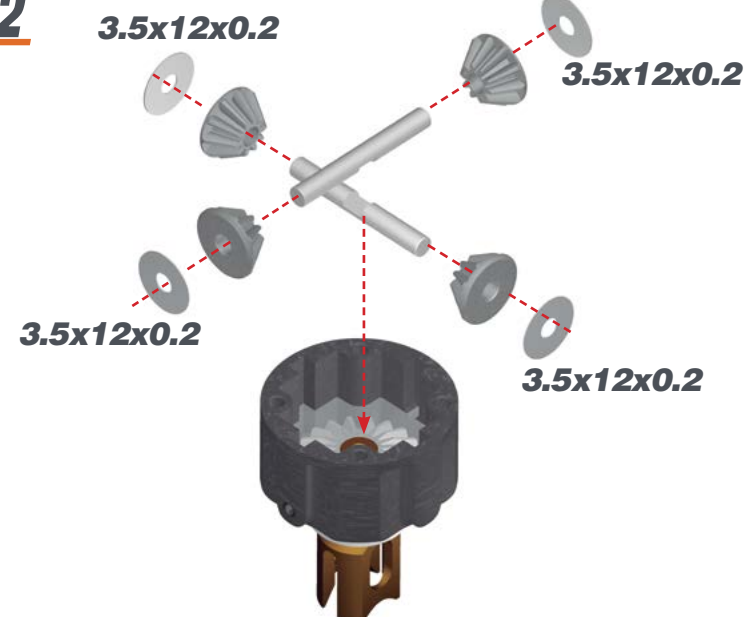
STEP 6

6.1

Add just enough oil to cover the large gear before assembling the small satellite gears and cross pins.

Use the silicone oil supplied in the kit. For the correct cst value please check the default setupsheet.

6.2



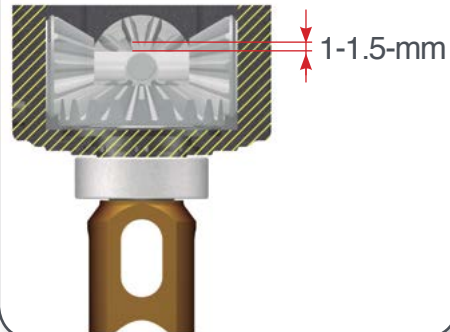
STEP 7

! Fill the differential with silicone oil 1 mm above the crosspin, do NOT overfill. Use the silicone oil supplied in the kit. For the correct cst value please check the default setupsheet.

SO



OIL LEVEL



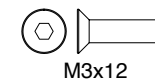
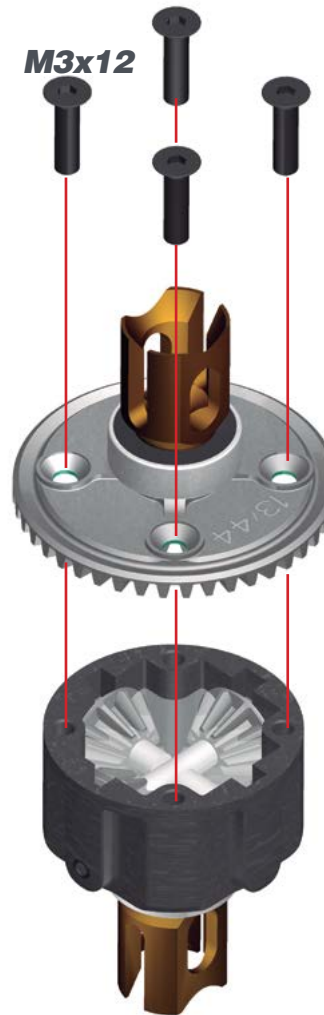
AMOUNT OF OIL IN THE DIFFS

Use a digital scale to measure the exact amount of oil in the diff.

Differential weight should be 42.6-42.9 grams.



STEP 8

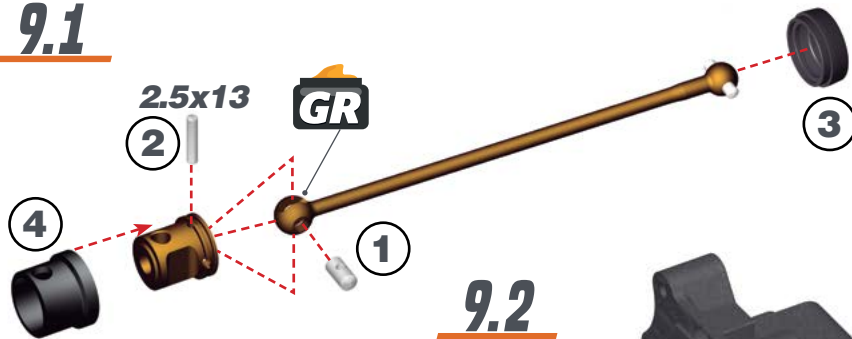


M3x12

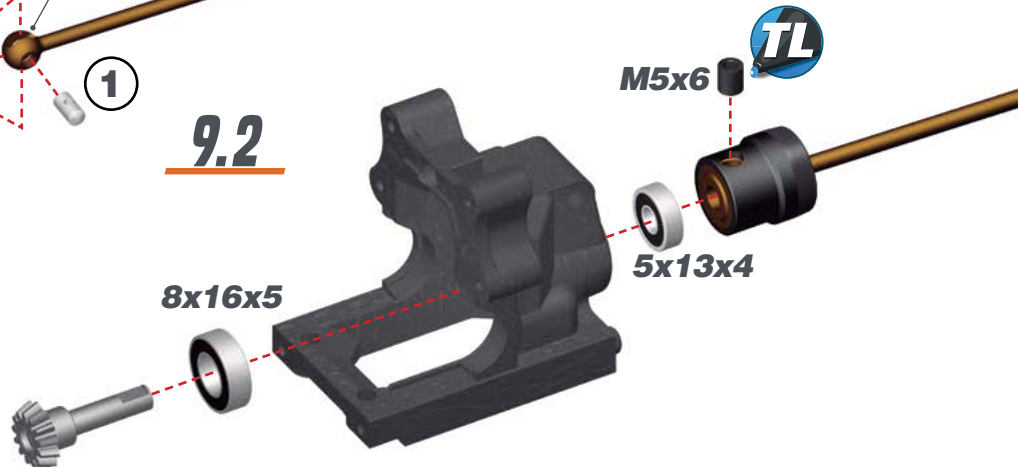
STEP 9

BAG 1

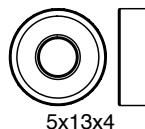
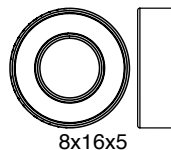
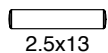
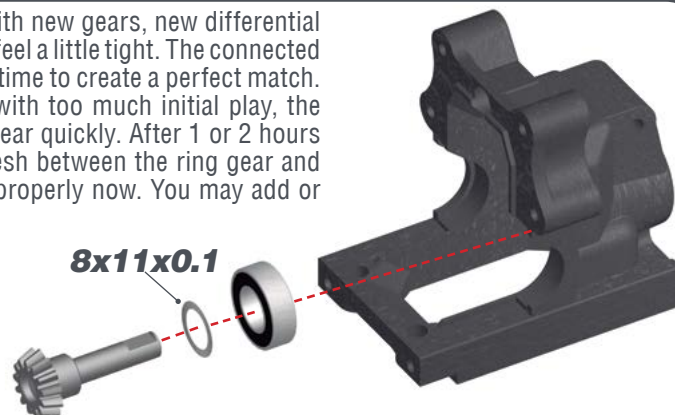
9.1



9.2



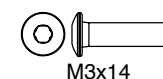
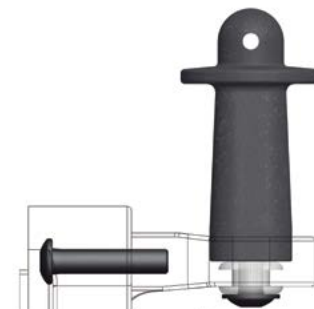
After building the differential with new gears, new differential case and bearings, the diff may feel a little tight. The connected parts need at least an hour run-time to create a perfect match. Attention: When you assemble the diff with too much initial play, the gears will not run-in properly and may wear quickly. After 1 or 2 hours of running the car, re-check the gear-mesh between the ring gear and the pinion. All parts should have run-in properly now. You may add or remove 8x11x0.1 shims as needed.



STEP 10

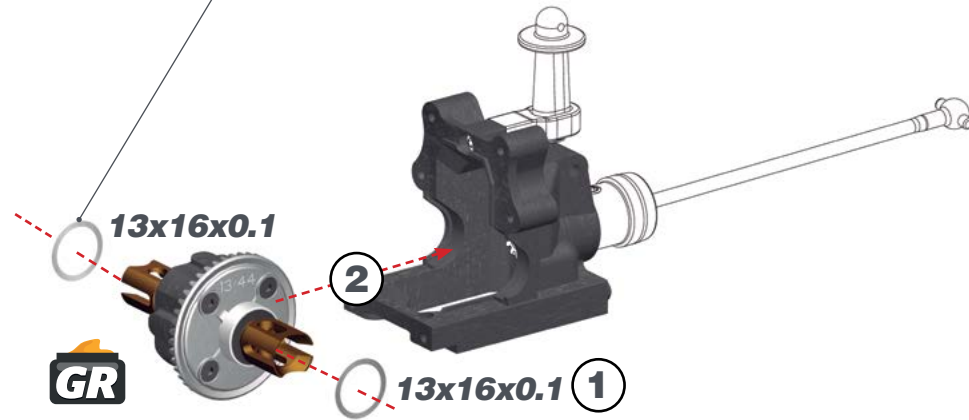


Note the correct grommet position.

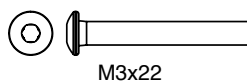
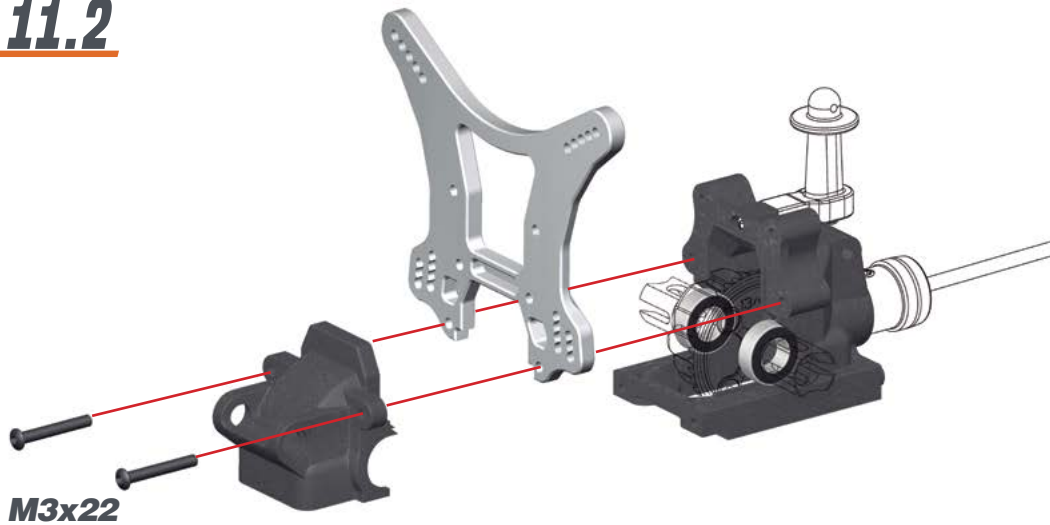


STEP 11

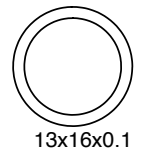
11.1  On the initial build, you will not be able to fit this shim. After 1 or 2 hours of running the car, re-check the gear-mesh between the ring gear and pinion. All the parts should have run in properly. You may need to add this 13x16x0.1 shim.



11.2



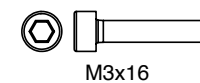
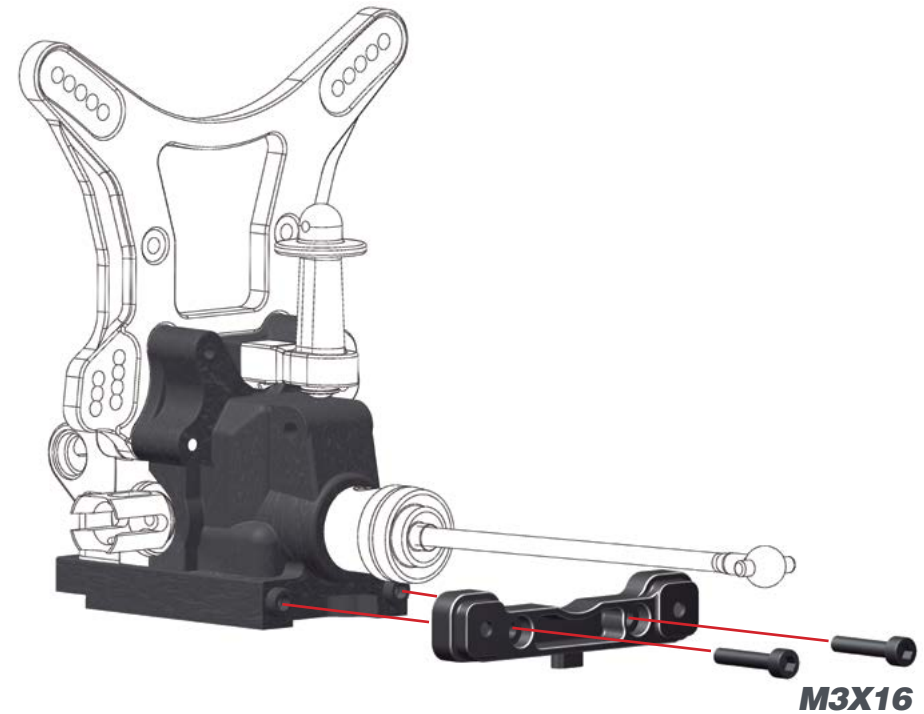
M3x22



13x16x0.1

STEP 12

BAG 2



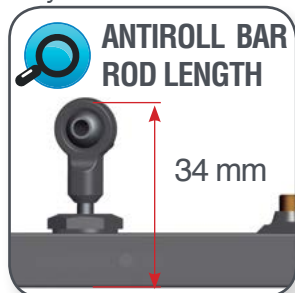
M3x16

STEP 13

13.1 **L=R**

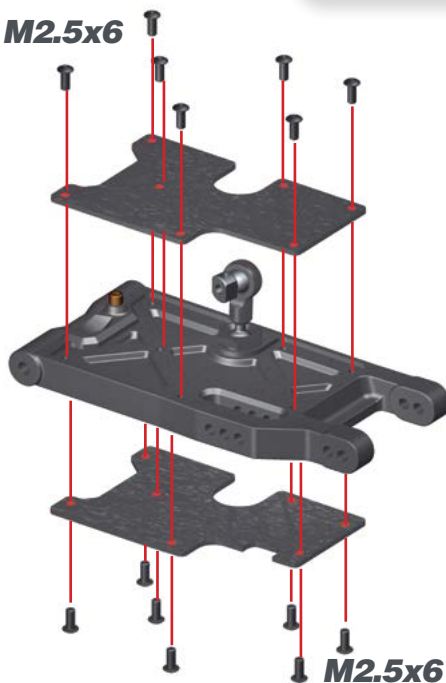


Tighten anti-roll bar cap until there is no play, and it moves freely.

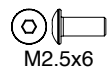


13.2

M2.5x6

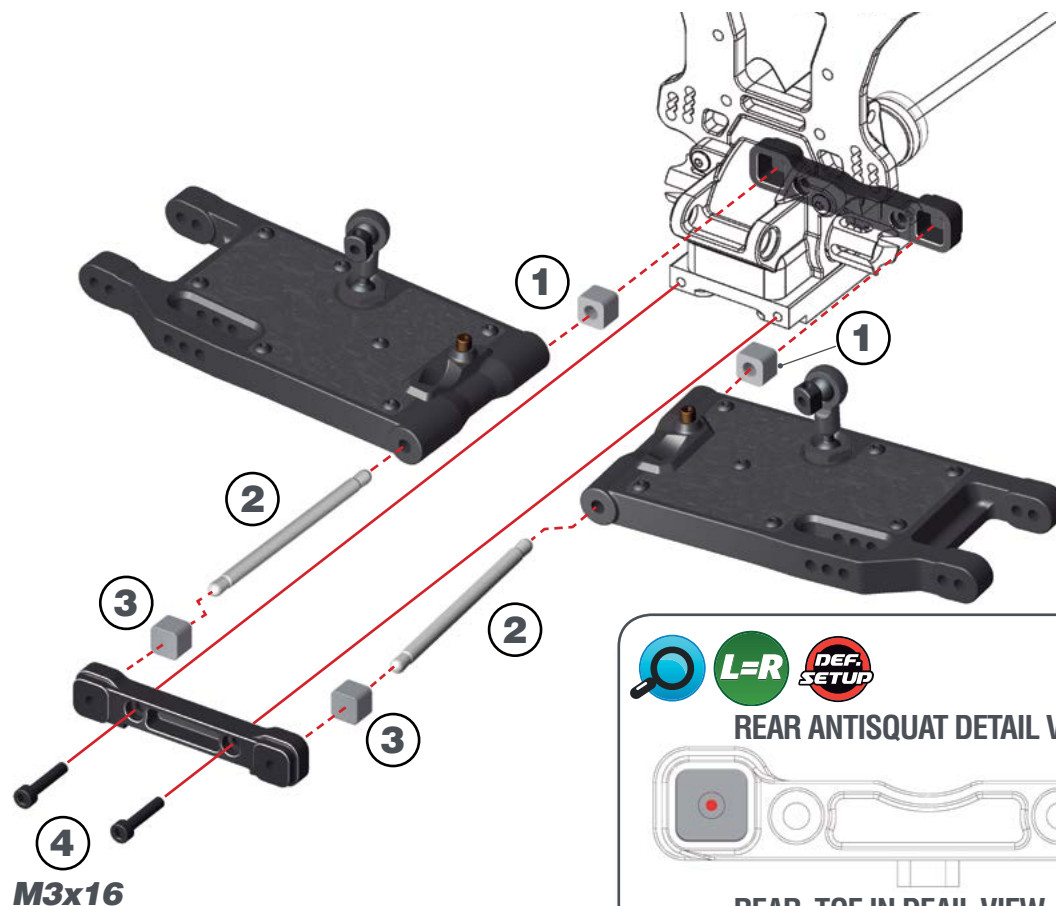


M2.5x6

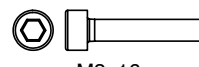


M2.5x6

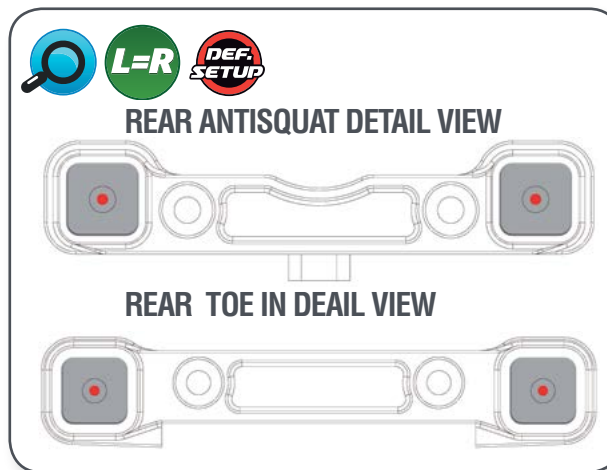
STEP 14



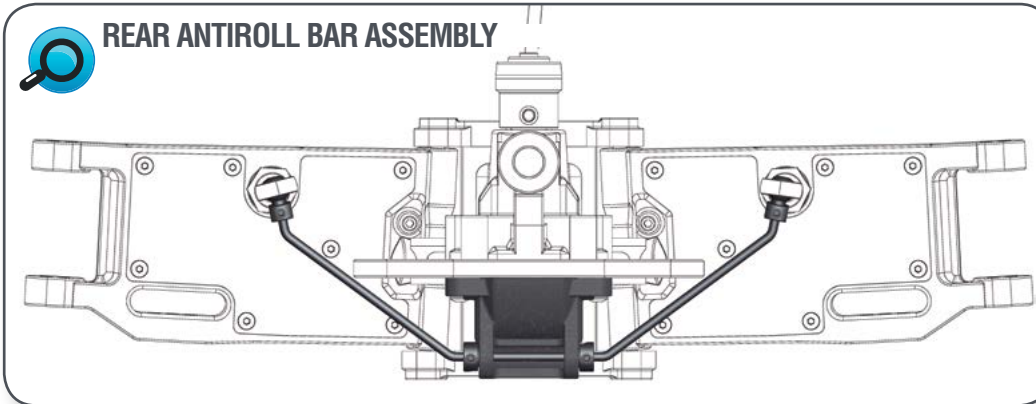
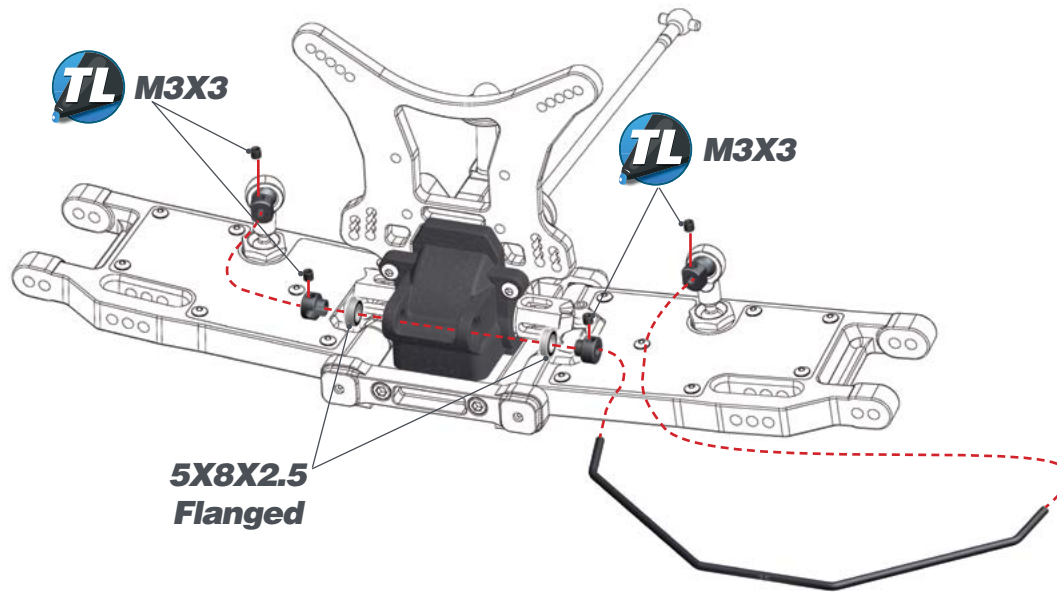
M3x16



M3x16

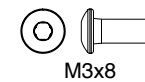
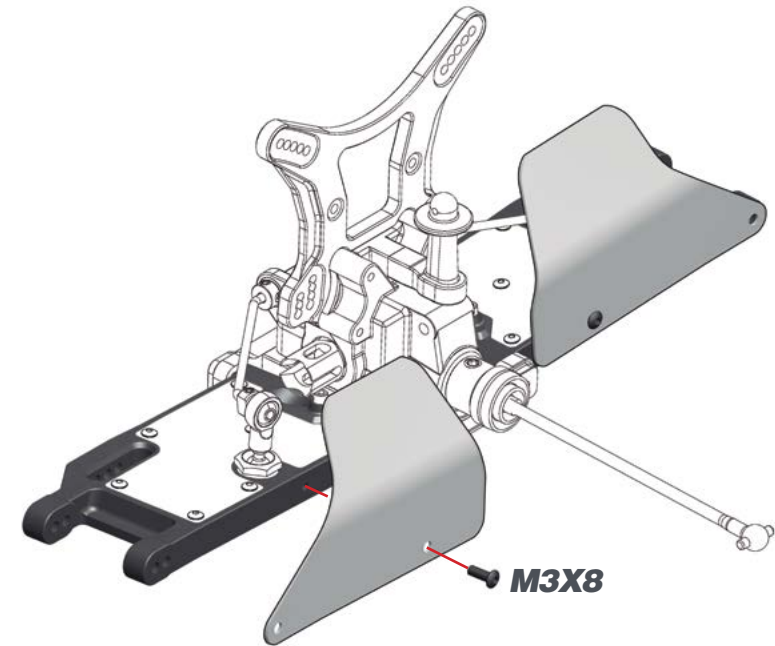


STEP 15



STEP 16

! Cutout supplied mud guards as illustrated following the trim lines. Make sure to place the holes in the mudguards as required

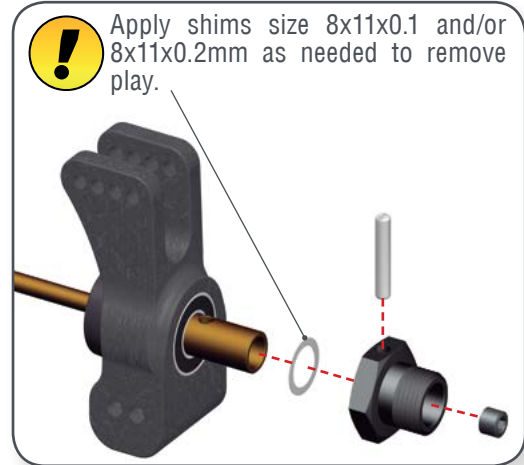
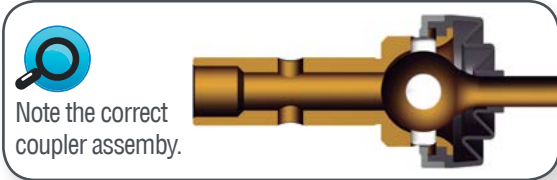
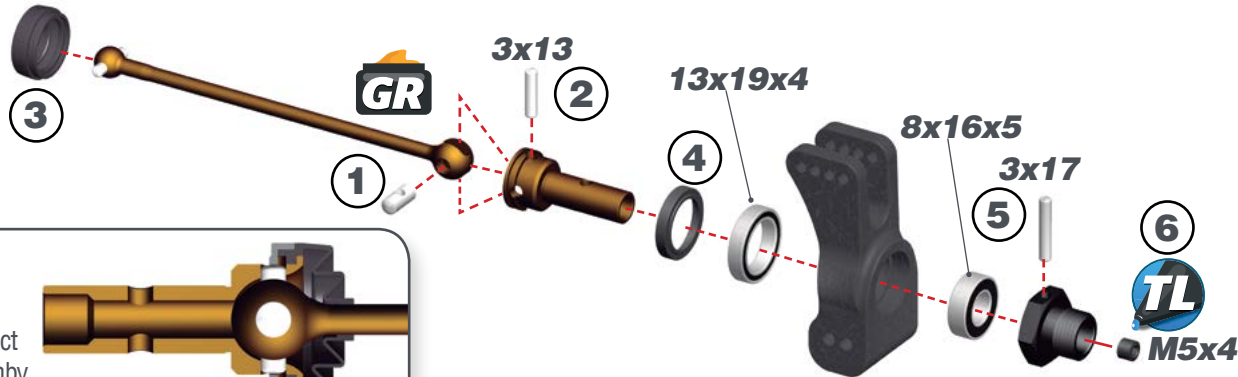


STEP 17

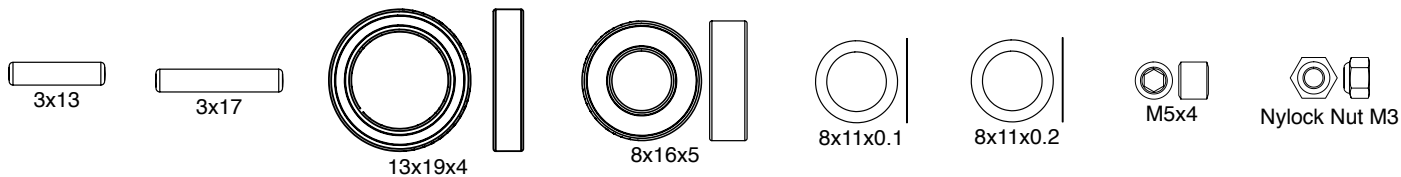
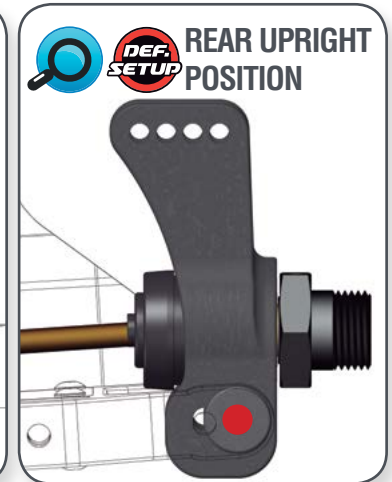
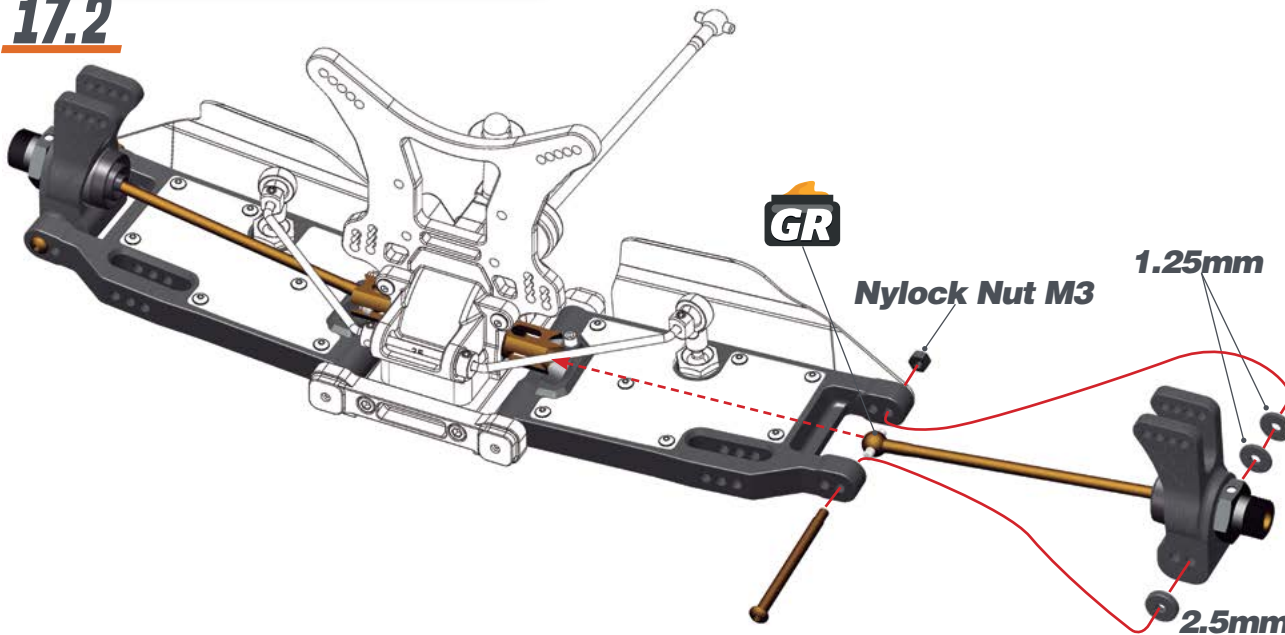
BAG 3

17.1

L=R



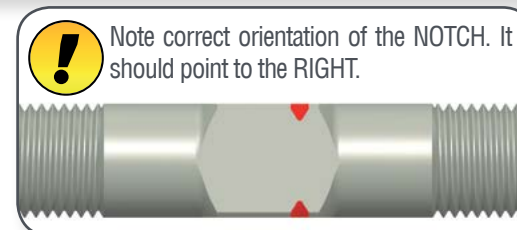
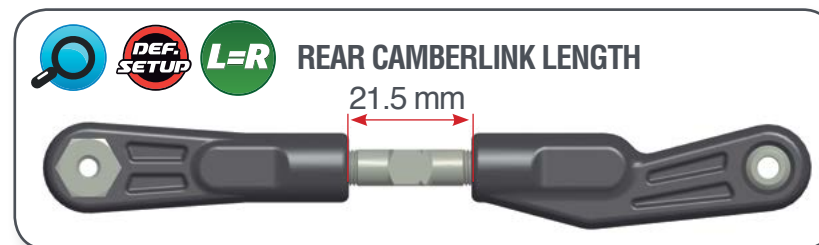
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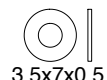
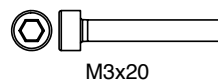
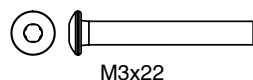
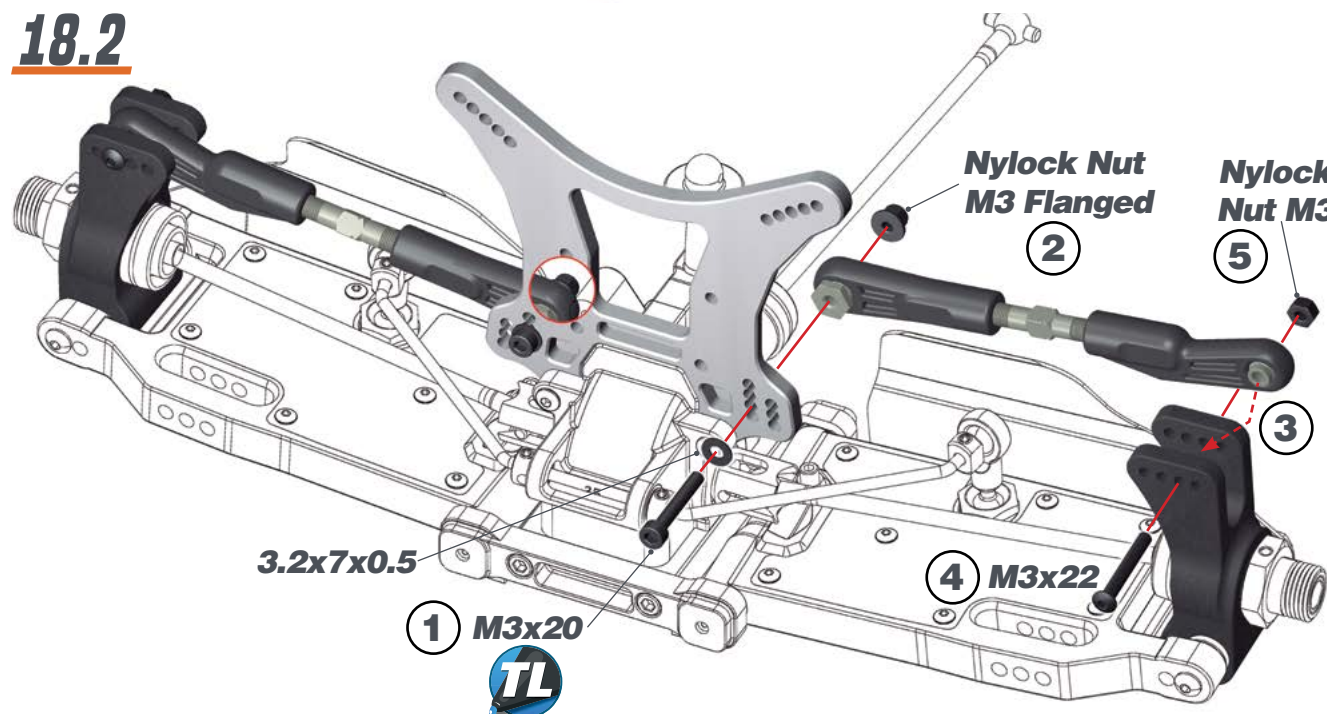
STEP 18

BAG 4

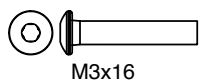
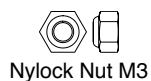
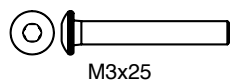
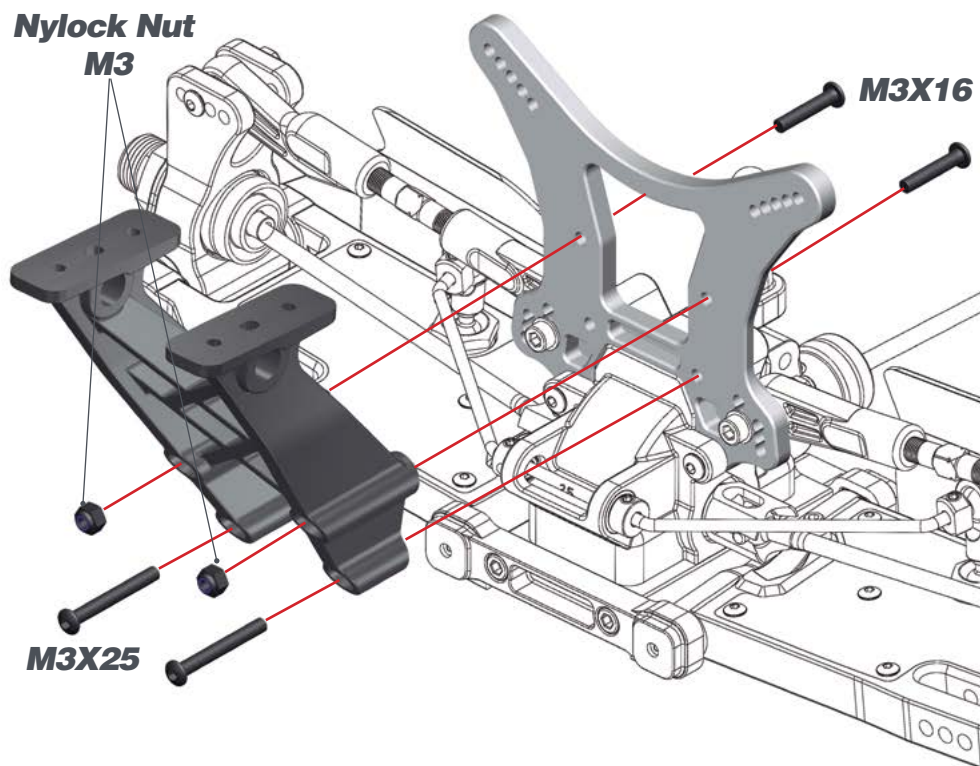
18.1



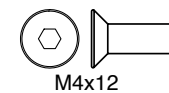
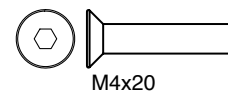
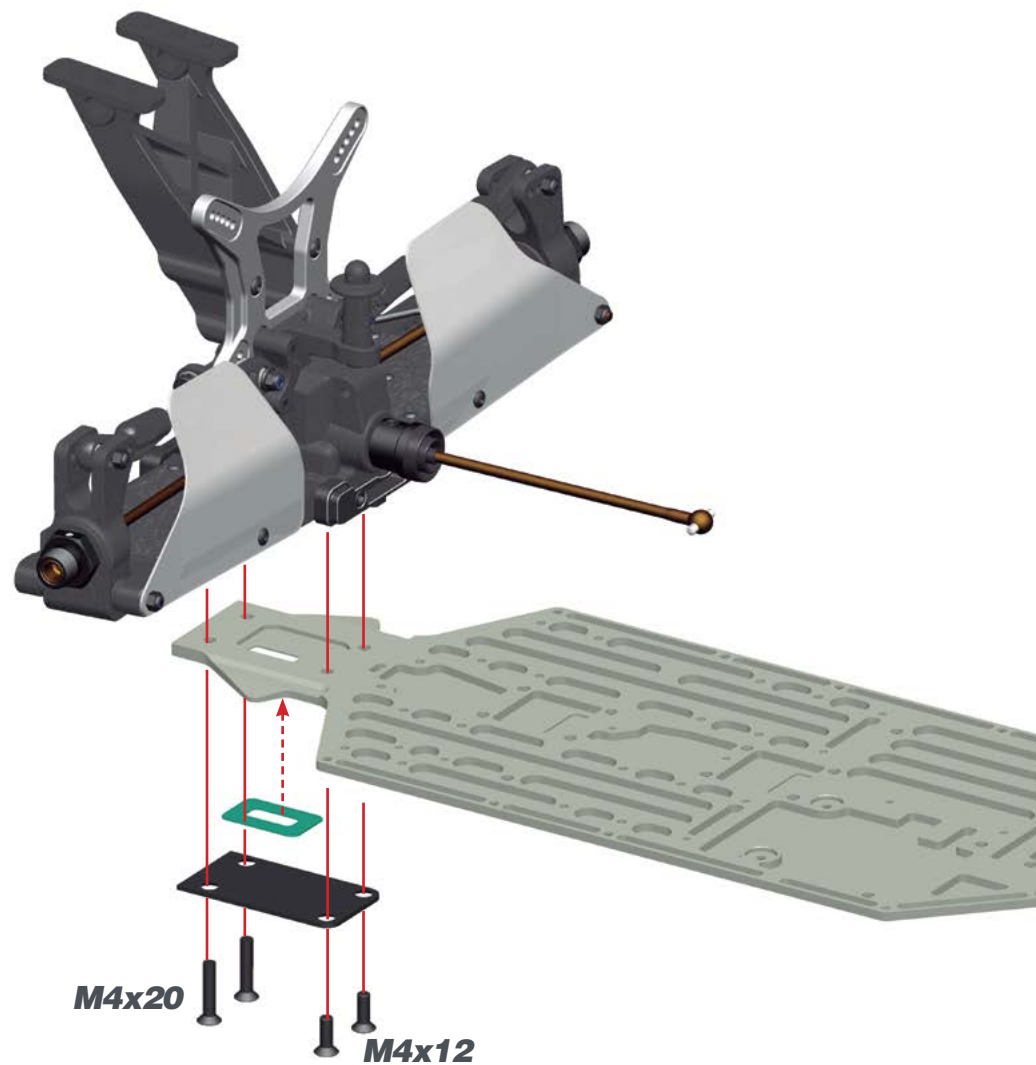
18.2



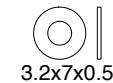
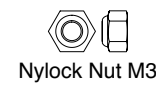
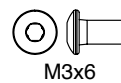
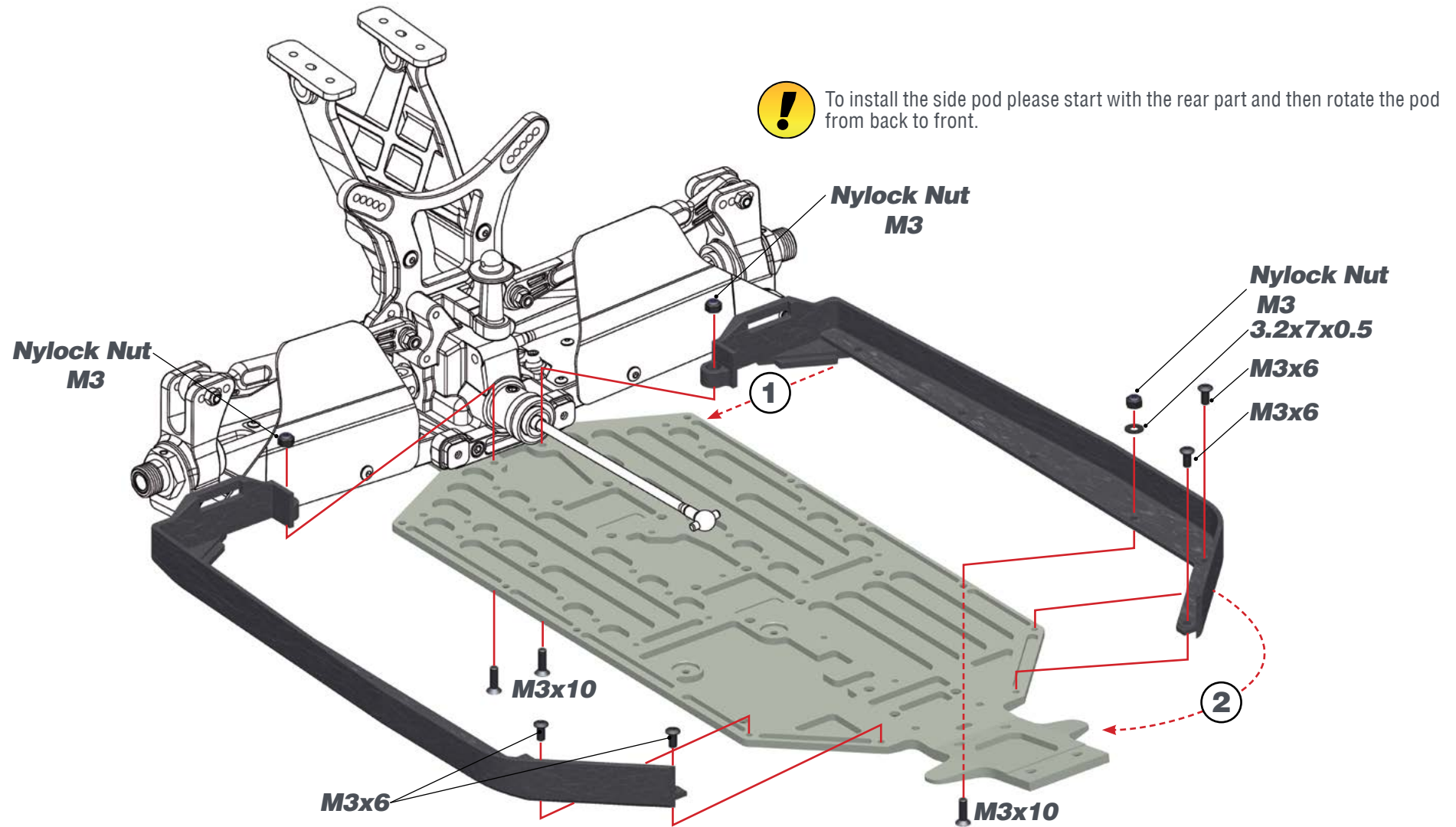
STEP 19



STEP 20

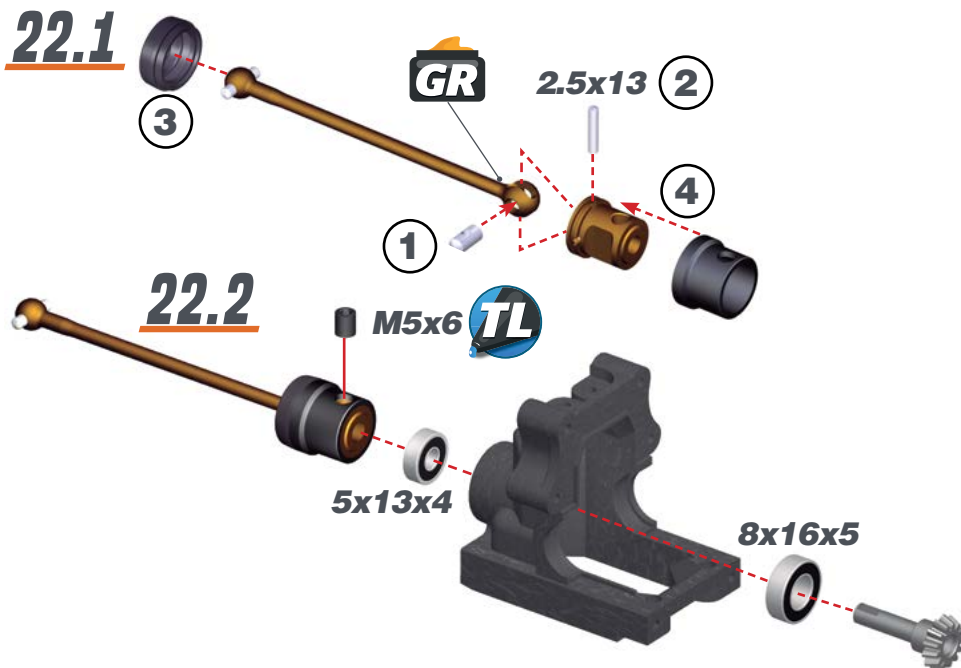


STEP 21

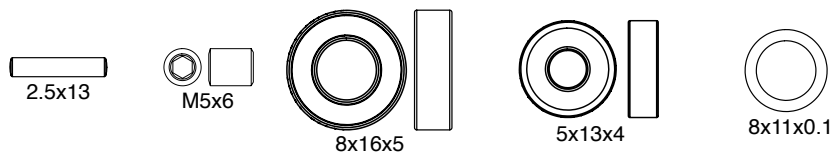
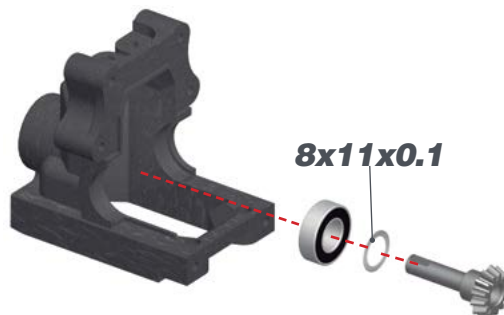


STEP 22

BAG 5



After building the differential with new gears, new differential case and bearings, the diff may feel a little tight. The connected parts need at least an hour run-time to create a perfect match. Attention: When you assemble the diff with too much initial play, the gears will not run-in properly and may wear quickly. After 1 or 2 hours of running the car, re-check the gear-mesh between the ring gear and the pinion. All parts should have run-in properly now. You may add or remove 8x11x0.1 shims as needed.

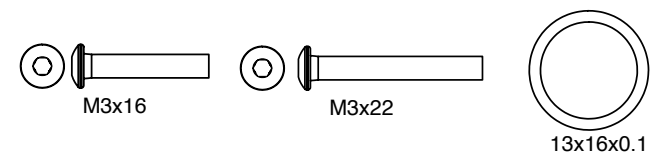
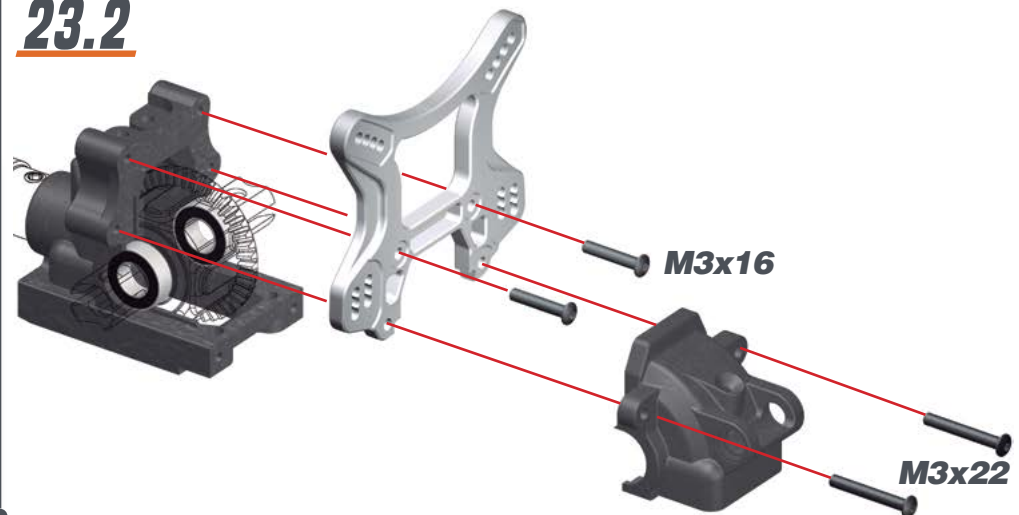


STEP 23

23.1 ! On the initial build, you will not be able to fit this shim. After 1 or 2 hours of running the car, re-check the gear-mesh between the ring gear and pinion. All the parts should have run in properly. You may need to add this 13x16x0.1 shim.



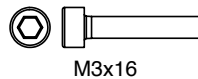
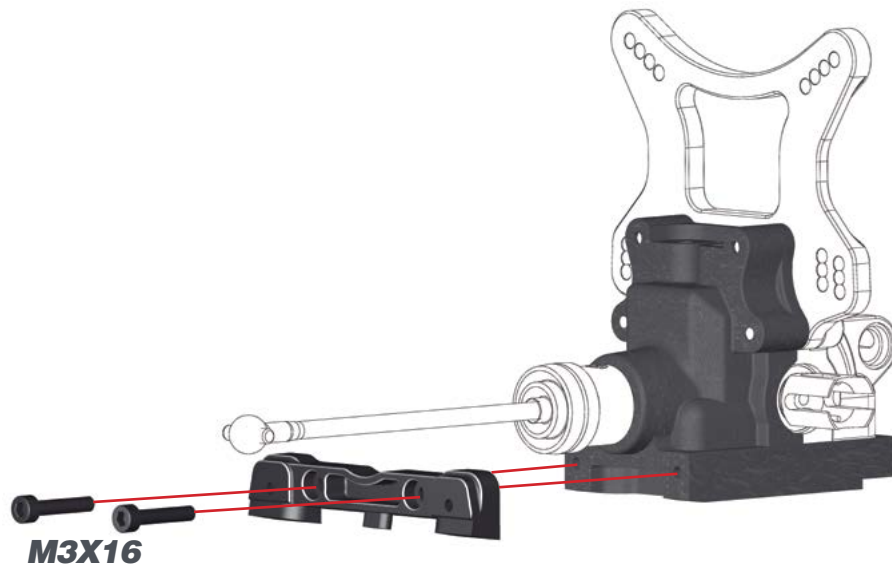
23.2



STEP 24

BAG 6

STEP 25



25.1

L=R

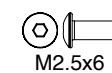
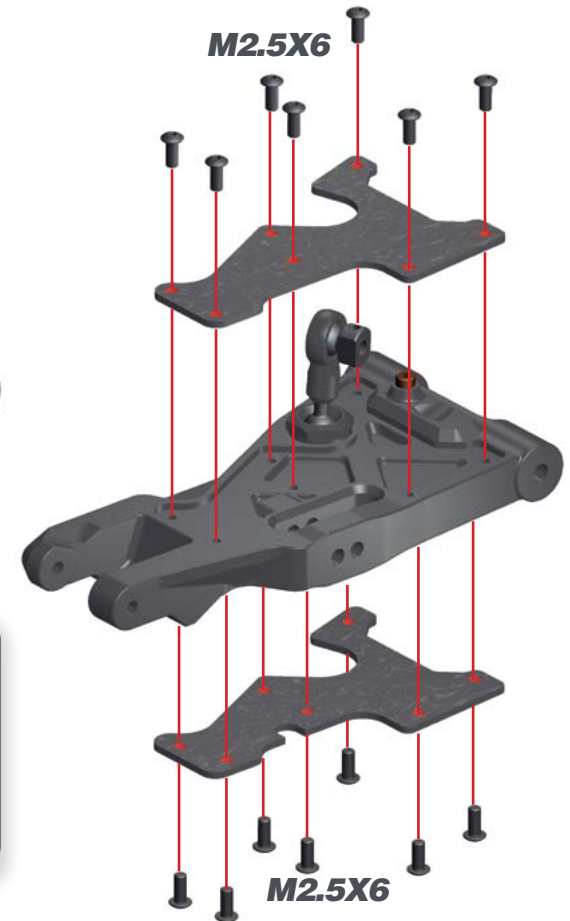


Tighten anti-roll bar cap until there is no play, and it moves freely.

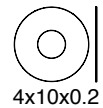
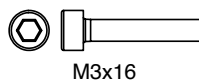
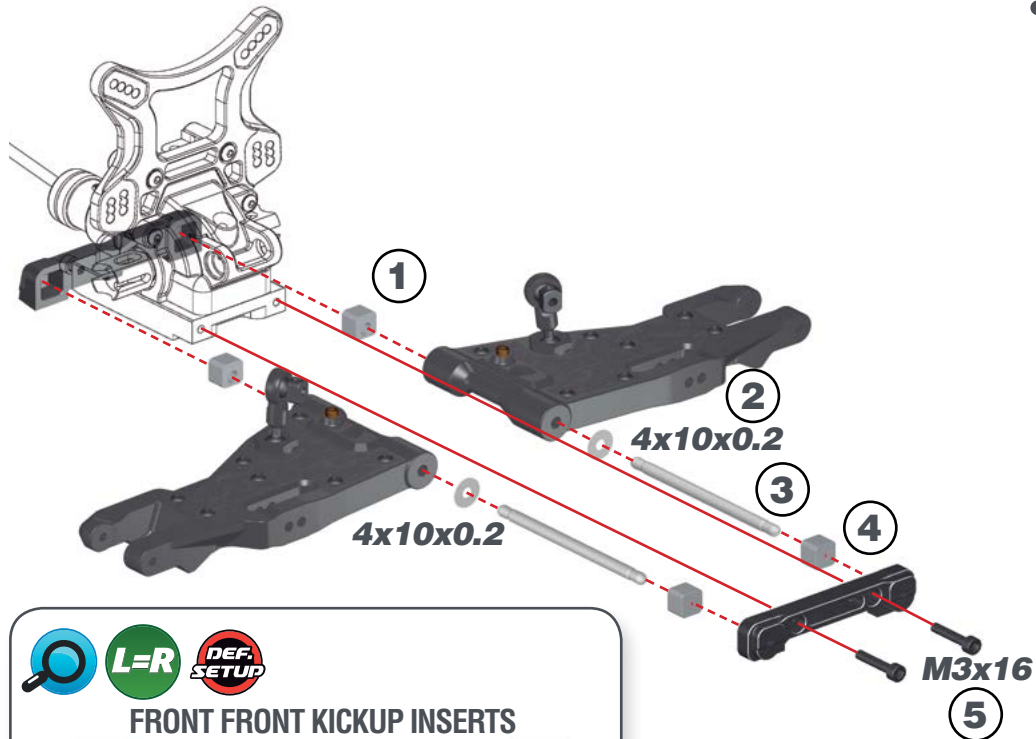


25.2

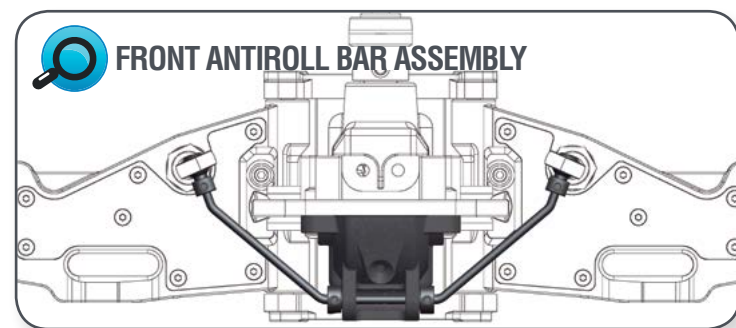
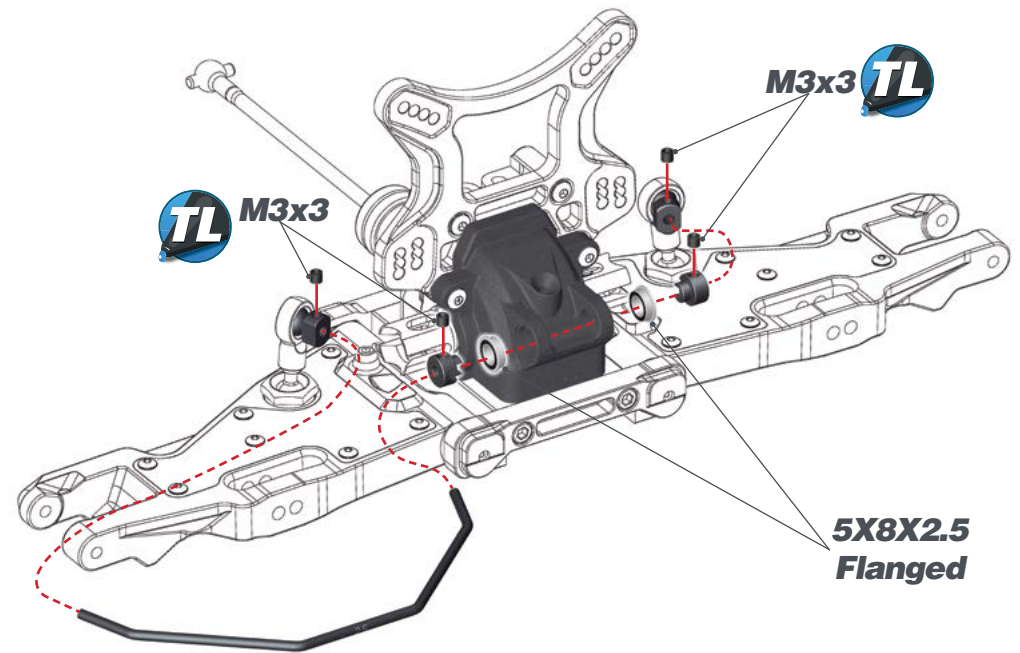
L=R



STEP 26



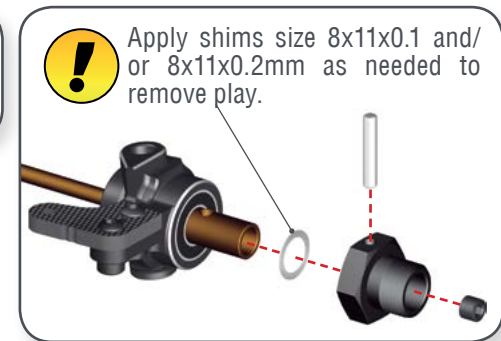
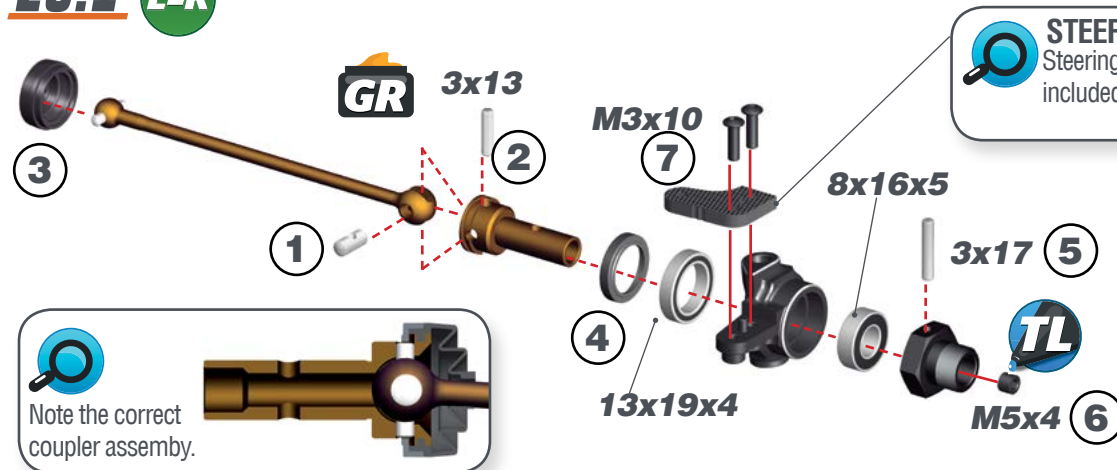
STEP 27



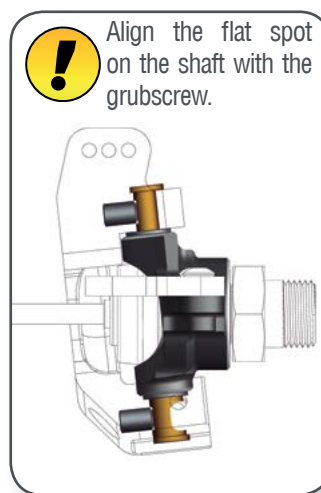
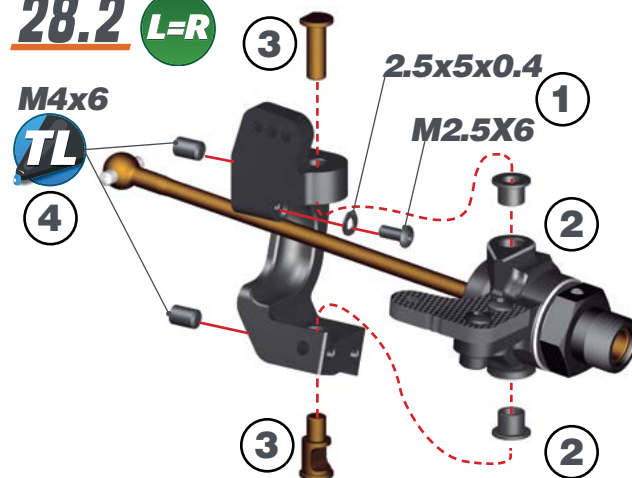
STEP 28

BAG 7

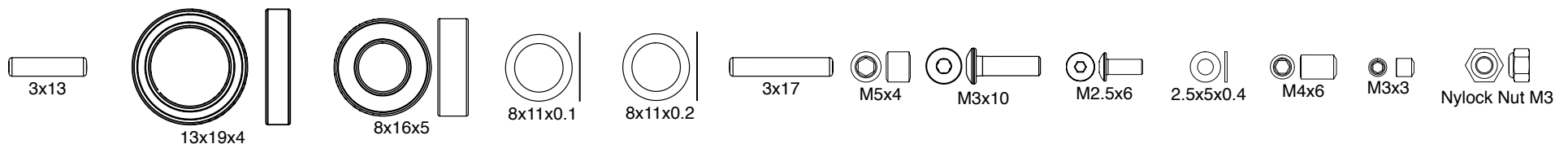
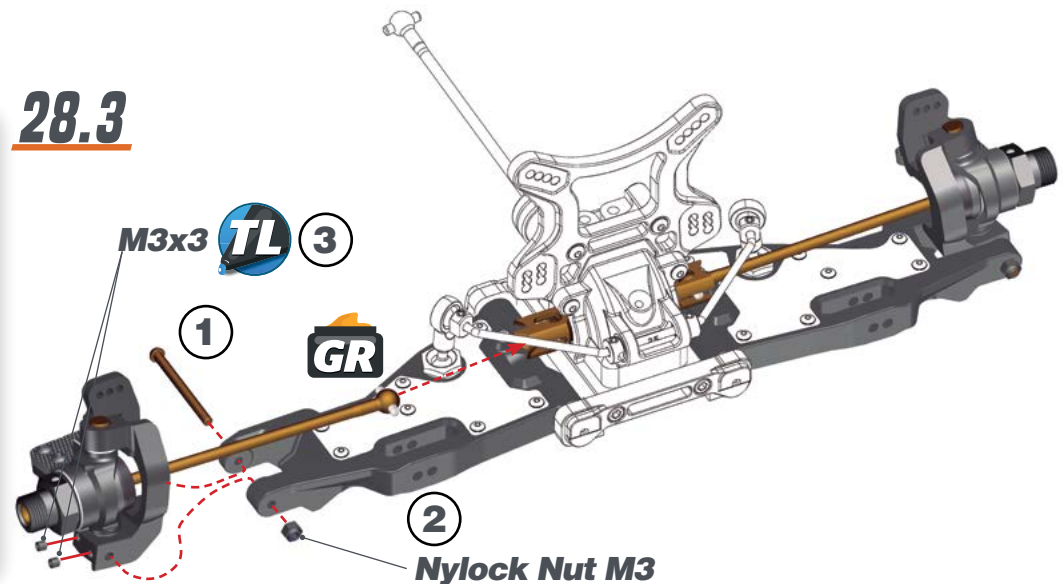
28.1 L=R



28.2 L=R



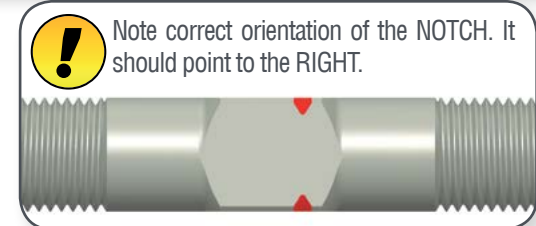
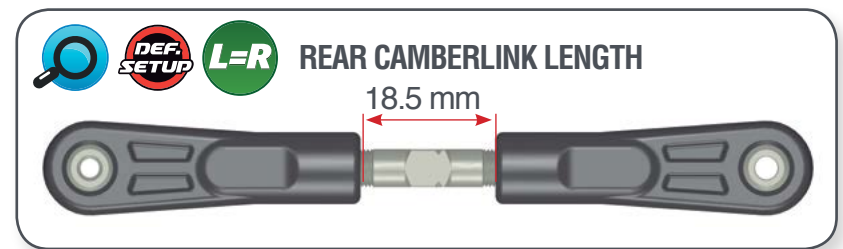
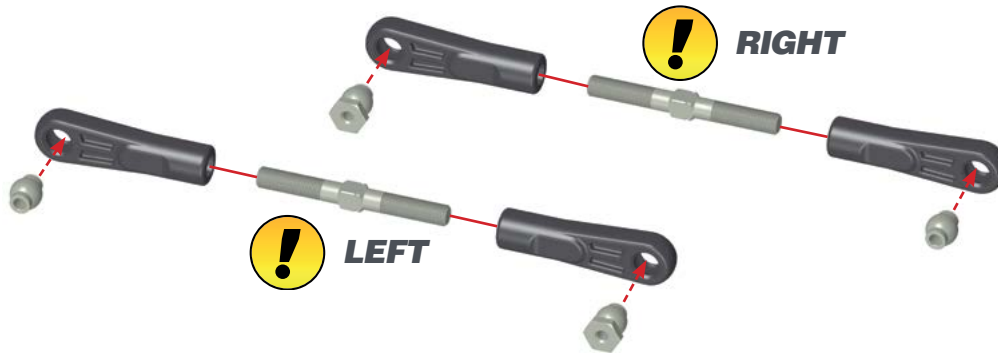
28.3



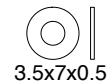
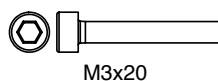
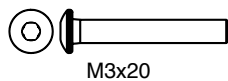
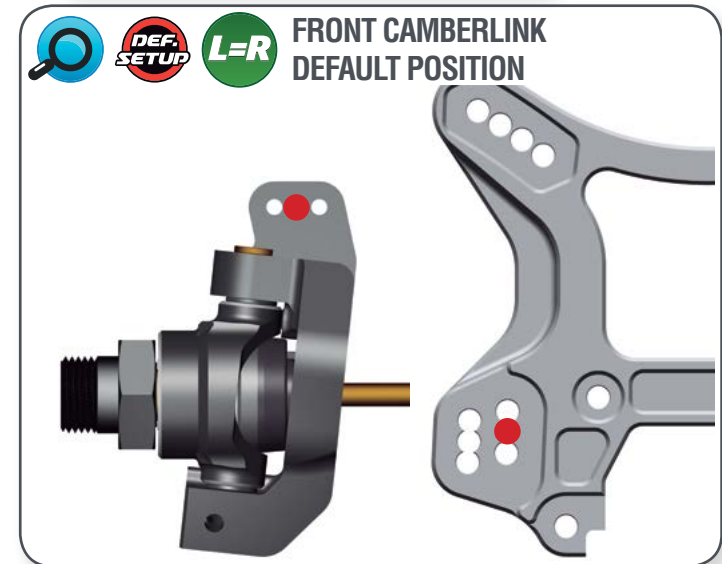
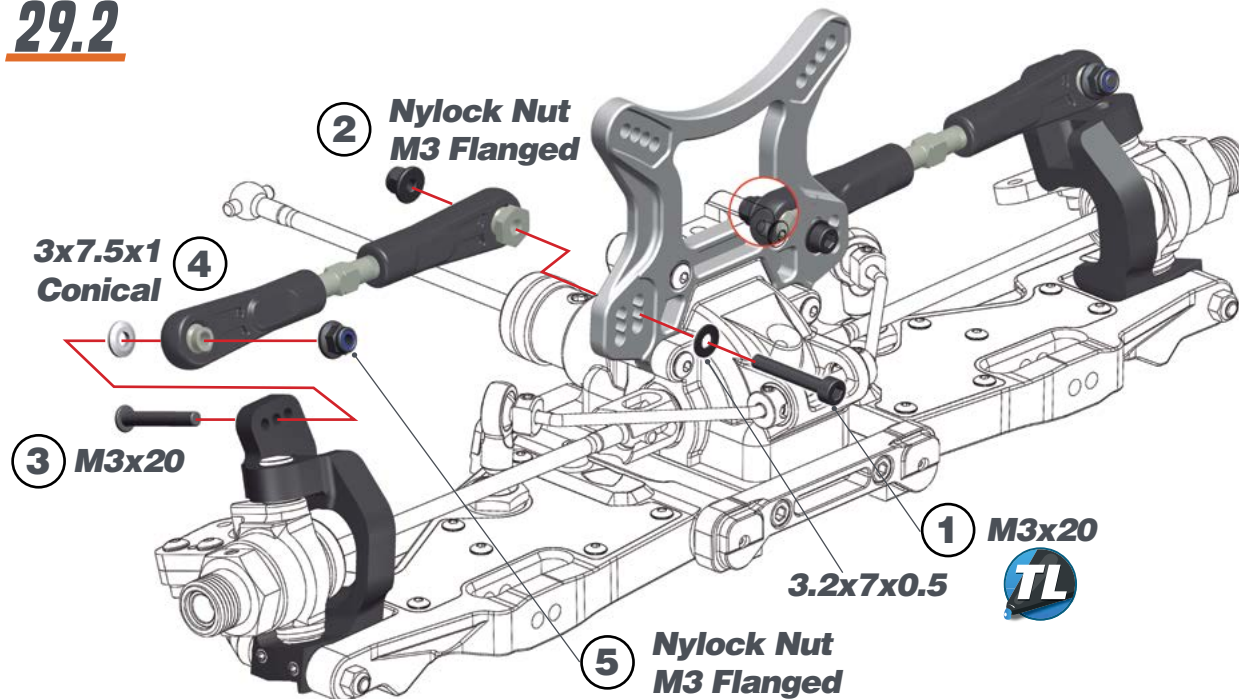
STEP 29

BAG 8

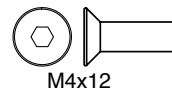
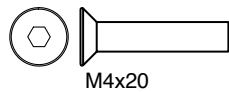
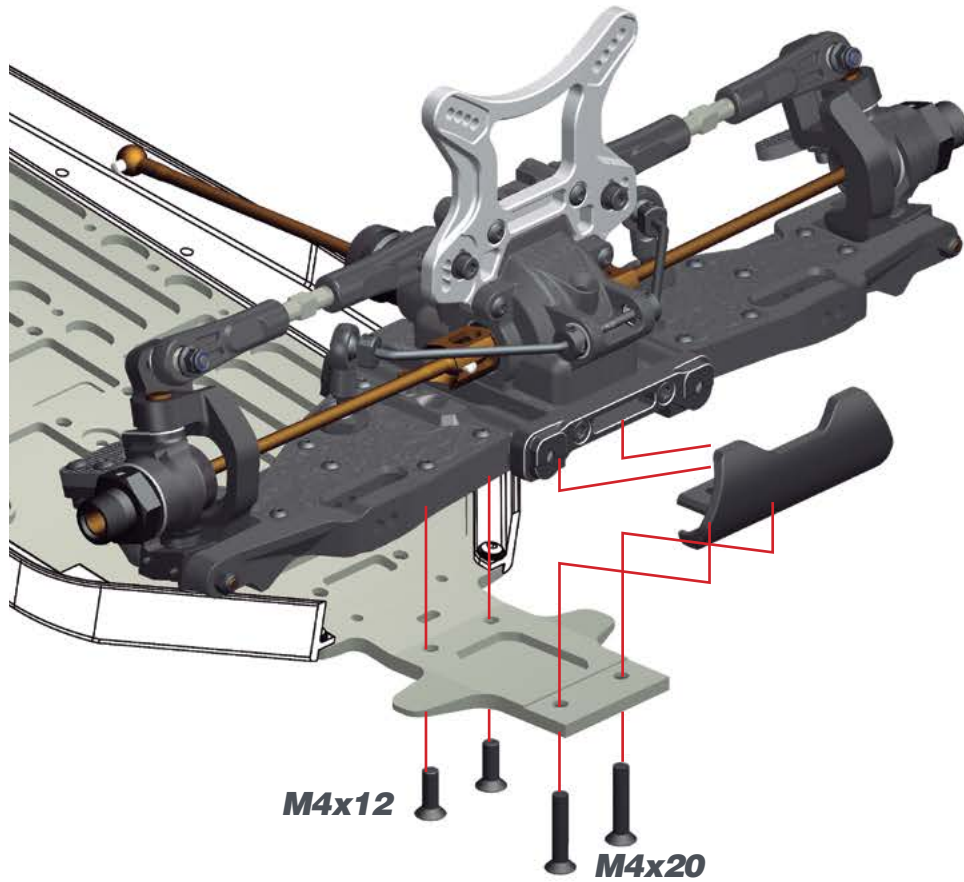
29.1



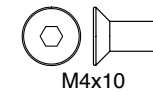
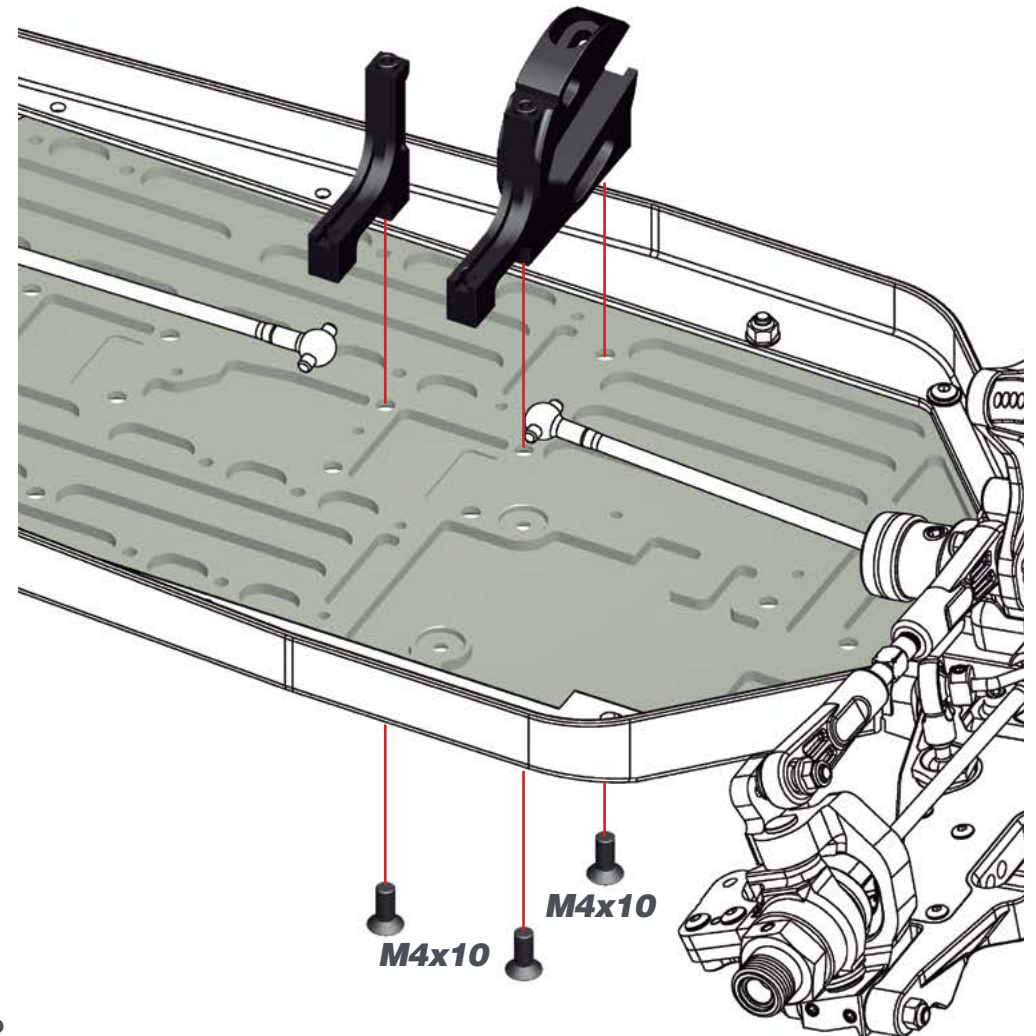
29.2



STEP 30

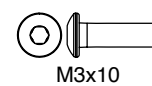
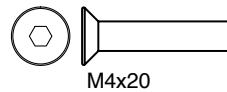
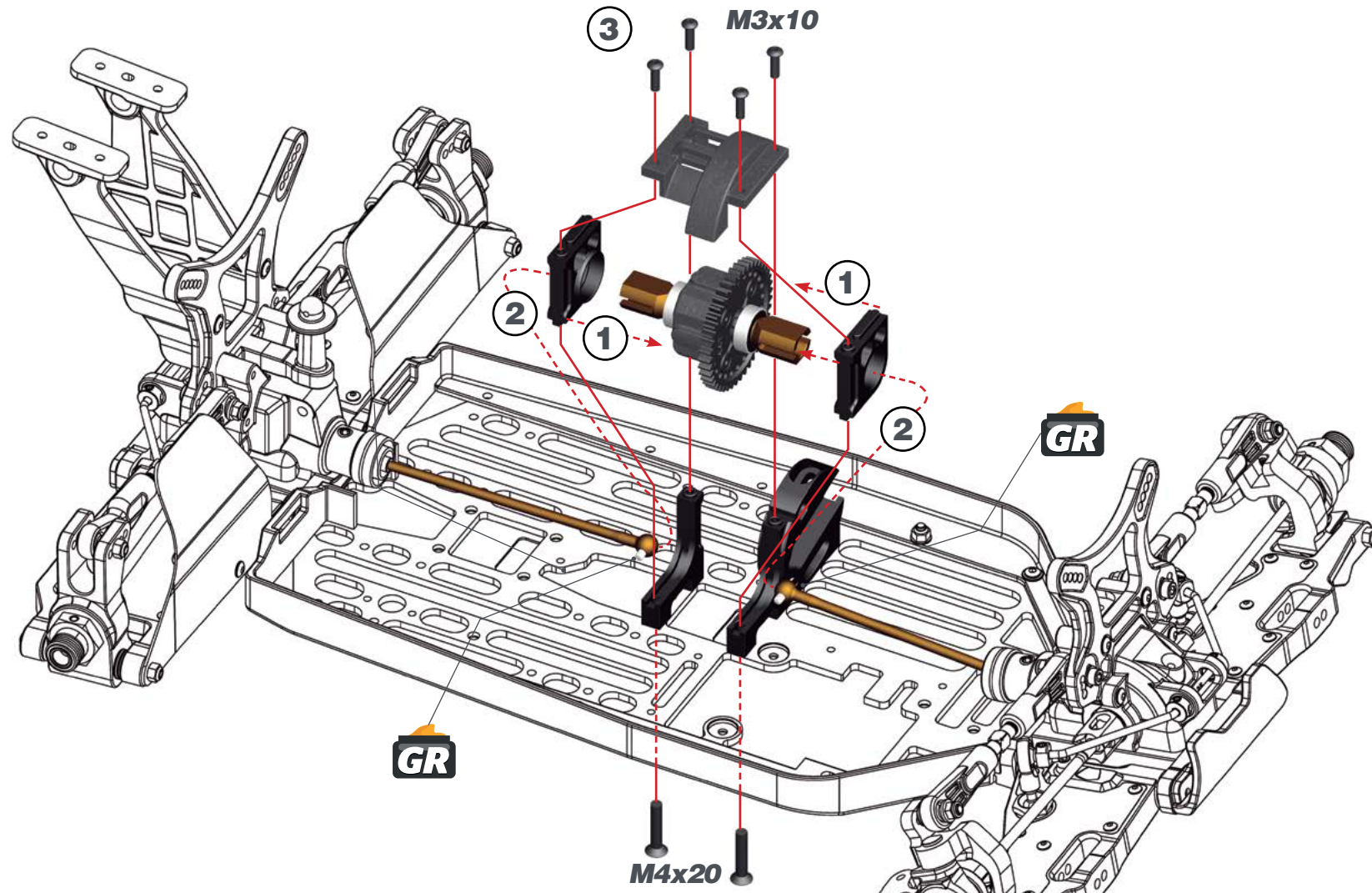


STEP 31

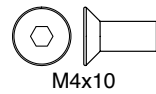
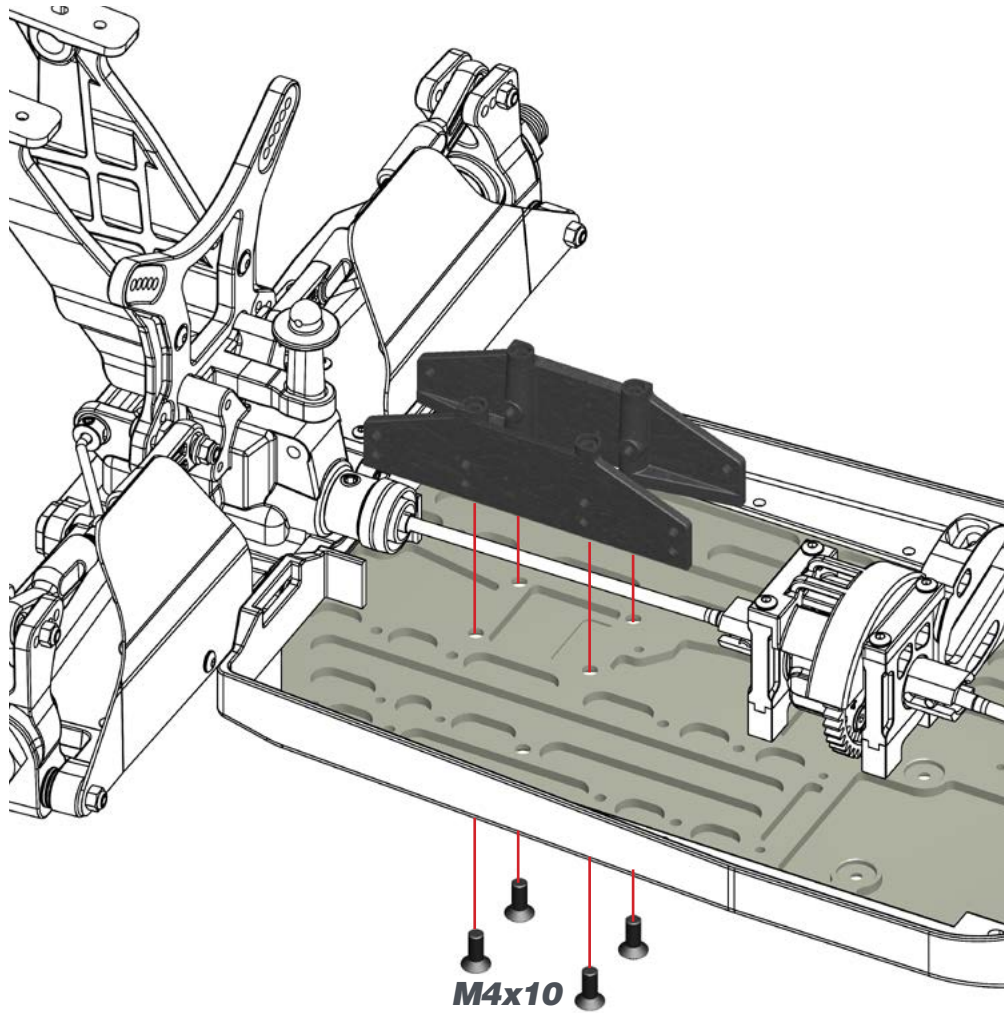


STEP 32

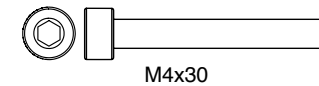
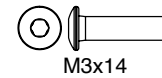
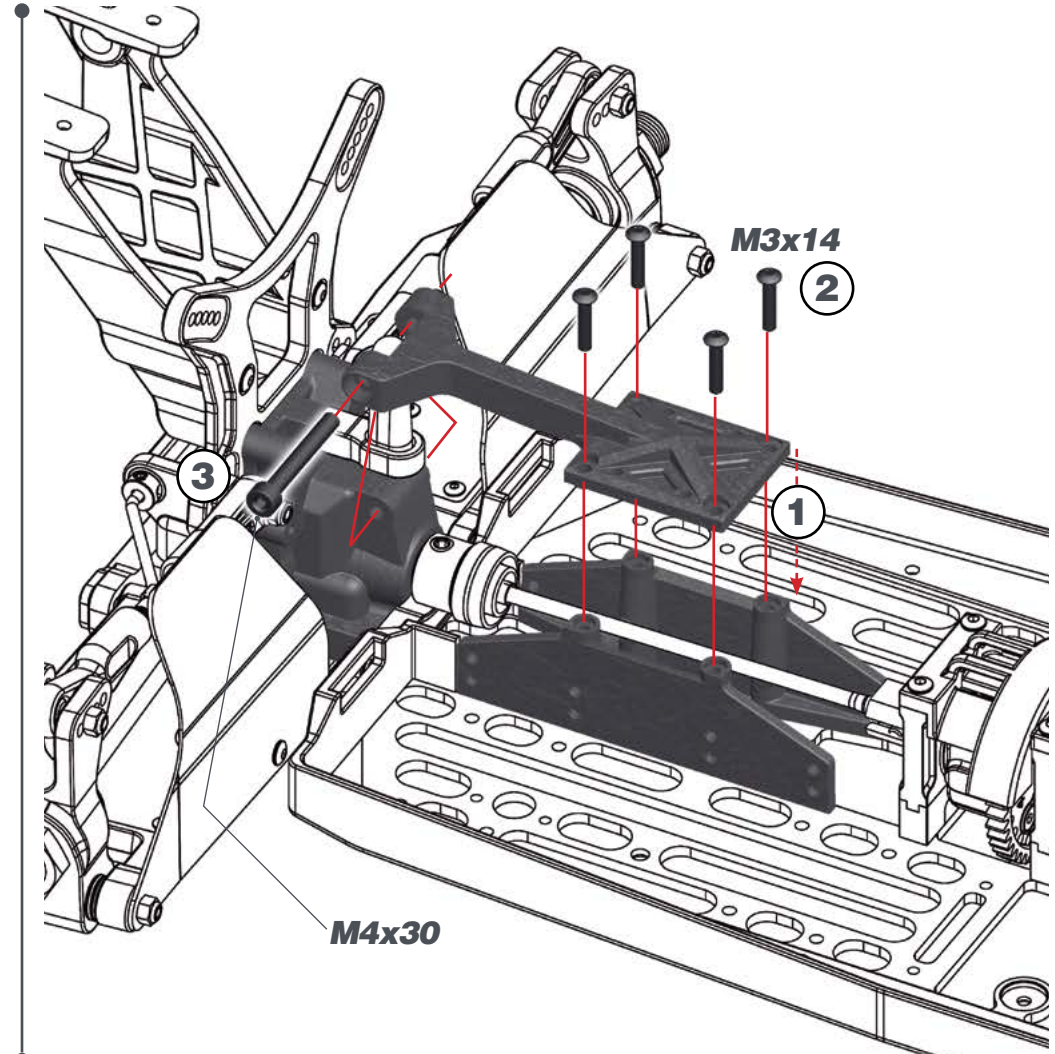
BAG 9



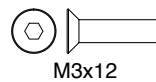
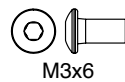
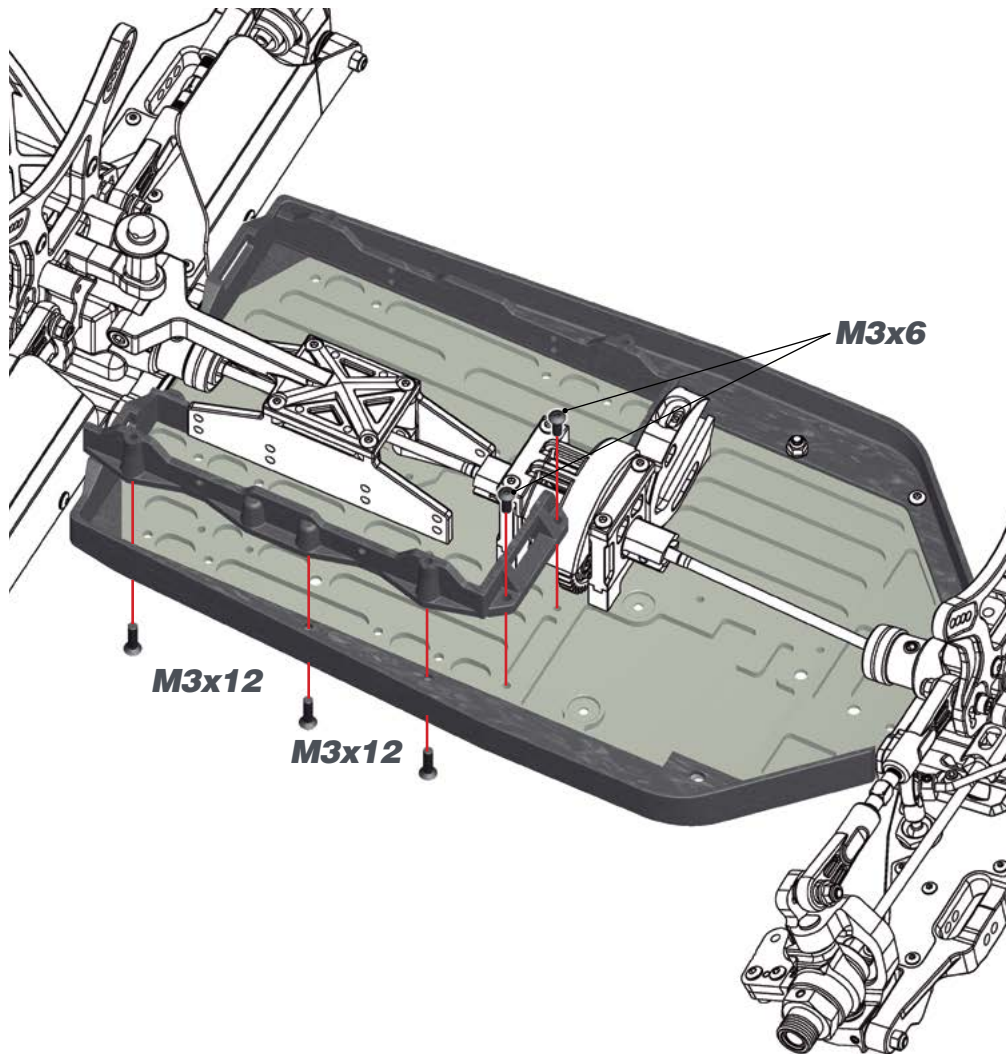
STEP 33



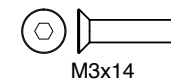
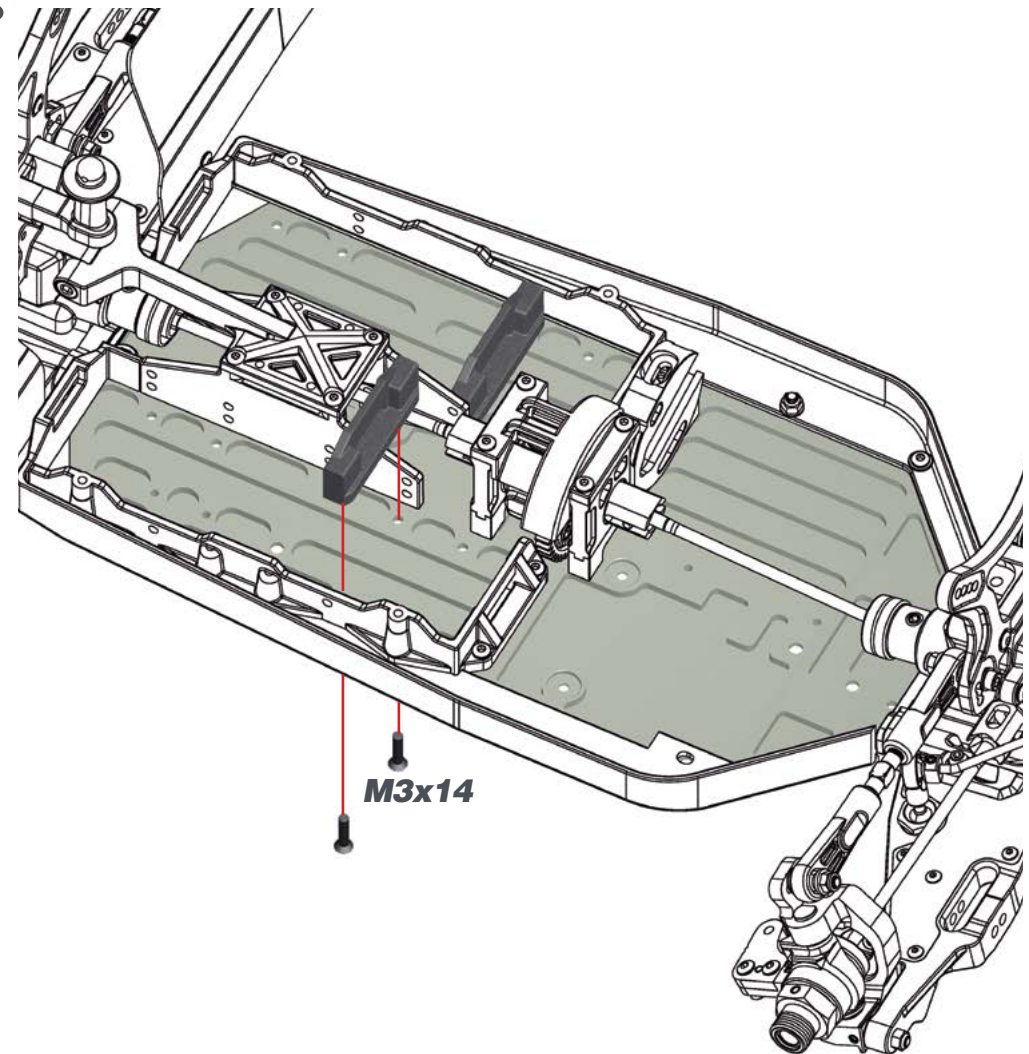
STEP 34



STEP 35



STEP 36



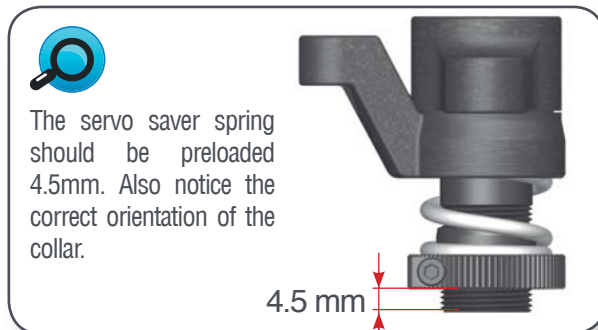
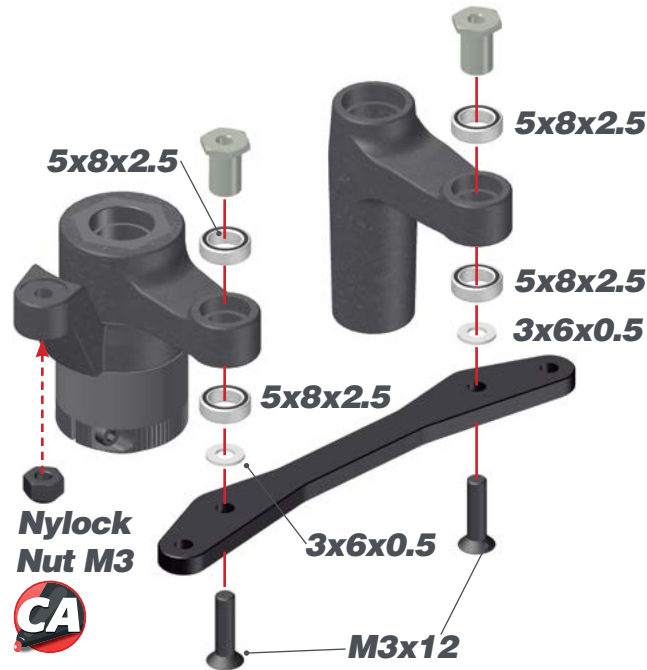
STEP 37

BAG 10

37.1

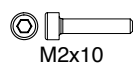


37.2



The servo saver spring should be preloaded 4.5mm. Also notice the correct orientation of the collar.

4.5 mm



M2x10



5x8x2.5



M3x12

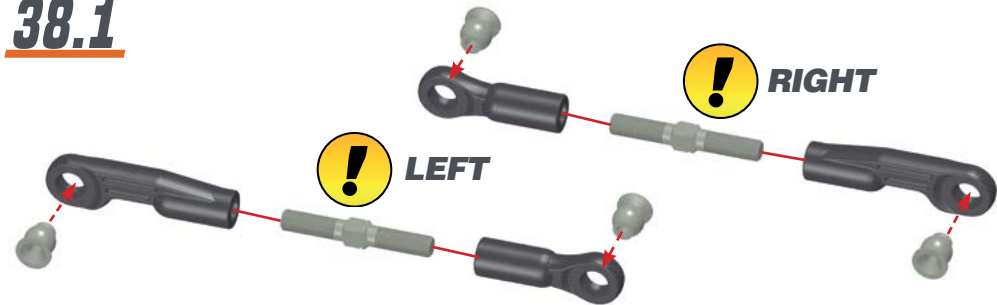


3x6x0.5



Nylock Nut M3

38.1



STEERING TRACKROD LENGTH

8.5 mm



DEF. SETUP

L=R



38.2

Nylock Nut M3 Flanged



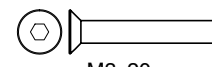
3x7.5x1 Conical

3x7.5x1 Conical

M3x20



Note correct position of the conical shim.



M3x20



Nylock Nut M3

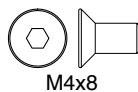
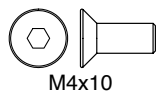
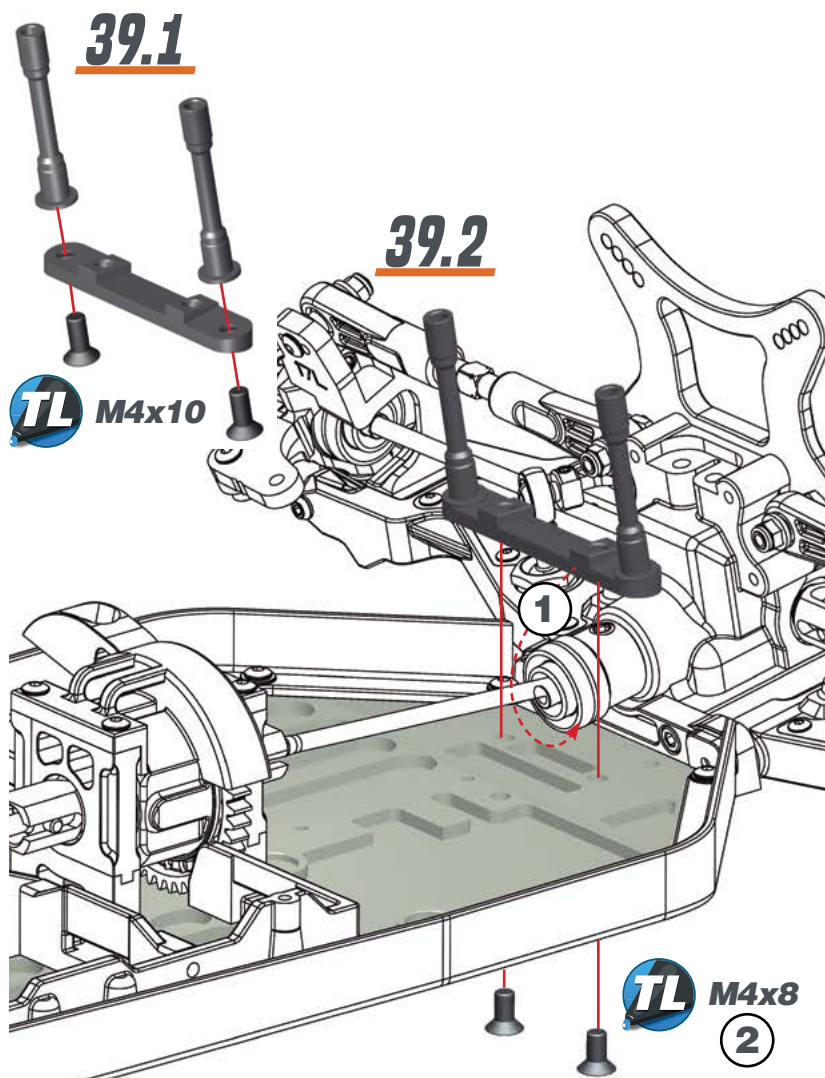


3x7.5x1

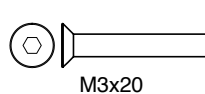
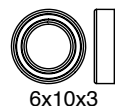
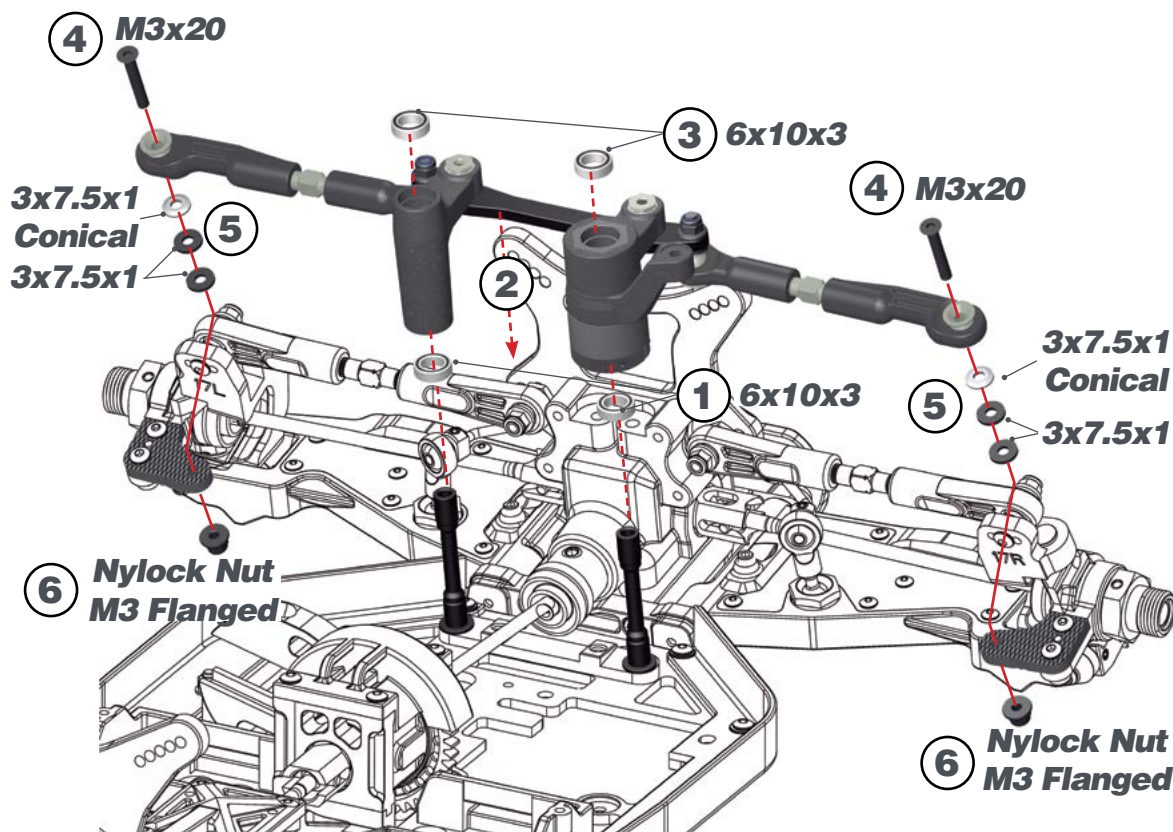


3x7.5x1 Conical

STEP 39



STEP 40



STEP 42



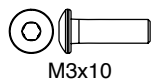
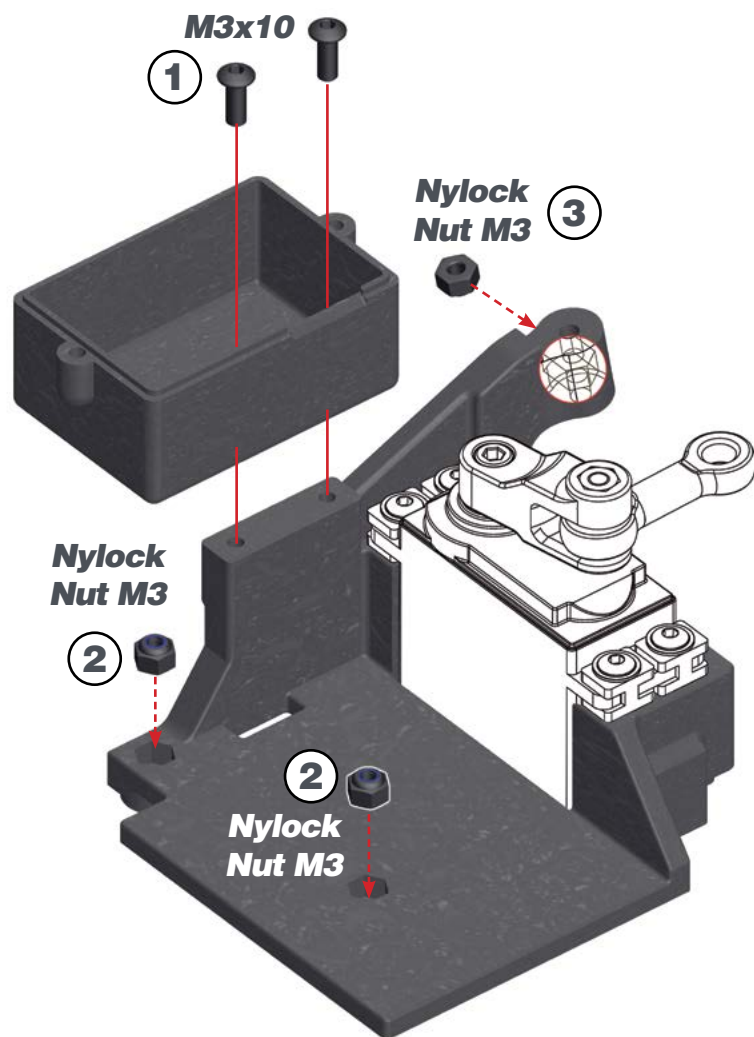
NOT INCLUDED

M3x14

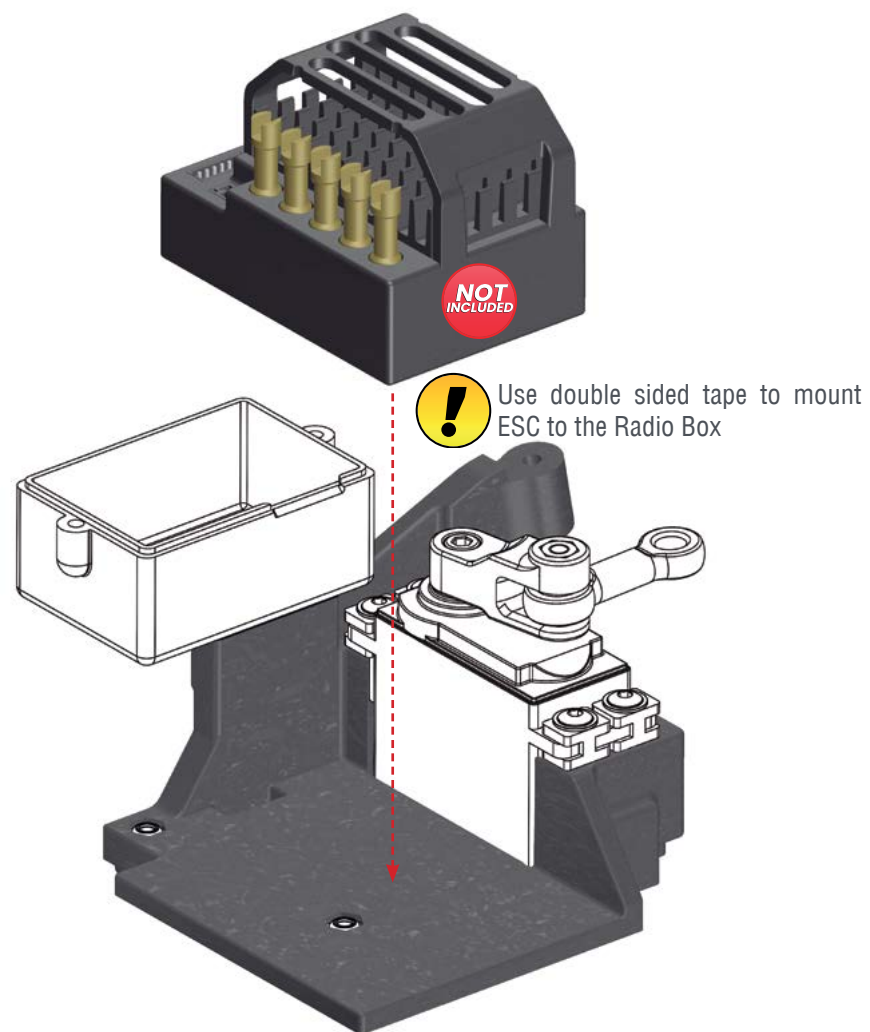
The servo must not be below the bottom legs of the radio box/servo mount. Use enough plastic shims in the step 42 to ensure that point.

27

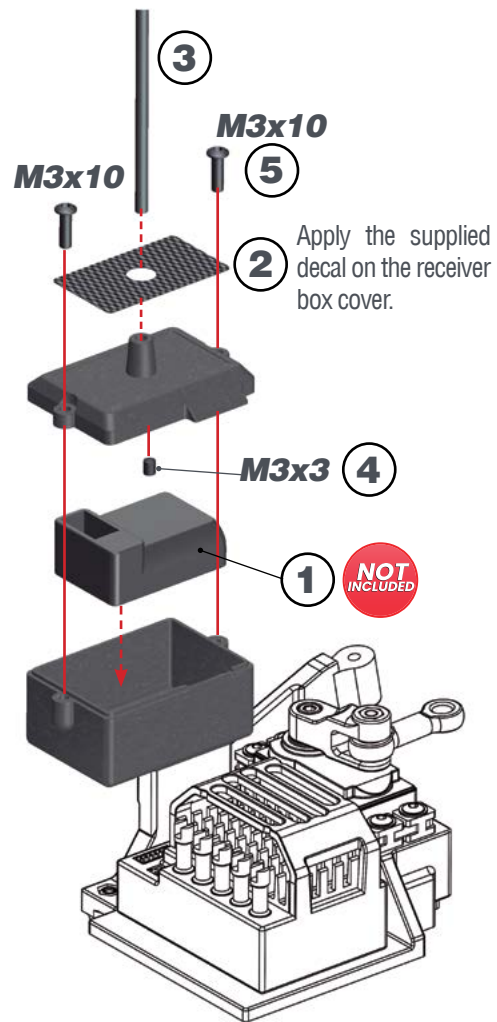
STEP 43



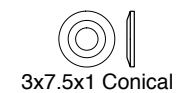
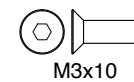
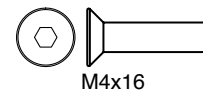
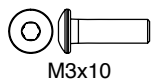
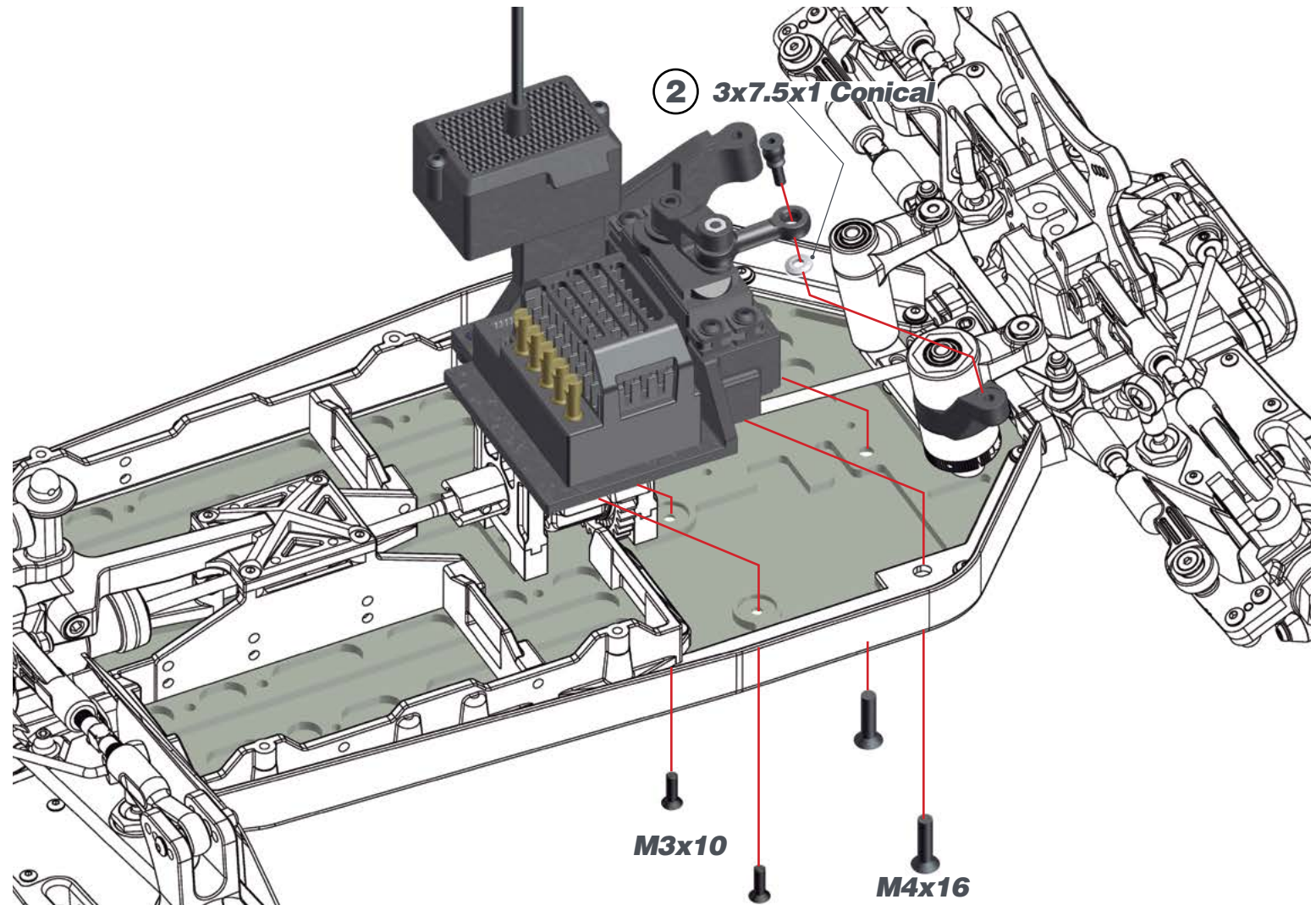
STEP 44



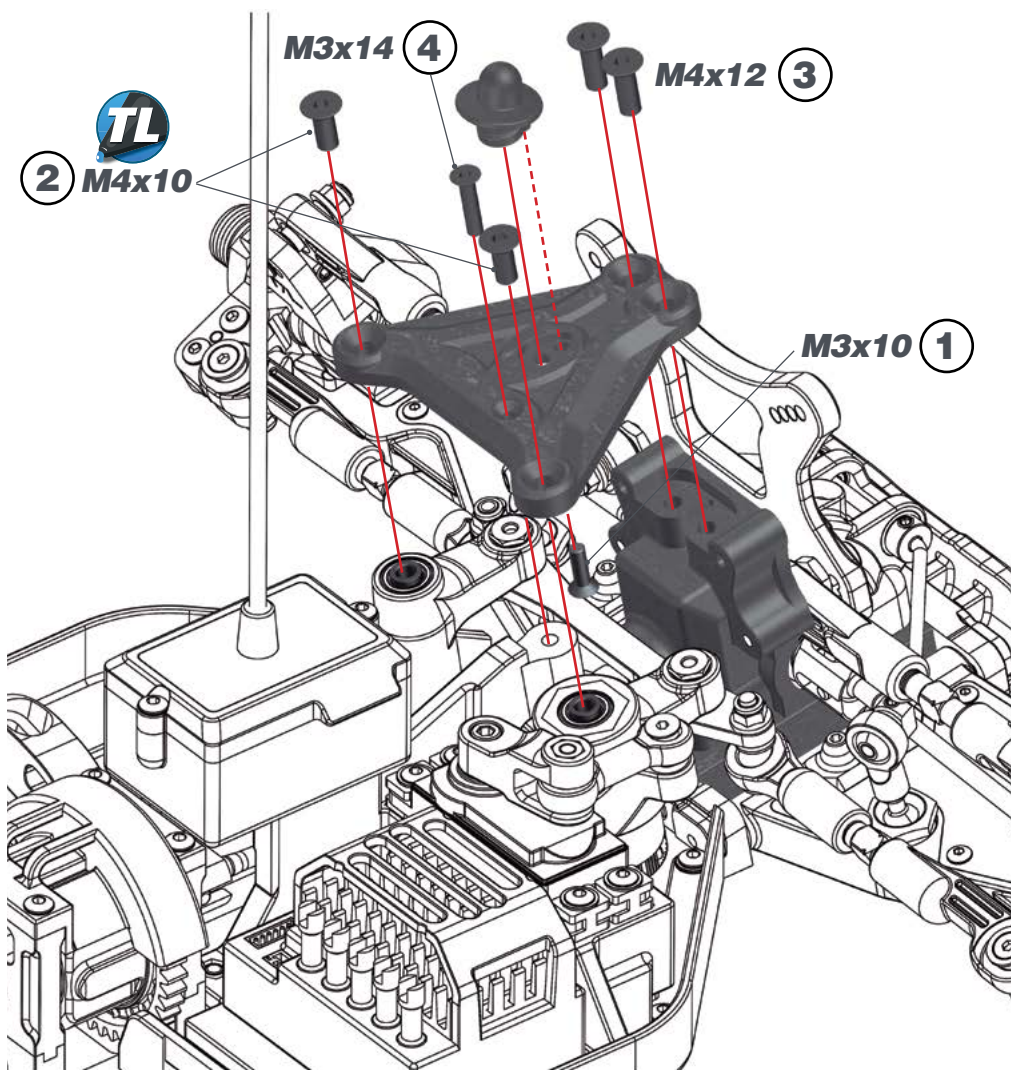
STEP 45



STEP 46

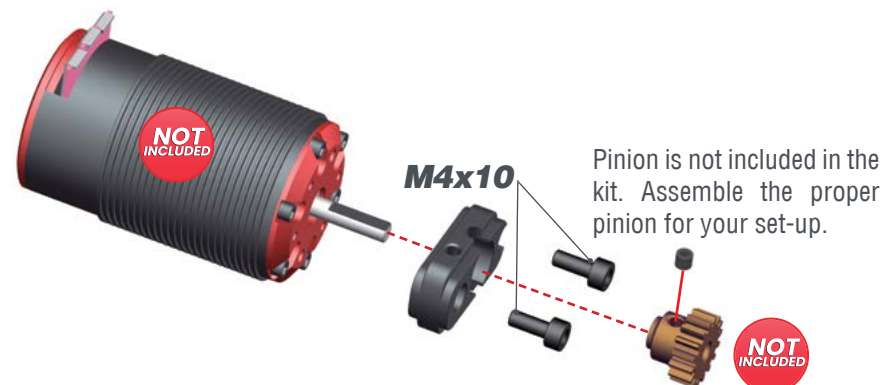


STEP 47

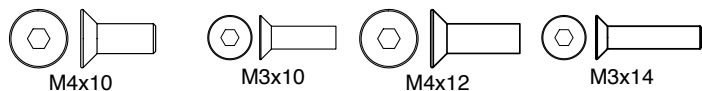
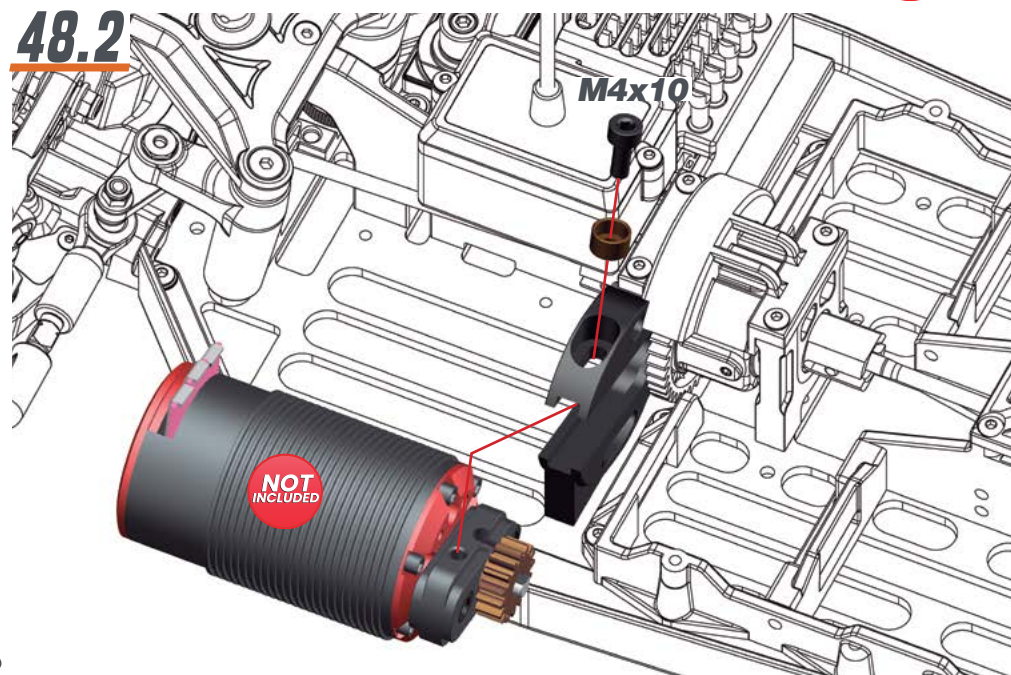


STEP 48

48.1



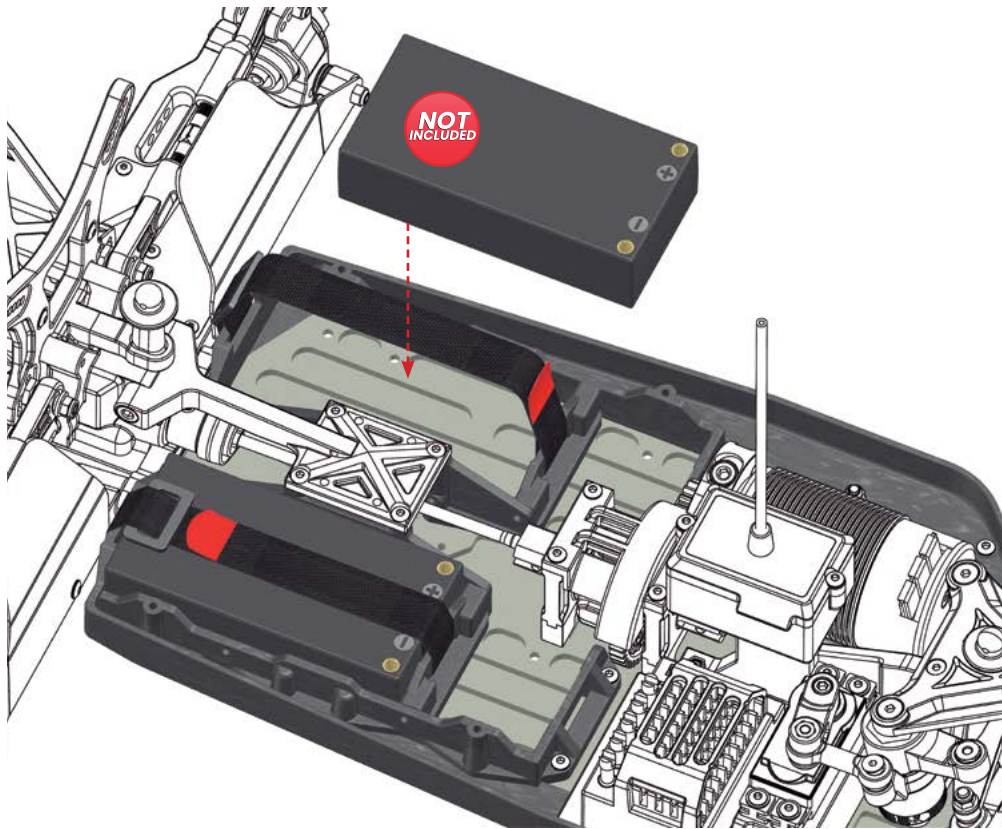
48.2



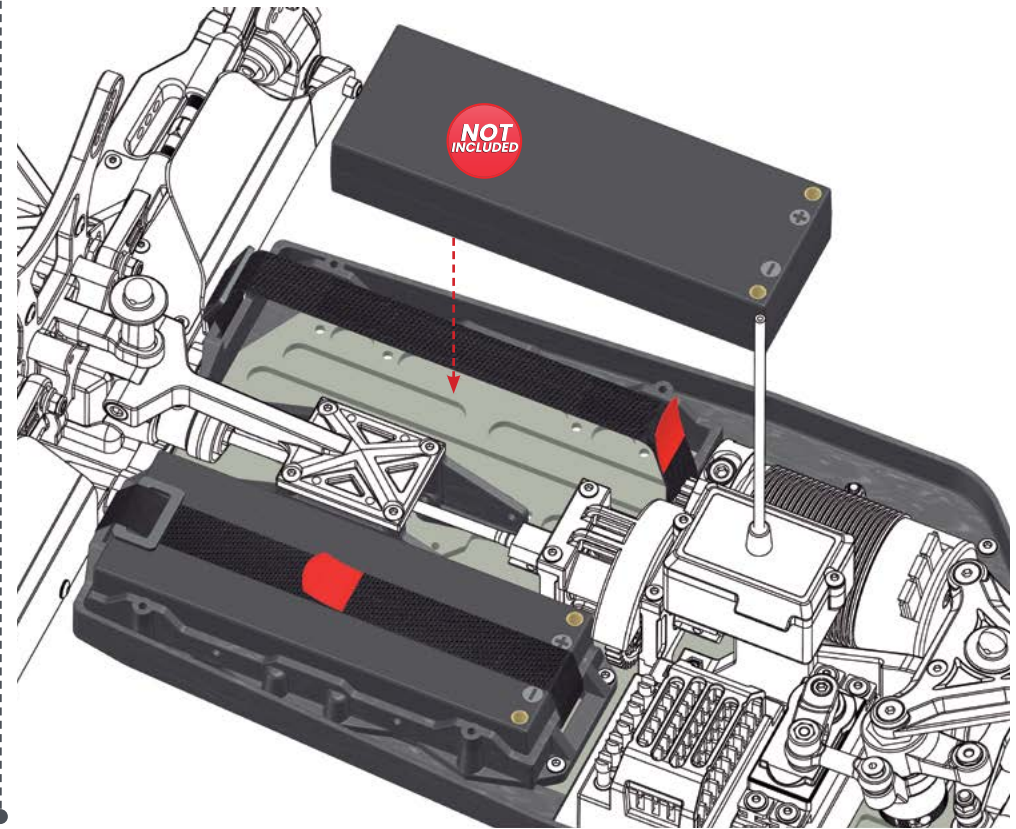
STEP 49

! The SRX8E GEN4 provides multiple battery mounting options to suit different track conditions and optimize handling characteristics. Shorty batteries can be mounted in three positions (Rear, Mid, and Forward), while full-size stick batteries use a standardized mounting position. To install the battery in the default rear shorty configuration, mount the battery stops as shown in Illustration 47A.

47A SHORTY BATTERY CONFIGURATION



47B STANDARD BATTERY CONFIGURATION



STEP 50

SHOCK BAG

STEP 51

50.1

! Use the correct shafts for the front and rear:
Front shaft: **62.35mm**
Rear shaft: **71.25mm**

50.2

! Use the correct shock body for the front and rear:
Front body: **50.25mm**
Rear body: **58.15mm**

50.3

! Use the long shaft with the long shock body and the short shaft with the short shock body.

2.5x6x0.5

TL

Nut M2.5

Use some silicone oil during the assembly.

SO

SO

Use some silicone oil during the assembly.

51.1

51.2

Insert the o-ring inside the spring collar.

1

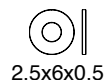
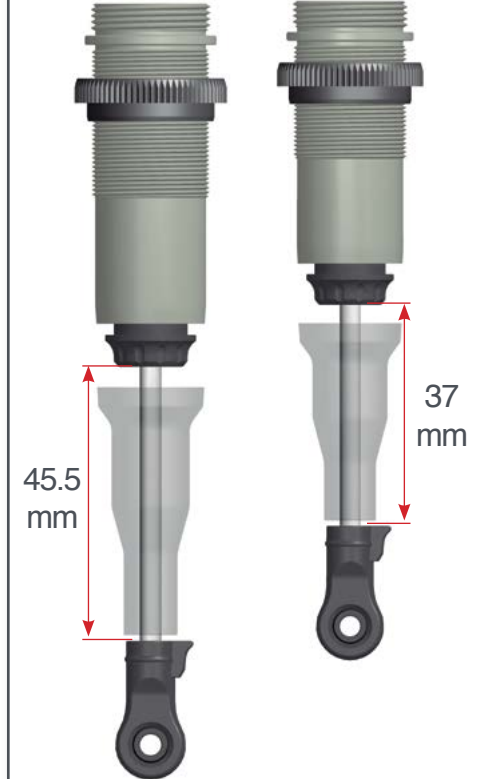
2



SHOCKS LENGTH: Measure the shock length fully extended.

REAR

FRONT



STEP 52

52.1

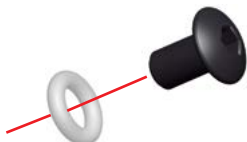
Push the membrane into the shock cap.



52.2

Prepare the screw with the o-ring

M2.3x4

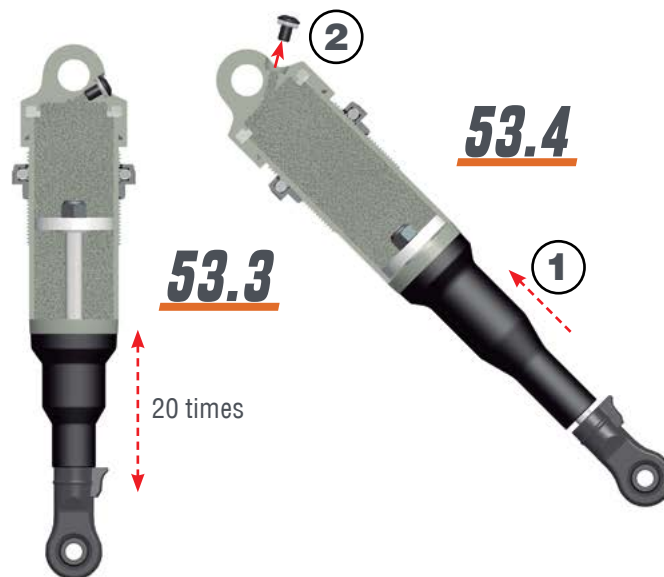
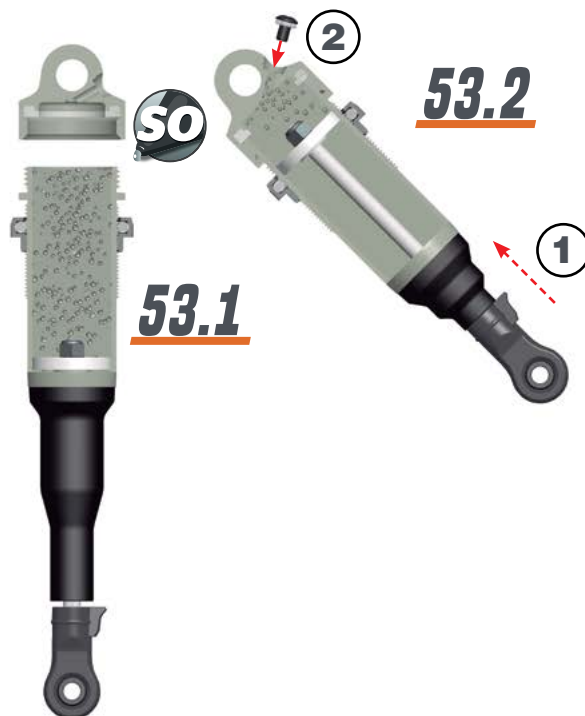


M2.3x4

STEP 53

SHOCKS FILLING INSTRUCTIONS:

- Step 54.1:** Pull the shock shaft to full stroke. Fill shock body with oil all the way to the top. Gently push and pull the shock shaft in and out 5 strokes. With the shaft at full extension, top off the shock with oil and install the cap.
- Step 54.2:** With the shock at roughly 45 degree angle, position the opening in the cap facing upwards. Now, gently push the shock shaft all the way through its stroke. Excess oil and air will come through the bleeder hole. When the shock is at full compression, install the bleeder cap screw.
- Step 54.3:** Pump the shock vigorously up and down 20 times to emulsify the oil for the final bleeding process.
- Step 54.4:** With the shock angled as before and the shock shaft at full stroke, remove the bleeder cap screw and slowly press the shaft in one final time bleeding out any excess oil/air. Then retighten bleeder cap screw.



STEP 54

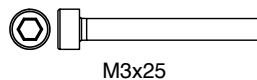
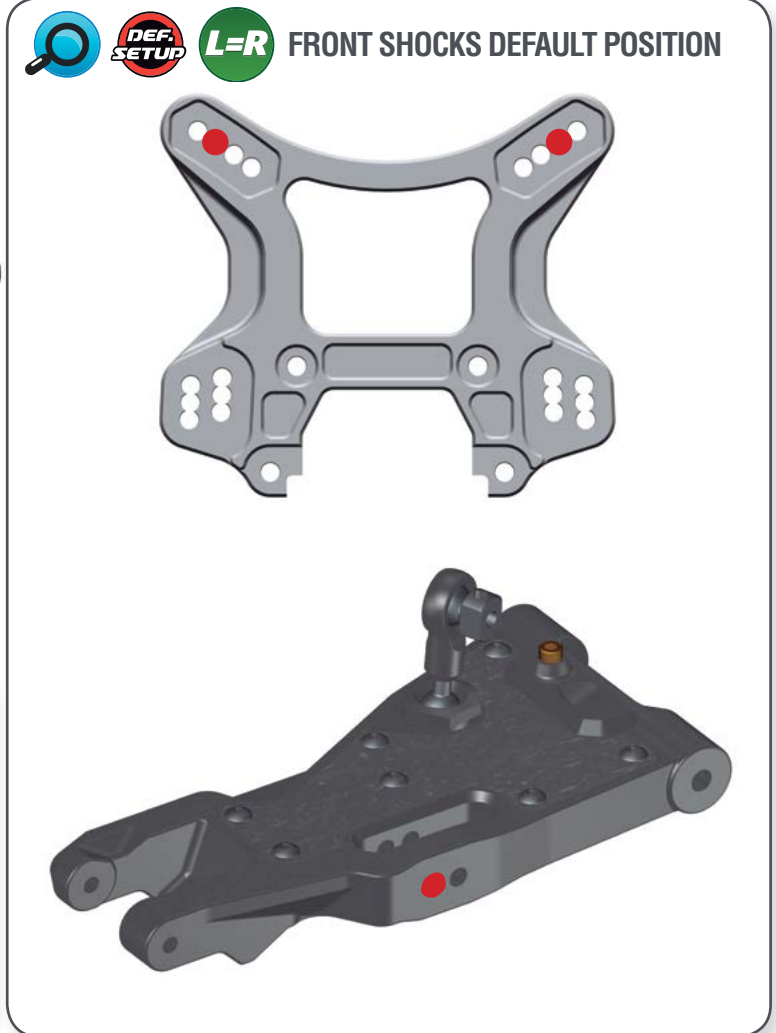
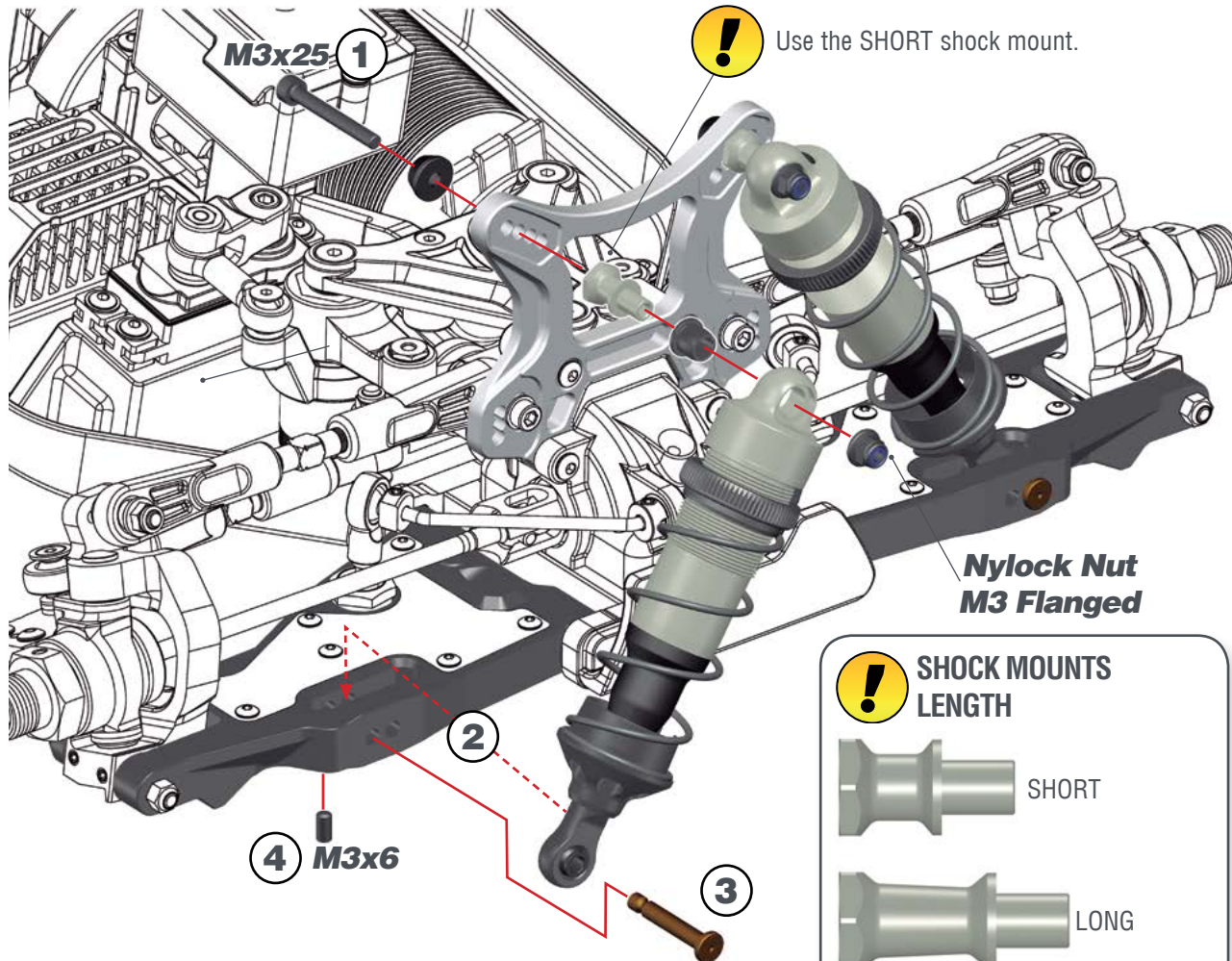


Spring Lengths:

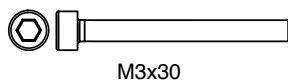
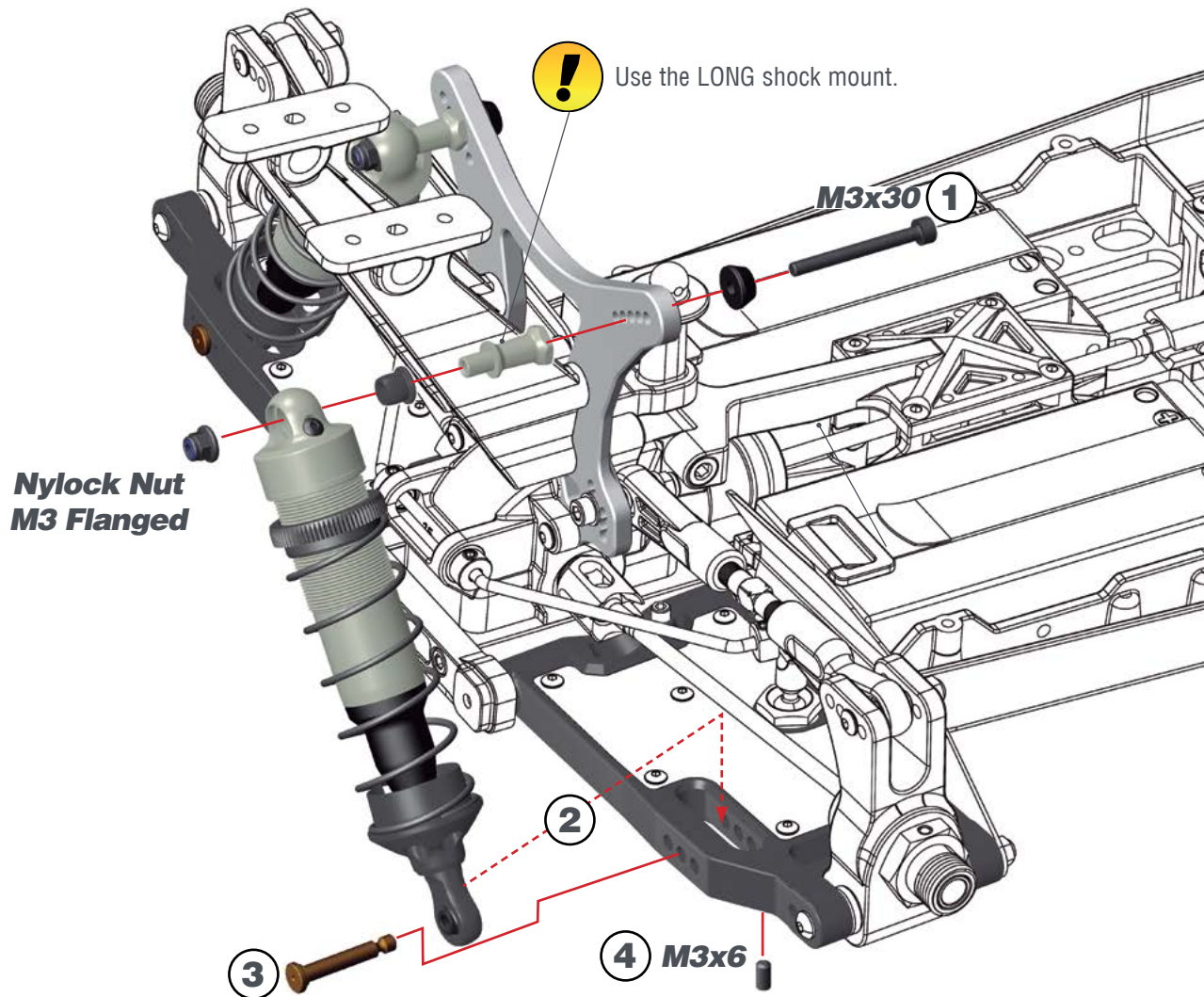
Front-67.50mm
Rear-82.50mm



STEP 55

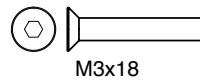
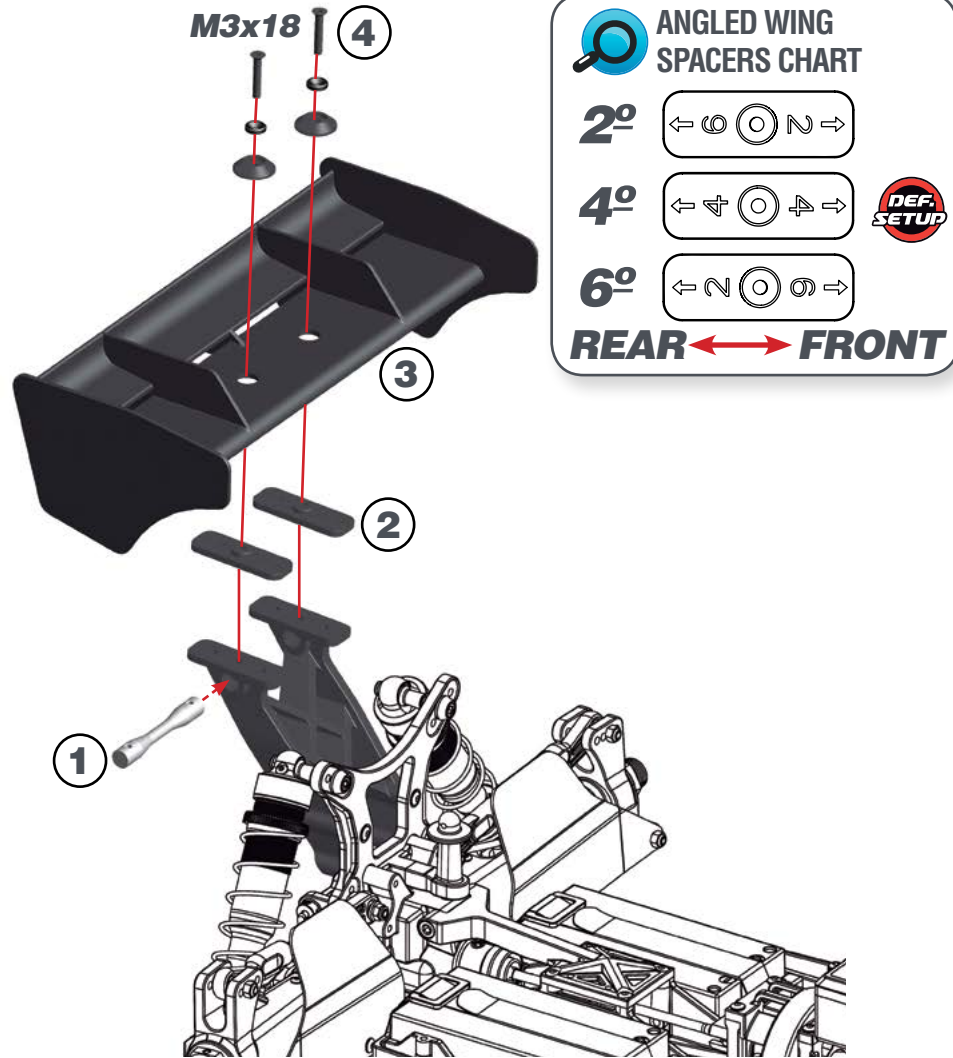


STEP 56

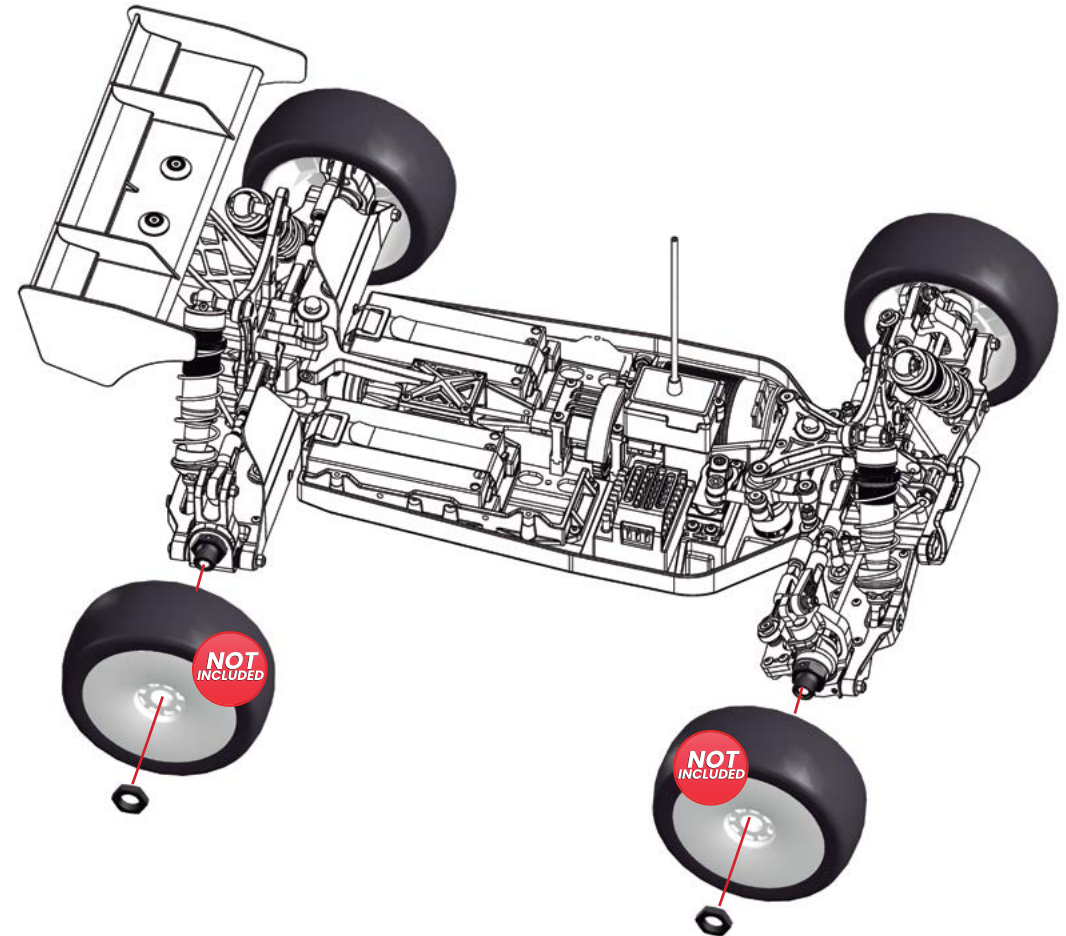


STEP 57

BAG 12



STEP 58

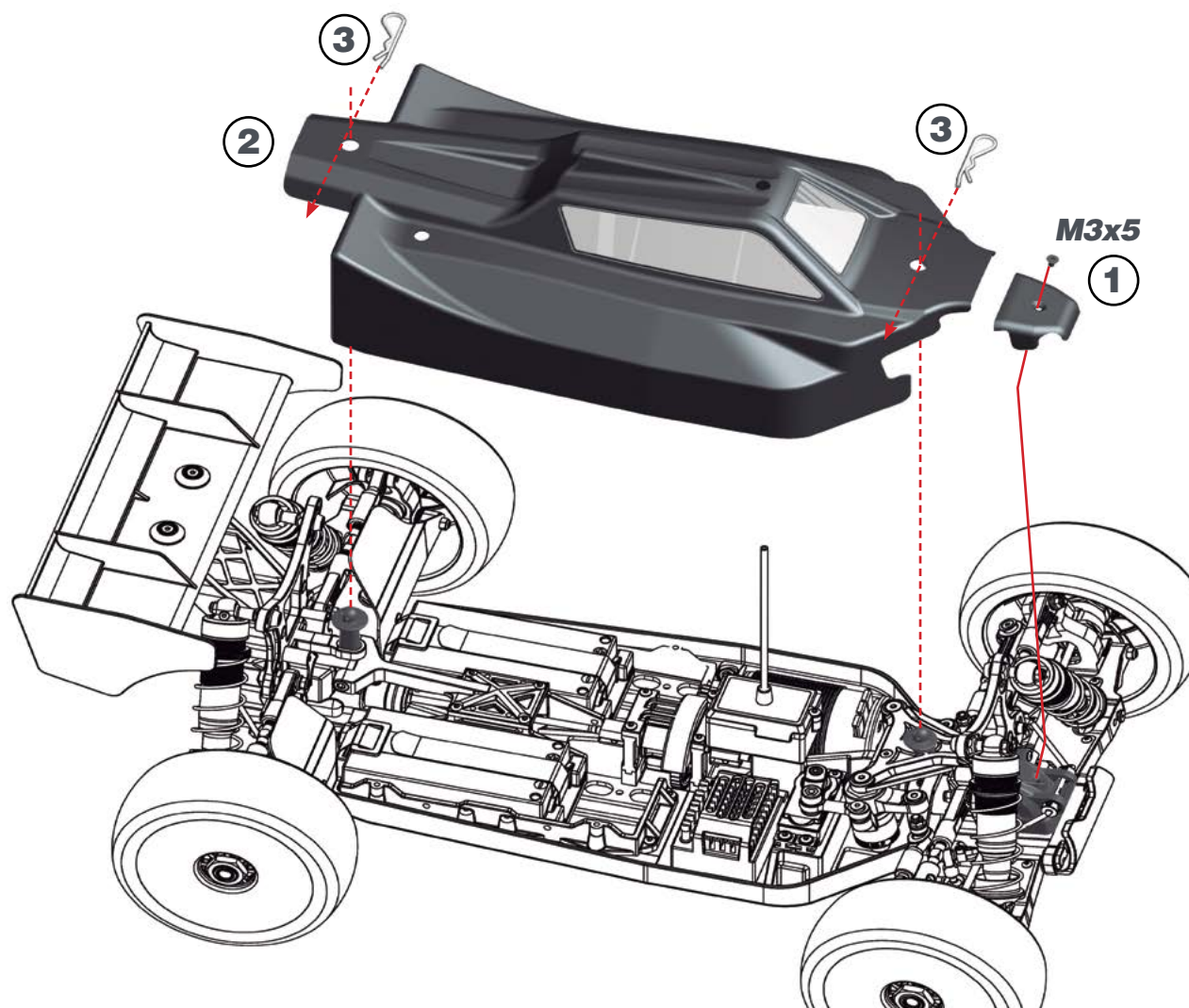


STEP 59

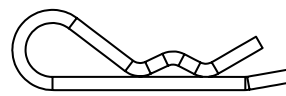
1- Cut the body along the cutting line with special scissors (not included). Make holes for the bodypost and antenna as needed with a body reamer (not included). Make a longer bodypost hole in the rear, to allow for chassis flex movement.

2- Before painting the body, apply the precut masking sheet elements to the inside of the body. Follow the cleaning & painting instructions supplied by the polycarbonate paint supplier you choose.

3- Apply the Serpent and Cobra logo-decals on the body and wing.



M3x5



Body Clip

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DIFFERENTIAL EXPLODED VIEW

SRX8
GEN 4 P

SERPENT

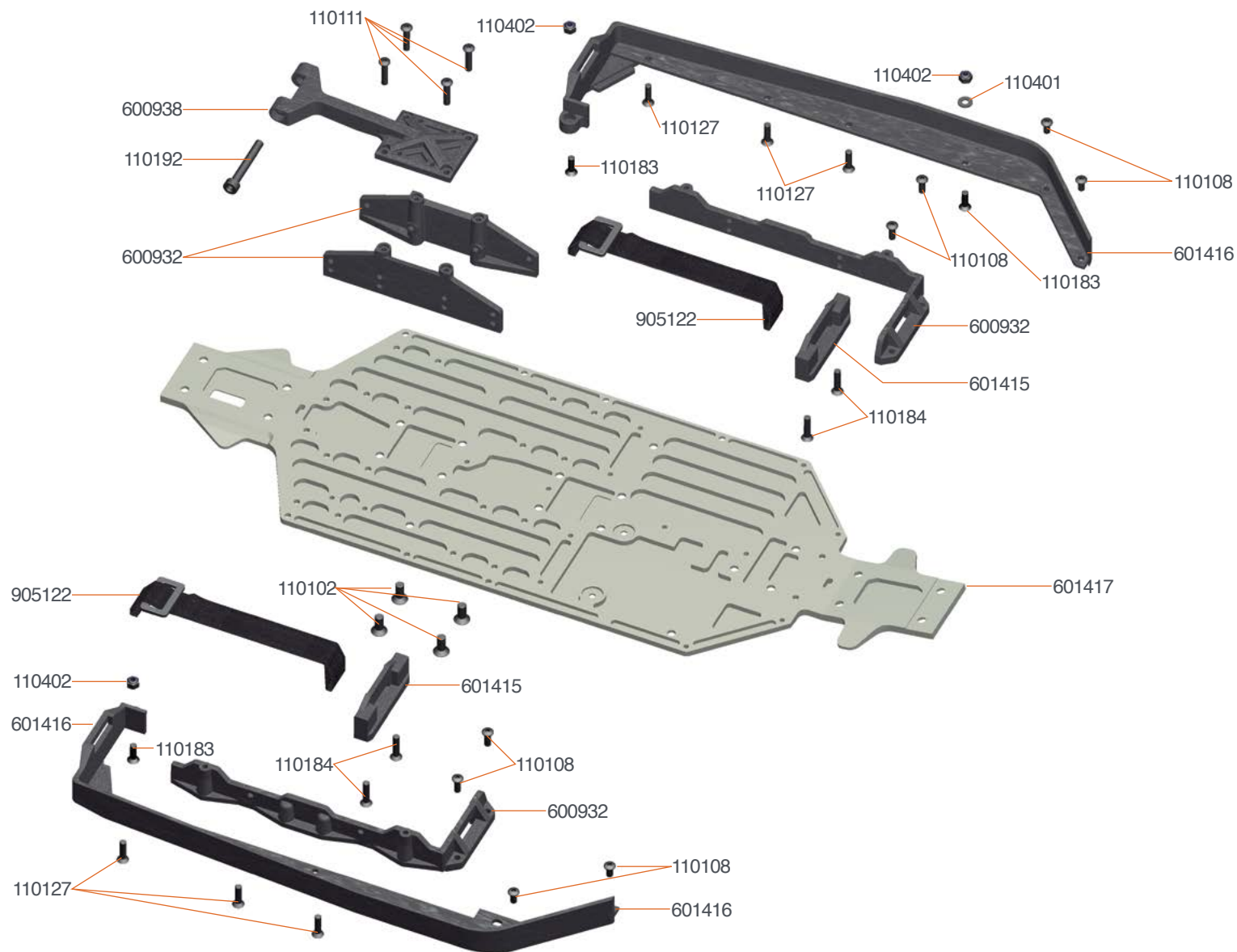
#601068 HTD diff set 44T fr/rr SRX8
#601089 HTD diff set 44T center SRX8

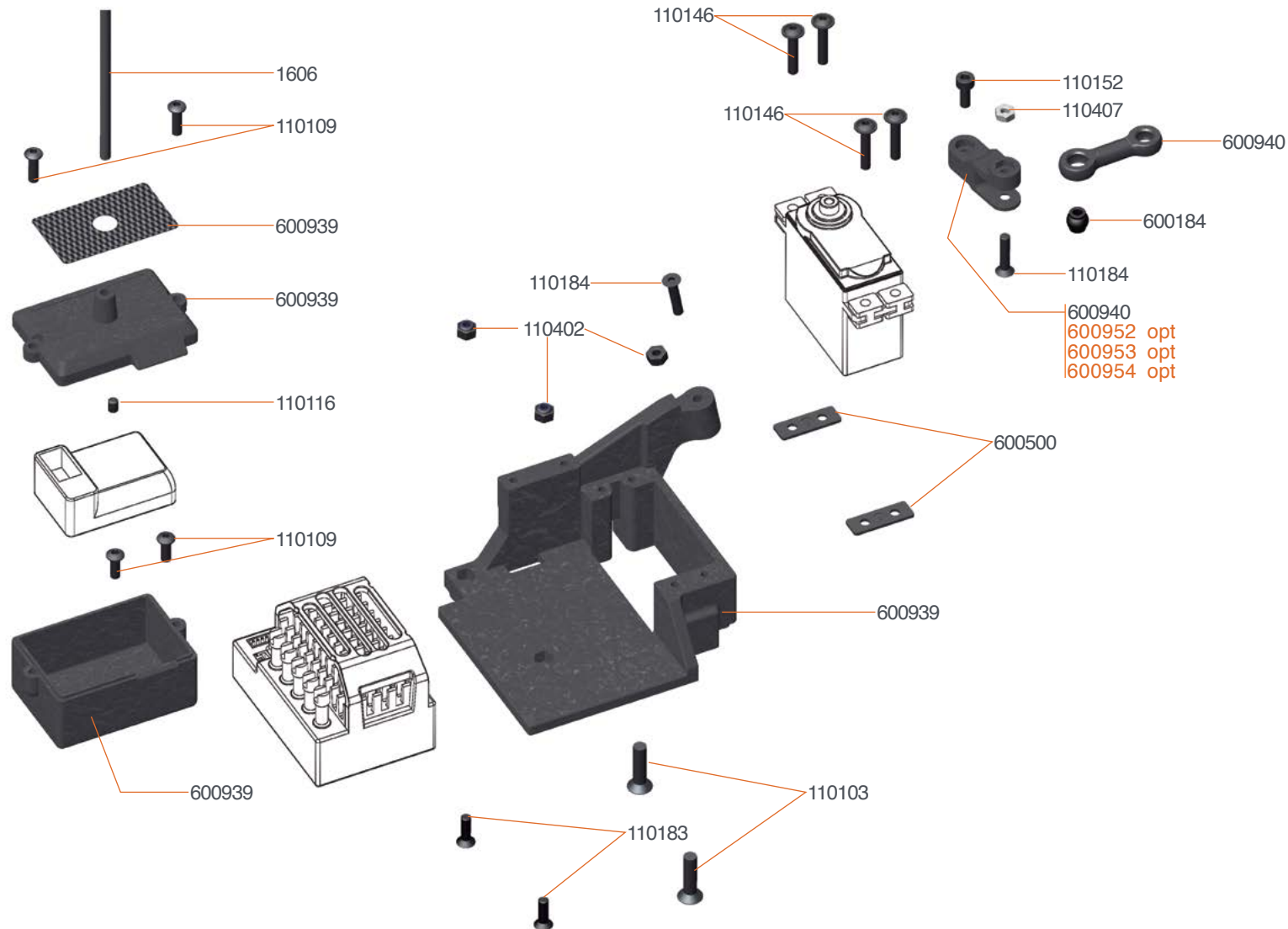


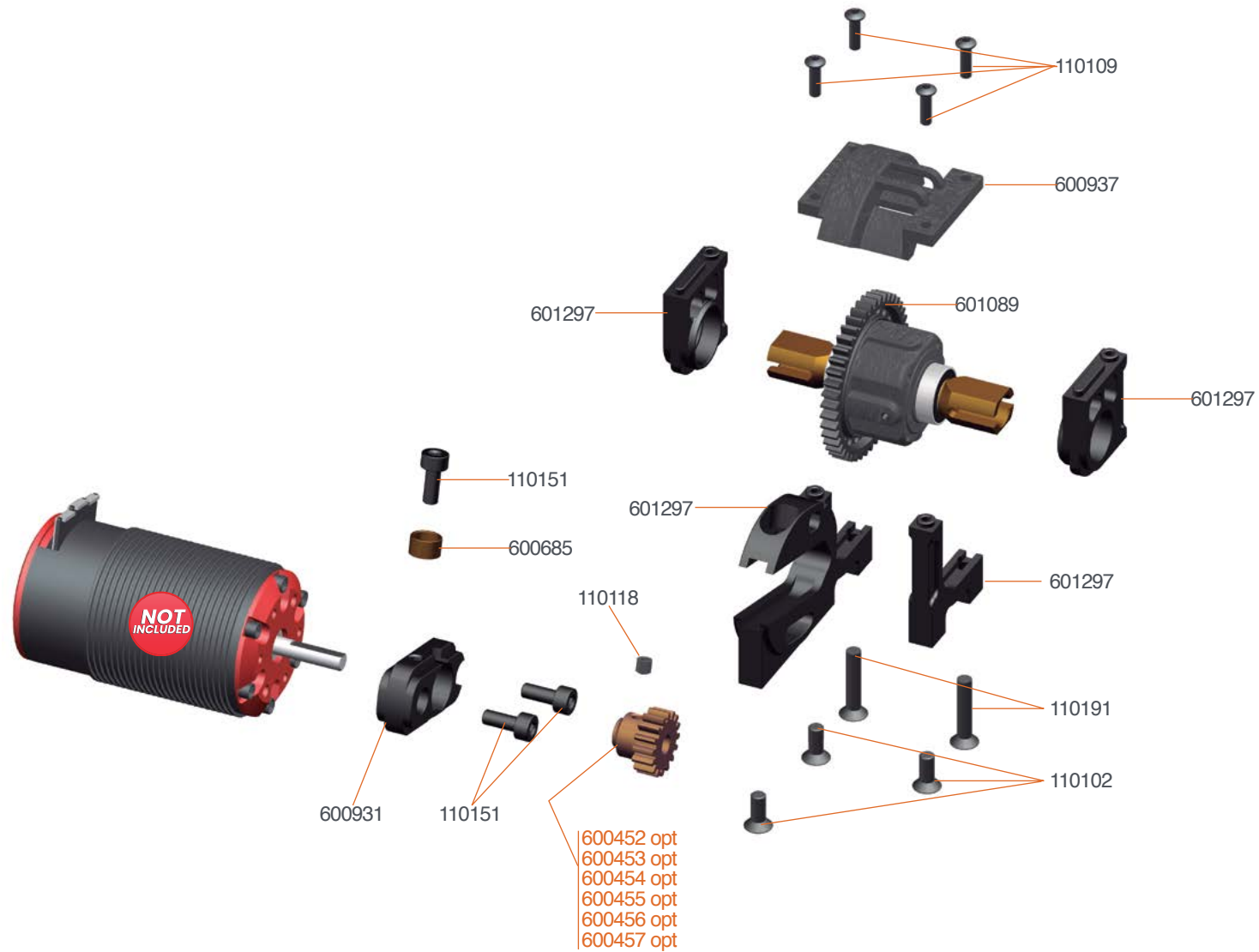
601280 HTD diff X-shaft alu SRX8



601072 HTD diff pin 10T alu (2) SRX8
601250 HTD diff set 44T SRX8 GT V2
601251 HTD diff gear 44T SRX8 GT V2

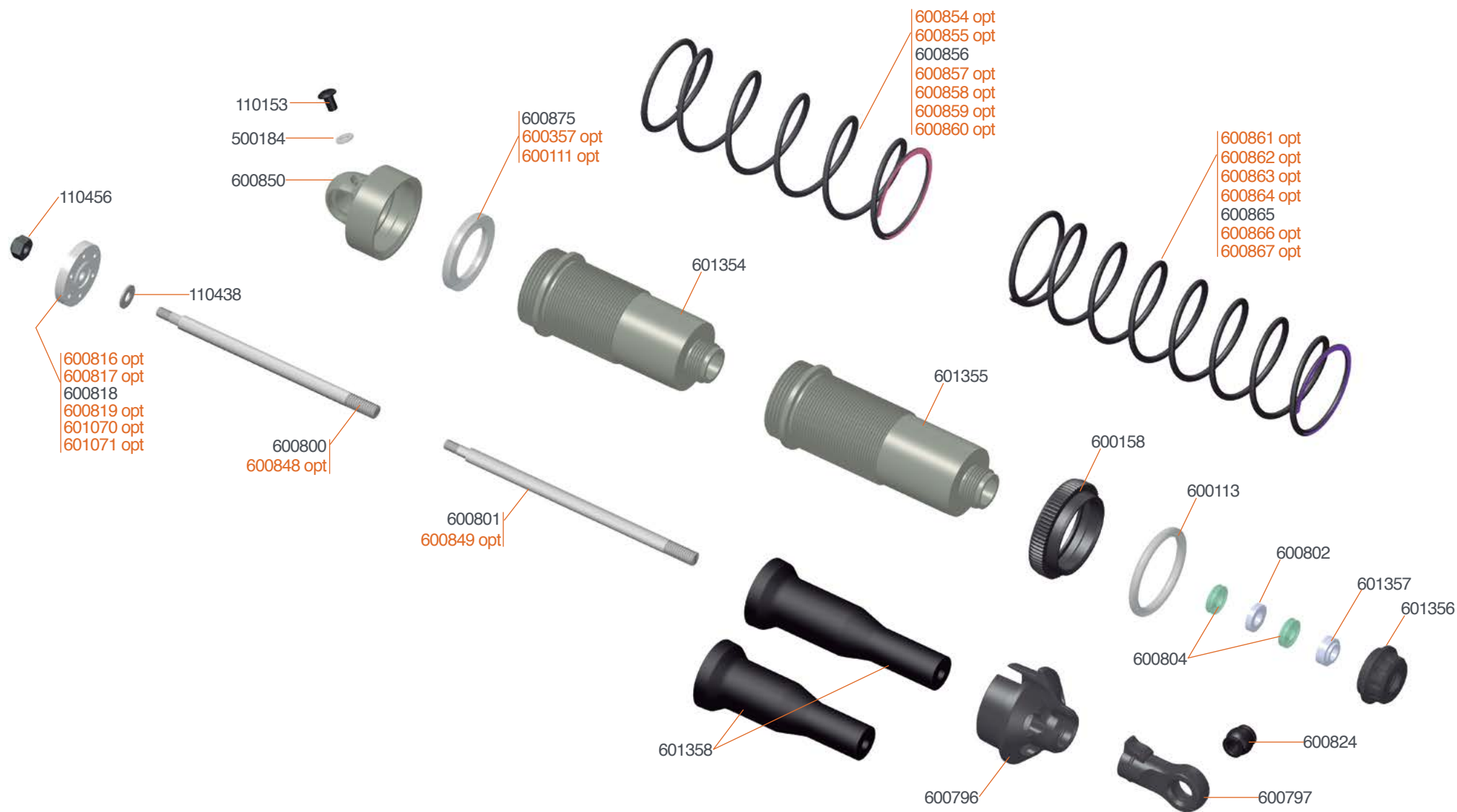






600452 Pinion 12T
600453 Pinion 13T
600454 Pinion 14T

600455 Pinion 15T
600456 Pinion 16T
600457 Pinion 17T



600854 Shockspring FR 4.5 lbs orange (2)
 600855 Shockspring FR 4.7 lbs red (2)
 600857 Shockspring FR 5.1 lbs blue (2)
 600858 Shockspring FR 5.3 lbs purple (2)
 600859 Shockspring FR 5.5 lbs green (2)
 600860 Shockspring set FR (6x2)

600861 Shockspring RR 3.0 lbs orange (2)
 600862 Shockspring RR 3.2 lbs red (2)
 600864 Shockspring RR blue 3.6lbs (2)
 600866 Shockspring RR 4.0 lbs green (2)
 600867 Shockspring set RR (6x2)
 600357 Membrane webbed silicone (4)

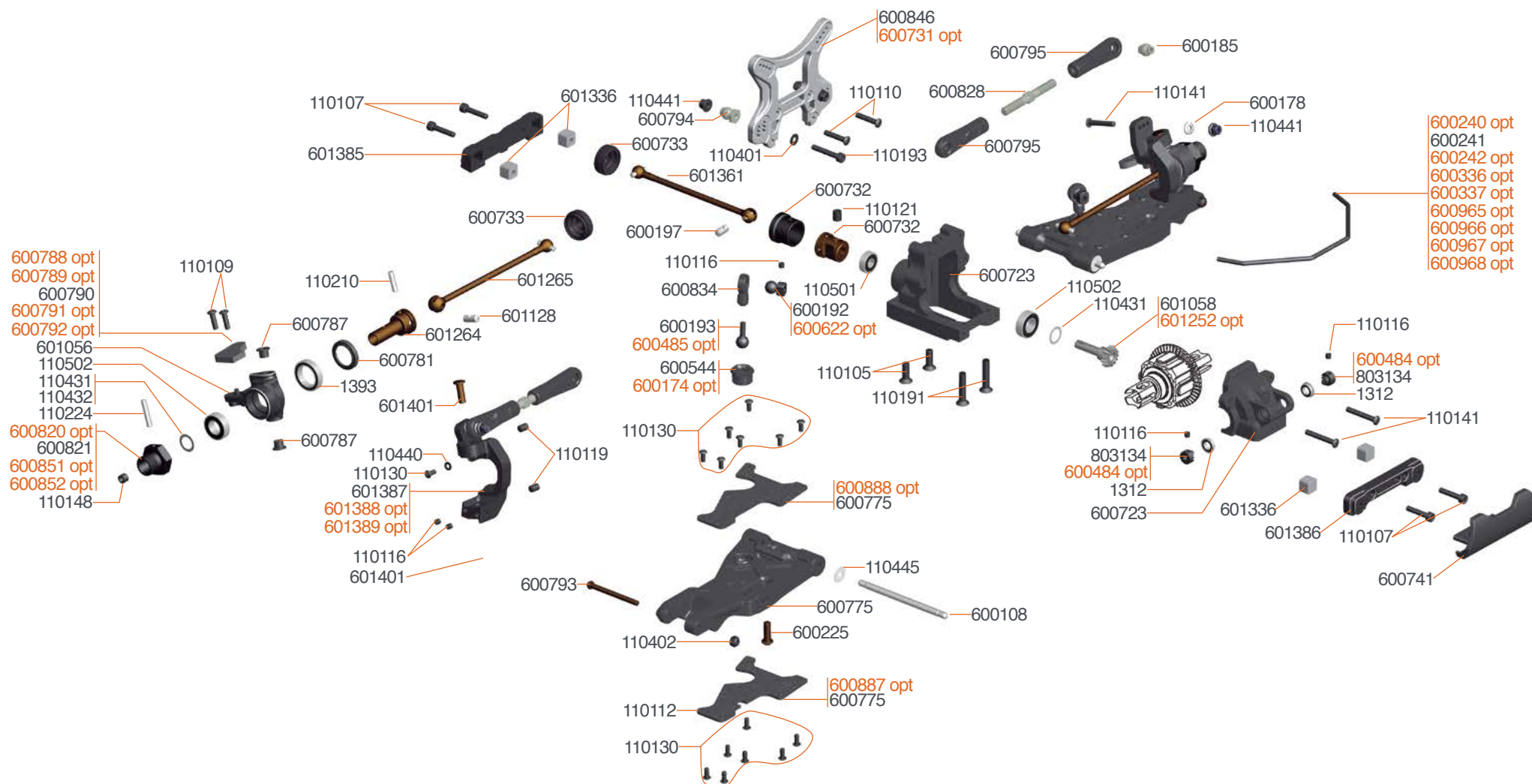
600816 Shock piston blank (4) SRX8
 600817 Shock piston 5 holes (4) SRX8
 600819 Shock piston 8 holes (4) SRX8
 600848 Shock shaft FR TiN coated (2) SRX8
 600849 Shock shaft RR TiN coated (2) SRX8
 600111 Shock membrane (10)

600863 Shockspring RR pink 3.4lbs (2)
 601070 Shock piston angled 1.2mm 8holes (4) SRX8
 601071 Shock piston angled 1.3mm 8holes (4) SRX8

FRONT EXPLODED VIEW

SRX8
GEN 4

SERPENT



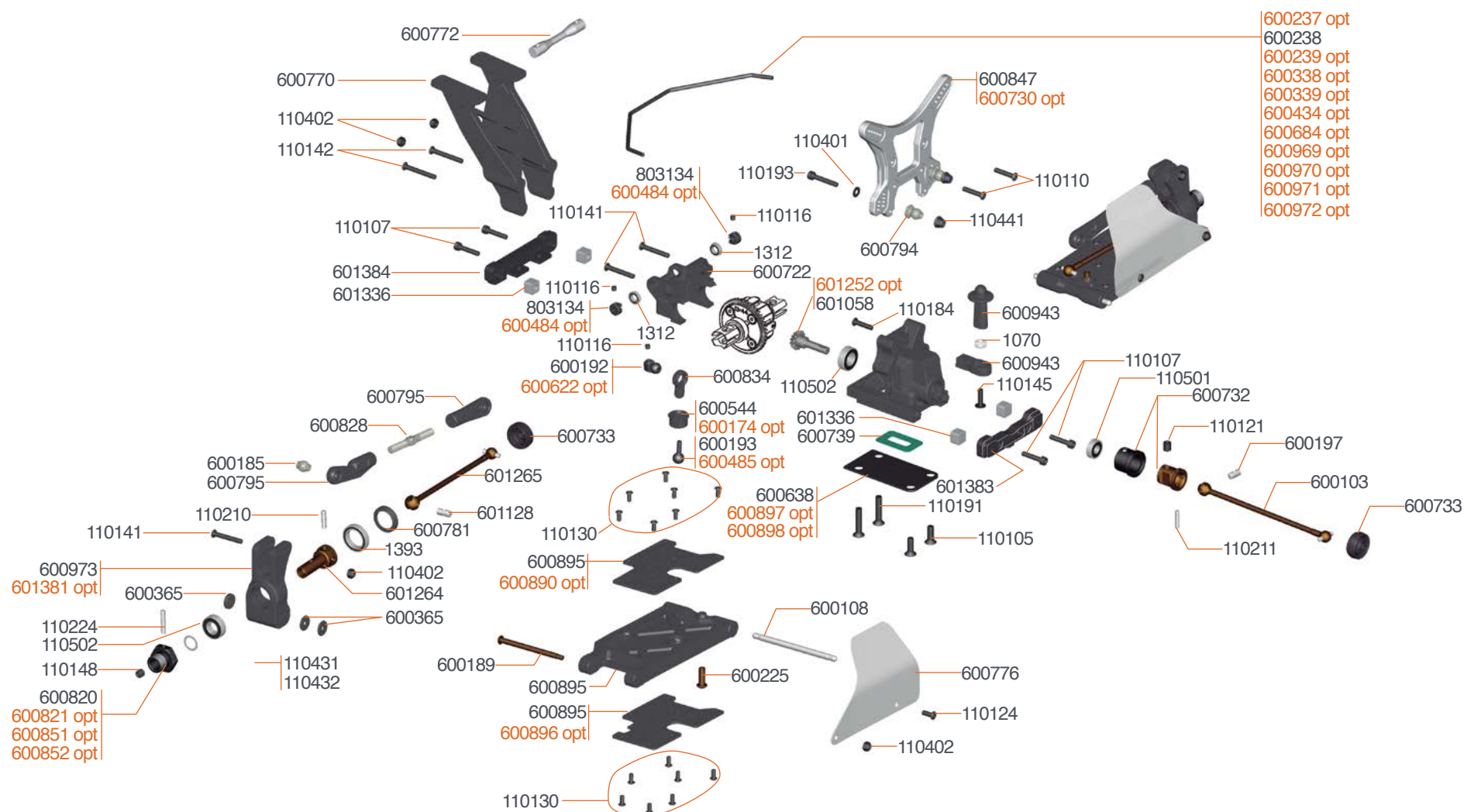
OPT

600174 Antirollbar nut (2)
600336 Antiroll bar front 1.8mm
600337 Antiroll bar front 2.0mm
600240 Antiroll bar front 2.3mm
600242 Antiroll bar front 2.7mm
600484 Antirollbar spacer 3mm alu (2)
600485 Pivotball threaded anti roll bar alu (2)
600622 Pivotball antirollbar alu (4)

600788 Steering arm 0 carbon (2) SRX8
600789 Steering arm 1 carbon (2) SRX8
600791 Steering arm 3 carbon (2) SRX8
600792 Steering arm 4 carbon (2) SRX8
600731 Shocktower FR carbon SRX8
600851 Wheelhexagon 0mm light (2) SRX8
600852 Wheelhexagon +1mm light (2) SRX8
600887 Wishbone insert carbon FR Lower

SRX8 (2)
600888 Wishbone insert carbon FR Upper
SRX8 (2)
600965 Antiroll bar front 2.2 mm
600966 Antiroll bar front 2.4 mm
600967 Antiroll bar front 2.6 mm
600968 Antiroll bar front 2.8 mm
600820 Wheelhexagon 0mm (2) SRX8

600853 Gear Coupler alu SRX8
601388 C-hub 19deg KPI L+R alu SRX8 V2
601389 C-hub 21deg KPI L+R alu SRX8 V2
601373 DJC driveshaft set 98mm SRX8 (2)
601252 HTD diff pinion 12T SRX8 GT V2



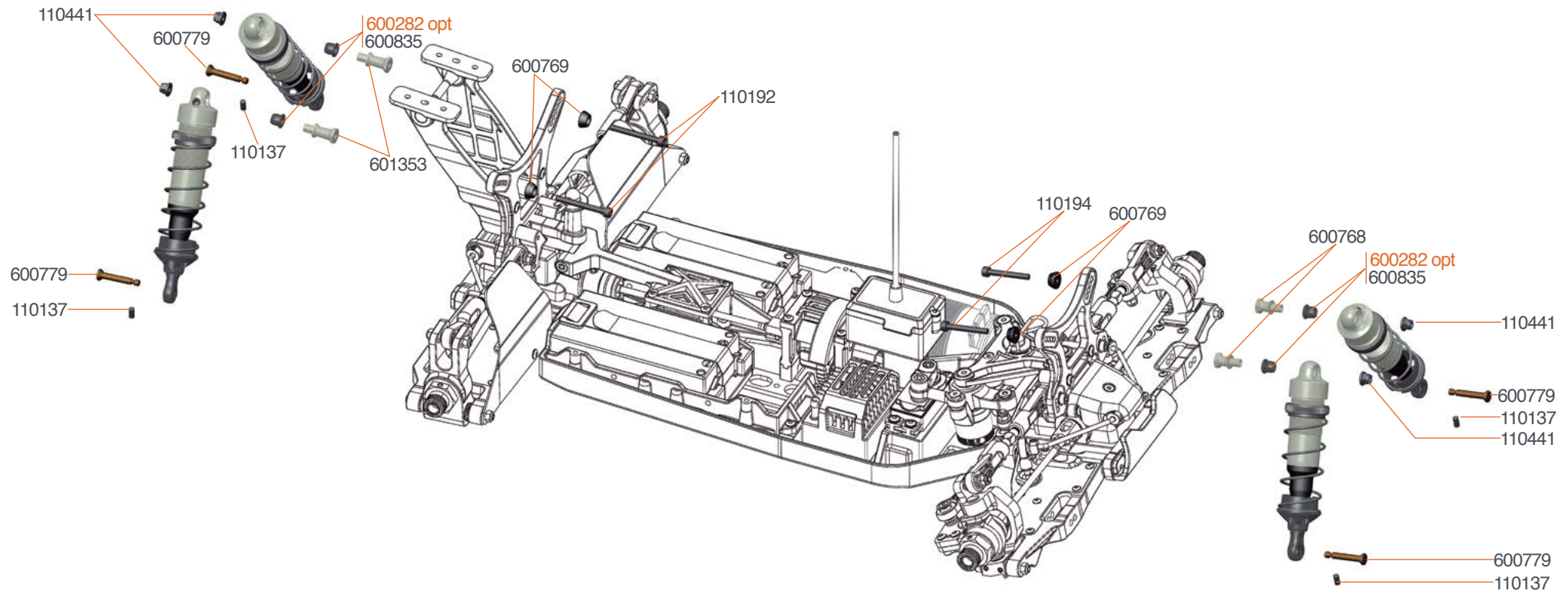
600237 opt
600238
600239 opt
600338 opt
600339 opt
600434 opt
600684 opt
600969 opt
600970 opt
600971 opt
600972 opt

600174 Antirollbar nut (2)
600338 Antiroll bar rear 1.8mm
600339 Antiroll bar rear 2.0mm
600434 Antiroll bar rear 2.4mm
600237 Antiroll bar rear 2.3mm
600239 Antiroll bar rear 2.7mm
600684 Antiroll bar rear 3.0mm
600484 Antirollbar spacer 3mm alu (2)

600485 Pivotball threaded anti roll bar alu (2)
600622 Pivotball antirollbar alu (4)
600896 Wishbone insert carbon RR Lower V2 SRX8
600851 Wheelhexagon 0mm light (2) SRX8
600852 Wheelhexagon +1mm light (2) SRX8
600853 Gear coupler alu SRX8
600890 Wishbone insert carbon RR Upper

SRX8 (2)
600969 Antiroll bar rear 2.2 mm
600970 Antiroll bar rear 2.4 mm
600971 Antiroll bar rear 2.6 mm
600972 Antiroll bar rear 2.8 mm
600730 Shocktower RR carbon SRX8
600821 Wheelhexagon +1mm (2) SRX8
600897 Skid plate alu SRX8

600898 Skid plate carbon SRX8
601381 Adjustable upright set alu SRX8 Gen4
601382 Adjustable upright inserts (20) SRX8 Gen4
601373 DJC driveshaft set 98mm SRX8 (2)
601252 HTD diff pinion 12T SRX8 GT V2

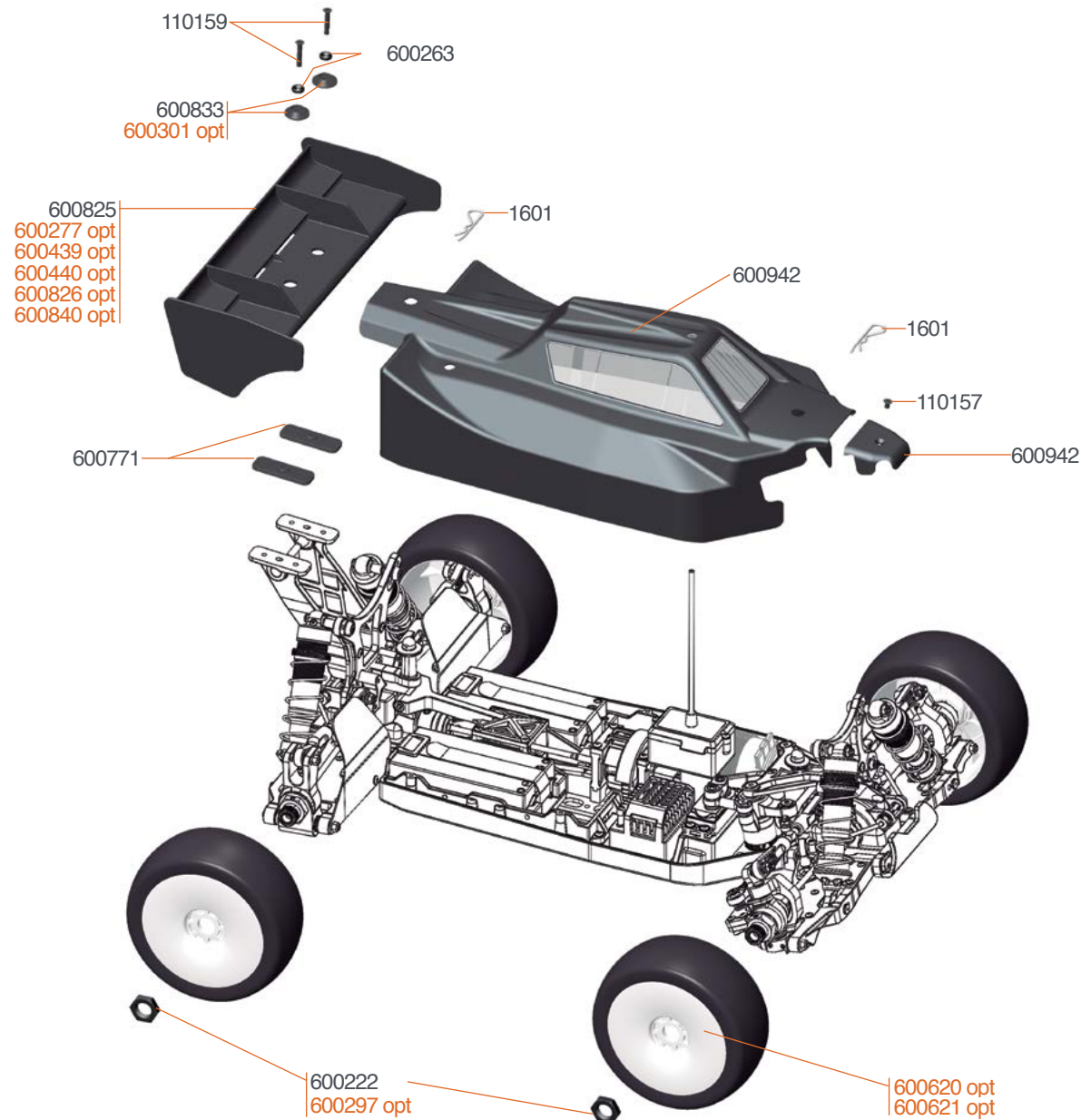


600282 Shock-pivot bushing delrin (4)

FINAL 2 EXPLODED VIEW

SRX8
GEN 4

SERPENT



600297 Wheel-nut 17mm flanged/light (4)
600277 Wing black nylon
600439 Wing white low 811

600440 Wing black low 811
600826 Wing straight MD white 1/8
600840 Wing lexan HD with gurney 1/8

600620 Rim 1/8 buggy White (4)
600621 Rim 1/8 buggy Yellow (4)

600620 opt
600621 opt

600222
600297 opt

[illegible]

TEAM SERPENT NETWORK

SRX8E-Gen4 SPARE PARTS



SRX8E-Gen4 OPTIONALS PARTS



SERPENT TOOLS



SERPENT MERCHANDISING



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www.teamserpent.com

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SRX8^e GEN4



Manual SRX8e Gen4 #83863-1

SERPENT